# Weller® the Original.













Weller®

# Weller®

# EASY from here on

# www.weller-tools.com





The right iron for my application.

www.weller.de/toolselector

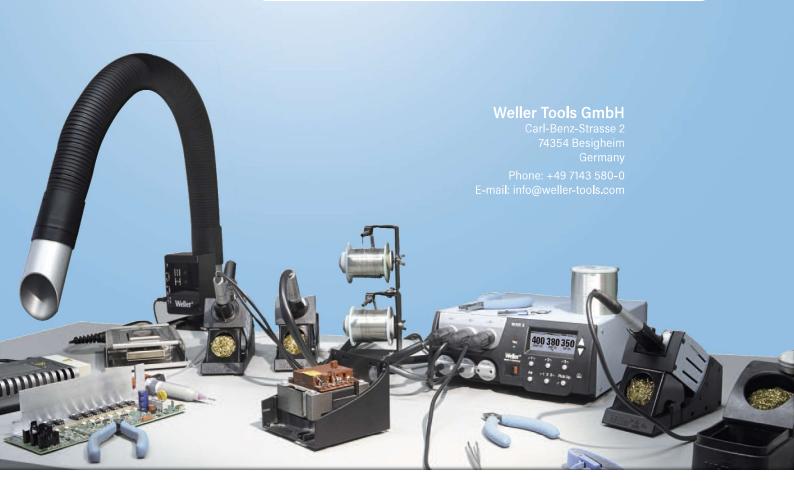




The right technology for my application.

www.weller.de/applicationfinder









# Soldering technology

Professional

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**Filtration** 

Filtration

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**Dispensers** 

Professional

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**Electric Screwdriver** 

Professional

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**Precision Tools** 

Side cutters and tip cutters, pliers, tweezers, special Erem tools, toolkits









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**Tools** 

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# Weller®

# Soldering technology



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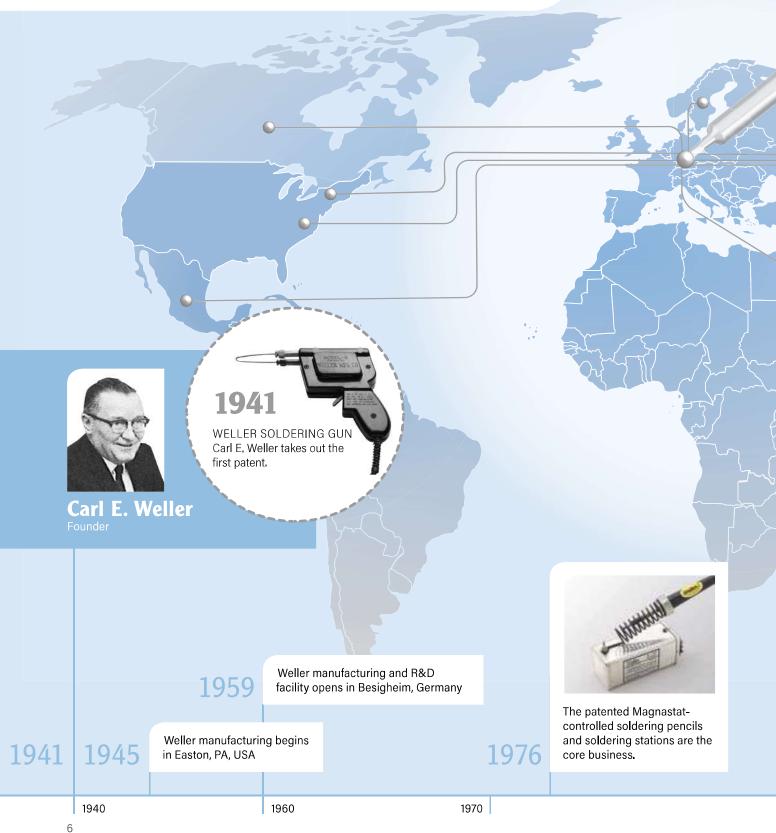
# Tools

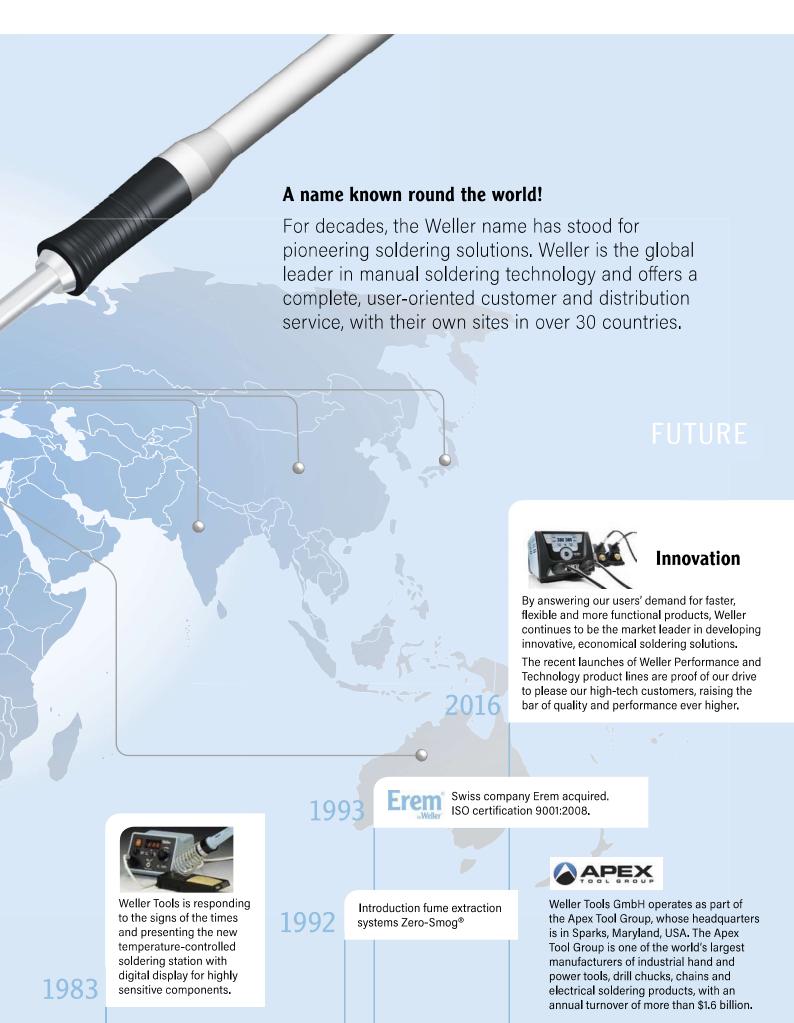


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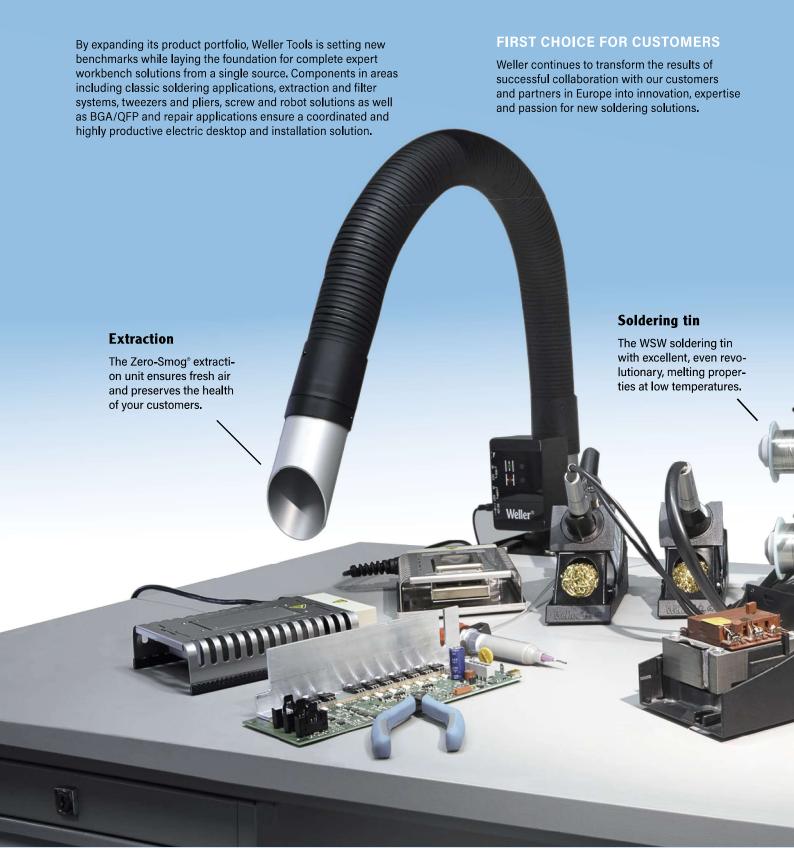
# Weller®

# INNOVATION, GLOBALIZATION, COLLABORATION





# The complete solution for your **WORKBENCH**



# Everything from a single source from Weller





#### Like Swiss clockwork

Erem tools feature craftsmanship of the best quality. Produced in Switzerland, Erem tools are the result of more than 40 years of consistent product development and expertise.

#### Making the job easier

With Weller Performance Line, only a single control unit is still required, which works as a benchtop controller.

Traceability keeps your quality at the highest level.





# PERFORMANCE LINE

# HIGH PERFORMANCE AT ITS BEST











#### Use as benchtop controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, preheat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.



#### Safe manual soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical technology industries. This is guaranteed by temperature and tool locking, and tool-specific temperature settings.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



# **TECHNOLOGY LINE**

# THE CAN-DO SOLDERING STATIONS.











#### **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### **Quick change system**

Passive tip system allows quick exchange of heating elements when the iron is hot. Can easily switch out tips. Tip replacement independent of the heating element.



#### Stackable units

The WT 1 / WT 1H soldering stations can be stacked on the WTHA 1 hot air station, or on each other, saving space on the workbench.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### **Backwards compatibility**

All soldering irons of the WSD and WD soldering stations can be connected. (except micro soldering irons)



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



# BENCHTOP Controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.



#### USB port

Firmware updates and registration are quick and easy using USB sticks.



#### Multifunctional tool detection

All connected tools and accessories are detected automatically by the stations and their name(s) shown.

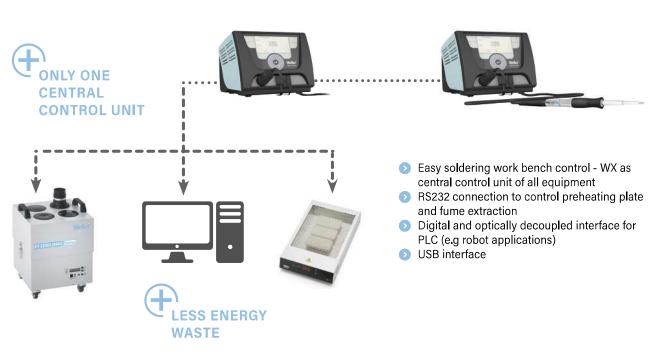


#### **Robot output**

A digital, optically decoupled robot connection comes standard.



# PERFORMANC





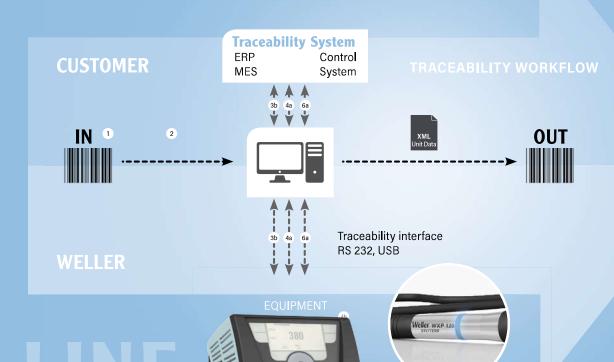
# **TRACE**ability



# WELLER IS TRACEABILITY QUALIFIED

#### Traceable Process Control.

The following workflow diagram depicts a serial number with bar code integrated PCB production using the Weller WX station. The workflow includes interaction by the operator and the dialog of the Traceability System with the WX-station.



- 1. Begin processing of product: Scan PCB or product to be soldered.
- Transmission of data to the Traceability System.
- 3.a. Prepare WX station: The Traceability System delivers process parameter selection data.
- 3.b. Parameterization of the WX station Process parameter lockout: Auto tool temperature set and lockout.
- 4.a. Optional Control: Process control: Error or O.K.

- 4.b. Visual process control via Weller LED ring light on the iron.
- 5. Begin soldering of product with WX station (equipment).
- 6.a. Monitor during soldering process: Success control.
- 6.b. unitData: Transmission of soldering process data. (XML-file).



How does traceability work?
See the video on

# TRUSTED technology









HIGH PRODUCTIVITY

GUARANTEED QUALITY

Weller supports you with:

- ✓ Fast response and processing time
- Automated tool detection, assignment of control parameters
- Microprocessor-controlled PID regulation, accuracy and stability (IPC)
- Extensive range of premium-quality products and accessories

# Exact temperature settings down to the degree - No calibration needed for Weller soldering units!



The parts of the Weller heating element which determine the temperature have the same physical material characteristics and do not change over time or during use.



Electronic control units do not wear out. Closed-loop temperature regulation & high quality sensor & control technology assure the temperature stability of the soldering tool during its lifetime. Built according to IPC J-STD001 D and DIN EN 61191-1.



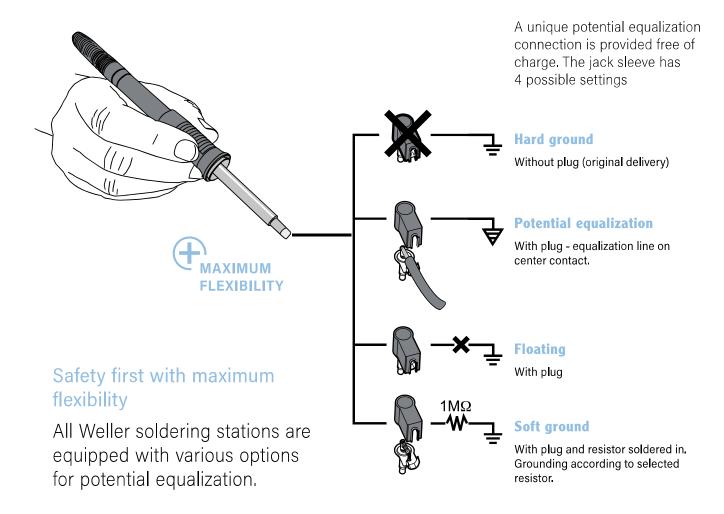
If higher accuracy than these standards is required, fine adjustment is possible.



#### **ESD-safe**

Weller devices are ESD-safe and can be used in electrostatic protected areas.

# **UNIQUE!**Flexible Potential Equalization







# Weller®

# Soldering

TRENDSETTING SOLDERING SOLUTIONS



#### 16 - 171



# **Soldering Equipment**Professional

|  | Weller       |  |  |
|--|--------------|--|--|
|  | CESSES VITOS | MI O O O O O O O O O O O O O O O O O O O |  |

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|------------------------------------|-----|
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| Circuit board holder               | 153 |
| Hot air heating gun                | 157 |
| Temperature Measuring              | 158 |
| Accessories                        | 160 |



# **WX** Performance Line

## THE BEST FOR EACH APPLICATION



#### **Our WXTEAM**

The five specialists from the Weller WX team will solve all your problems related to soldering, desoldering and the use of hot air in your manufacturing process.

The entire WX team offers full WX tool compatibility, tried-and-tested benchtop functions and all essential traceability features.



#### **ESD-safe**

All WX devices are ESD-safe and can be used in electrostatic protected areas



#### Huge energy savings Usage sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.





#### Safe manual soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical technology industries. This is guaranteed by temperature and tool locking, and tool-specific temperature settings.

Solid Stations | Performance Line

#### WXA 2





#### Use as benchtop controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status.



#### **Intelligent tool detection**

All connected tools and accessories are detected automatically by the stations and shown on the display.



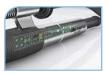
#### **Multifunctional USB port**

Firmware updates and registration are quick and easy using USB sticks.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



#### **Integrated parameter memory**

Parameters such as standby temperatures and automatic switch-off time can easily be stored in the soldering iron. Parameters only need to be stored once; the soldering iron can then use them with any WX station.



#### **Extremely short learning curve**

Multi-language menu guide: German, English, French, Italian, Spanish, Portuguese and Mandarin. Other languages can be implemented on request.



#### **Robot output**

A digital, optically decoupled robot connection comes as standard.



#### Maximum safety, maximum flexibility

A unique potential equalization connection is provided free of charge. The jack sleeve has 4 possible settings: hard ground, potential equalization, floating and soft ground.



# WX tool selection

#### **Tools**





# AN OVERVIEW OF THE ALLOCATION OF WX TOOLS

|          | <b>WX 1</b><br>T005 34 176 99<br>200 W | <b>WX 2</b><br>T005 34 206 99<br>200 W | <b>WXD 2</b><br>T005 34 266 99<br>200 W | <b>WXA 2</b><br>T005 34 256 99<br>200 W | <b>WXR 3</b><br>T005 35 006 99<br>600W |
|----------|--|--|---|---|--|
|          |  |  |   | O IIIO                                  |  |
|          | Soldering power unit with 1 channel    | Soldering power unit with 2 channels   | Desoldering power unit with 2 channels  | Hot-air power unit with 2 channels      | Rework power unit with 3 channels      |
| _        | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
|          | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| -        | <b>✓</b>                               | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
|          | ✓                                      | ✓                                      | ✓                                       | ✓                                       | <b>✓</b>                               |
| $\dashv$ | ✓                                      | ✓                                      | ✓                                       | ✓                                       | <b>✓</b>                               |
| -        | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| $\dashv$ | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| $\dashv$ |  |  | ✓                                       |   | ✓                                      |
| $\dashv$ |  |  | ✓                                       |   | ✓                                      |
| -        |  |  |   | ✓                                       | ✓                                      |
| -        |  |  |   |   | ✓                                      |
| $\dashv$ |  |  |   |   | ✓                                      |
| $\dashv$ | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| -        | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| -        | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
|          | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
|          | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| _        | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |
| $\dashv$ | <b>✓</b>                               | ✓                                      | ✓                                       | ✓                                       | <b>✓</b>                               |
| -        | <b>✓</b>                               | ✓                                      | ✓                                       | ✓                                       | <b>✓</b>                               |
| $\dashv$ | ✓                                      | ✓                                      | ✓                                       | ✓                                       | ✓                                      |



# **WXR 3** Rework station

# **EVERYTHING - AND MORE.**

Clear handling advantages and tangible cost savings in one unit. That's what you get with the WXA 2 Hot-Air-Station. Ideal for complex hot-air jobs or traditional soldering. The amount of hot air (20 I/min at 6 bar) can be adjusted to any value in range. And of course the entire range of high-performance hot-air and soldering accessories is compatible with this station.



#### **TECHNICAL DATA**

| 3  |
|--|
| 10,75 x 9,25 x 4,02                      |
| 273 x 235 x 102                          |
| 6.7                                      |
| 230 V (50/60 Hz)                         |
| 420 W (600 W)                            |
| I  |
| 2.0 A (230 V)                            |
| 100 - 450 (550)                          |
| 200 - 850 (999)                          |
| ±9                                       |
| ±17                                      |
| ±2                                       |
| ±4                                       |
| ✓  |
| 0,7 bar                                  |
| 1x USB, 2x RS232, 2x<br>Switching output |
| ✓  |
| ✓  |
| ✓  |
| ±30                                      |
| ±54                                      |
| 18, max.                                 |
| 15                                       |
| Periodic duty 30/30 s                    |
| ja                                       |
| 255 x 128 dots /<br>Backlighting         |
| ✓  |
|  |



#### 600 Watts - unique

The WXR 3 is a 3-channel station with a total output of 600 W. The multifunctional WXR 3 is suitable for all applications, and can work with all WX tools.



#### 2 integrated pumps

#### (self-contained)

A pair of integrated pumps make the system independent of a separate compressed air supply. A high-performance pump for vacuum and hot air, and a separate vacuum pump for pick-up tools.



# Automatic / intelligent power management

The rework station provides 600 watts of power. Its intelligent power management function allows the available power to be distributed to the connected tools as required – a total of 600 watts.

High-performance tools can be operated at the same time, 3 channels, 200 watts each.



#### **User-friendliness**

The LCD display shows all connected tools. Special functions can easily be set at the press of a button.





## **WXR 3**



#### Power unit, 420 W









Order No. T005 35 006 99

- All-in-one-Station
- Benchtop controller capability e.g. Zero Smog Systems
- Automatic tool recognition and power management
- Compatible with all WX tools
- Storage medium in hand piece
- · Blue LED backlighting
- Multilingual menu navigation



## **WXR 3030**

#### 3-Channel-Soldering-Station, 420 W (600 W)









Order No. T005 35 016 99

 Power unit, 3 channels with WXHAP 200 Hot air iron, WXDP 120 Desoldering iron and WXP 65 Soldering iron



| Scope of supply | Order No.      | Model         | Description  |
|-----------------|----------------|---------------|--|
|                 | T005 13 202 99 | WXDP 120 Set  | Desoldering iron set for horizontal applications, with safety rest |
|                 | T005 27 120 99 | WXHAP 200 Set | Hot air soldering iron set with safety rest                        |
|                 | T005 29 184 99 | WVP           | WVP Vacuum Pick-Up   |
|                 | T005 29 212 99 | WXP 65 Set    | Soldering iron WXP 65 with safety rest                             |
|                 | T005 35 006 99 | WXR 3         | Power unit, 420 W  |
|                 | T005 87 658 01 | PDN           | PDN Pliers for changing nozzles.                                   |



## **WXR 3031**

#### 3-Channel-Soldering-Station, 420 W (600 W)









Order No. T005 35 026 99

• Power unit, 3 channels with WXHAP 200 Hot air iron, WXDP 120 Desoldering iron and WXP 120 Soldering iron



| Scope of supply | Order No.      | Model         | Description  |
|-----------------|----------------|---------------|--|
|                 | T005 13 202 99 | WXDP 120 Set  | Desoldering iron set for horizontal applications, with safety rest |
|                 | T005 27 120 99 | WXHAP 200 Set | Hot air soldering iron set with safety rest                        |
|                 | T005 29 184 99 | WVP           | WVP Vacuum Pick-Up   |
|                 | T005 29 202 99 | WXP 120 Set   | Soldering iron Set WXP 120 with safety rest                        |
|                 | T005 35 006 99 | WXR 3         | Power unit, 420 W  |
|                 | T005 87 658 01 | PDN           | PDN Pliers for changing nozzles,                                   |

## **WXR 3032**

#### 3-Channel-Soldering-Station, 420 W (600 W)









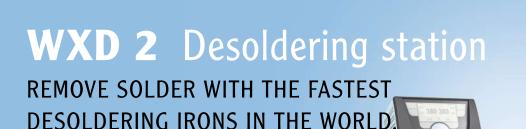
Order No. T005 35 036 99

• Power unit, 3 channels with WXHAP 200 Hot air iron, WXDV 120 Desoldering iron and WXP 65 Soldering iron

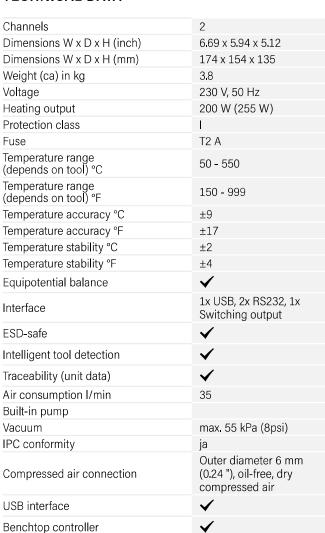


| Scope of supply | Order No.      | Model         | Description  |
|-----------------|----------------|---------------|--|
|                 | T005 13 205 99 | WXDV 120 Set  | Desoldering iron set for vertical applications, with safety rest |
|                 | T005 27 120 99 | WXHAP 200 Set | Hot air soldering iron set with safety rest                      |
|                 | T005 29 184 99 | WVP           | WVP Vacuum Pick-Up   |
|                 | T005 29 212 99 | WXP 65 Set    | Soldering iron WXP 65 with safety rest                           |
|                 | T005 35 006 99 | WXR 3         | Power unit, 420 W  |
|                 | T005 87 658 01 | PDN           | PDN Pliers for changing nozzles.                                 |





# **TECHNICAL DATA**



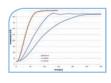
255 x 128 pixels /

Backlighting



#### External compressed air supply

The maintenance-free Venturi unit produces a constant vacuum using an external compressed air supply.



#### Fastest desoldering iron

With its 120 watts and extremely short heating time, the desoldering iron can easily handle jobs that would have been difficult in the past, including desoldering high mass PCBs.



#### No tedious cleaning

The new, extended nozzle shaft prevents the suction tube from sticking. Since the suction channel has also been replaced, the once tedious and time-consuming task of cleaning the tool is now a thing of the past.



#### **Quick replacement**

Thanks to ingenious mountings, the suction nozzle and solder cartridge can be changed quickly and easily - without the risk of burns or tricky replacement work.



#### **Huge cost savings**

The relatively low operating temperature (380°C) and automatic standby mode controlled by the use sensor increase the service life of the suction nozzles by a factor of 3.



#### Vacuum run-on

A vacuum run-on time can be set to prevent the suction pump blocking.



#### 2 models are available.

The WXDP 120 is designed for horizontal operation and the WXDV 120 for vertical operation.

Display

## WXD 2

# ÓQ

# Solder- and Desoldering station, 2 channels 200 W (255 W)









Order No. T005 34 266 99

- Cost effective because only one station is needed
- Less rework by optimal use of tools and the correct working temperature. Reduction of running costs by longer tip lifetime.
- Desoldering iron with stand-by mode
- ESD safe
- For operation with external compressed air



### **WXD 2010 Set**



# Solder- and Desoldering station, 2 channels 200 W (255 W)









Order No. T005 34 286 99

- Desoldering station, 2 channels digital and electronically controlled with desoldering iron WXDP 120
- Soldering- and desoldering tools with intelligent WX technology
- Connection to external compressed air supply for high vacuum
- Energy effective: automatic stand-by mode for tools
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



| Scope of supply | Order No.       | Model    | Description  |
|-----------------|-----------------|----------|--|
|                 | T005 13 201 99N | WXDP 120 | Desoldering iron 120 W, 24 V   |
|                 | T005 13 250 99  | XDS 1    | Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm |
|                 | T005 15 172 99  | WDH 70   | Safety rest with brass cleaning wool WXDP 120 desoldering iron               |
|                 | T005 34 266 99  | WXD 2    | Solder- and Desoldering station, 2 channels 200 W (255 W)                    |
|                 | T005 87 658 01  | PDN      | PDN Pliers for changing nozzles.   |



Hot air heating gun



## **WXD 2020 Set**



# Solder- and Desoldering Station, 2 channels 200 W (255 W)









Order No. T005 34 296 99

- Soldering and desoldering station, 2 channels with WXDP 120 and soldering iron WXP 120
- Soldering- and desoldering tools with intelligent WX technology
- Connection to external compressed air supply for high vacuum
- Energy effective: automatic stand-by mode for tools
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



| Scope of supply | Order No.       | Model    | Description  |
|-----------------|-----------------|----------|--|
|                 | T005 13 201 99N | WXDP 120 | Desoldering iron 120 W, 24 V   |
|                 | T005 13 250 99  | XDS 1    | Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm |
|                 | T005 15 121 99  | WDH 10   | Safety rest with Stop+Go function and dry cleaner                            |
|                 | T005 15 172 99  | WDH 70   | Safety rest with brass cleaning wool WXDP 120 desoldering iron               |
|                 | T005 29 201 99N | WXP 120  | Soldering iron 120 W, 24 V with Power-Response Heating<br>Technology         |
|                 | T005 34 266 99  | WXD 2    | Solder- and Desoldering station, 2 channels 200 W (255 W)                    |
|                 | T005 44 704 99  | XT B     | Soldering tip chisel Ø 2,4 mm  |
|                 | T005 87 658 01  | PDN      | PDN Pliers for changing nozzles.   |



# **WXA** Hot-Air station

### THE PERFECT SOLUTION FOR HOT-AIR AND SOLDERING JOBS.

Clear handling advantages and tangible cost savings in one



#### **TECHNICAL DATA**

| Channels                                      | 2   |
|---|---|
| Dimensions $W \times D \times H$ (inch)       | 6,69 x 5,95 x 5,12  |
| Dimensions W x D x H (mm)                     | 174 x 154 x 135   |
| Weight (ca) in kg                             | 4.0   |
| Voltage                                       | 230 V   |
| Heating output                                | 200 W (255 W)   |
| Protection class                              | 1   |
| Fuse  | T2A   |
| Temperature range (depends on tool) °C        | 50 - 550  |
| Temperature range (depends on tool) °F        | 150 - 999   |
| Temperature accuracy °C                       | ±9  |
| Temperature accuracy °F                       | ±17   |
| Equipotential balance                         | ✓   |
| Max. vacuum                                   |   |
| Interface                                     | 1x USB, 2x RS232, 1x<br>Switching output                    |
| ESD-safe                                      | ✓   |
| Intelligent tool detection                    | ✓   |
| Traceability (unit data)                      | ✓   |
| Temperature accuracy hot air °C               | ±30   |
| Temperature accuracy hot air °F               | ±54   |
| Max. air flow rate I/min<br>(depends on tool) | 15  |
| Air consumption I/min                         | 20  |
| Compressed air connection                     | Outer diameter 6 mm (0, 24 "), oil-free, dry compressed air |
| USB interface                                 | ✓   |
| Equipotential bonding                         | Via 3, 5 mm pawl socket on back of device.                  |
|   |   |



#### Adjustable air amount

The amount of air can be controlled using the rotary knob. An external compressed air supply is needed. The amount of air is displayed in percent.



#### Adjustable operating mode

The unit has 3 separate operating modes.

Operating mode level 1 - the air flow continues for as long as the button on the hot-air iron or foot switch is pressed.

Operating mode level 2 - if the button is pressed once, the hot-air flow continues for between 0 and 300 seconds, stopping at the end of the set time.

Operating mode level 3 - the WXHAP 200 switches on with one press of the button and off with the second press.



#### Finger and foot switches

The air flow is controlled using the finger switch in the handle.

It can also be controlled by a foot switch (optional).



#### Ion trap

All WX devices are ESD-safe and can be used in electrostatically protected areas. The ion trap in the iron ensures that the

emerging hot air is free of static electricity.



#### Inert gas operation

An inert gas (nitrogen) can also be used for challenging soldering jobs to generate the hot air.



## WXA 2



#### Power unit, 2 channels 200 W (255 W)









Order No. T005 34 256 99

- Power unit, 2 channels
- For operation with external compressed air



| Scope of supply | Order No.      | Model | Description                          |
|-----------------|----------------|-------|--------------------------------------|
|                 | T005 34 256 99 | WXA 2 | Power unit, 2 channels 200 W (255 W) |

## **WXA 2010**



#### Power unit, 2 channels 200 W (255 W)









Order No. T005 34 306 99

- Power unit, 2 channels with hot air iron WXHAP 200
- Best set for hot air tasks
- Simultaneous operation of 2 soldering tools
- For operation with external compressed air



| Scope of supply | Order No.       | Model     | Description  |
|-----------------|-----------------|-----------|--|
|                 | T005 15 152 99  | WDH 30    | Safety rest with dry cleaner                                     |
|                 | T005 27 119 99N | WXHAP 200 | Hot air iron 200 W, 24 V with hot air nozzle R 06 round Ø 3,0 mm |
|                 | T005 34 256 99  | WXA 2     | Power unit, 2 channels 200 W (255 W)                             |
|                 | T005 87 278 21  | R04       | R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200       |
|                 | T005 87 278 22  | R06       | R06 Round Nozzle for HAP 1 and HAP 200                           |



**WX 2** Soldering station

### A NEW ERA IN SOLDERING.

- Ost saving because only one power unit is needed for different applications
- > Use as benchtop controller saves energy
- > Lowering the running costs by enlarged tip lifetimes
- Reduction of rework due to optimized tool use and correct working temperature



#### **TECHNICAL DATA**

| Channels                                  | 2  |
|---|--|
| Dimensions W x D x H (inch)               | 6,85 x 6,06 x 5,31                       |
| Dimensions W x D x H (mm)                 | 174 x 154 x 135                          |
| Weight (ca) in kg                         | 3.45                                     |
| Voltage                                   | 230 V, 50 Hz                             |
| Heating output                            | 200 W (255 W)                            |
| Protection class                          |  |
| Fuse                                      | T2A                                      |
| Temperature range<br>(depends on tool) °C | 100 - 550                                |
| Temperature range<br>(depends on tool) °F | 210 - 999                                |
| Temperature accuracy °C                   | ±9                                       |
| Temperature accuracy °F                   | ±17                                      |
| Temperature stability °C                  | ±2                                       |
| Temperature stability °F                  | ±4                                       |
| Equipotential balance                     | ✓  |
| Interface                                 | 1x USB, 2x RS232, 1x<br>Switching output |
| ESD-safe                                  | ✓  |
| Intelligent tool detection                | ✓  |
| Traceability (unit data)                  | ✓  |
| Display                                   | 255 x 128 dots /<br>Backlighting         |
| USB interface                             | ✓  |
| Equipotential bonding                     | Via 3,5 mm pawl socket on back of device |
| Benchtop controller                       | ✓  |



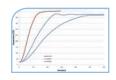
# Visual process control through LED signal function

Blue LED ring light (light is out = Off, light is blinking = standby or heating up, light is on = tip ready for use)



#### Tailor-made performance

Weller heating technologies deliver precise performance on demand.



#### **Quick heating time**

WX soldering irons heat in ultra-quick time and can be used immediately.



#### **Temperature stability/accuracy**

All WX soldering tools have a temperature stability of  $\pm$  2° C and a temperature accuracy of  $\pm$  9° C, as per IPC standard.



#### **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is antistatic and temperature-resistant. The turn-and-click wheel with confirm button allows intuitive operation.



#### Huge energy savings Motion sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.

### **WX 2**



#### Power unit WX 2 with 2 channels, 200 W (255 W), 230 V









Order No. T005 34 206 99

- Innovative operation concept
- Robust touch screen with ESD safe glas
- Intuitive use with turn-click-wheel with enter key and finger guide.
- Blue LED backlighting
- Multilingual menu navigation
- High functionality
- No safety rest with Stop & Go function needed thanks to integrated acceleration sensor
- Optimized precision, better stability by sensor in the soldering iron
- Specific parameterization of tool by storage medium in hand piece
- Visual process control via blue LED ring light



# WX 2020 Set



#### Power unit with 2 channels 200 W









Order No. T005 34 216 99

- Power unit WX 2 with 2 channels, 2 soldering irons WXP 120 and 2 safety rests WDH 10
- Simultaneous operation of 2 soldering tools



| Scope of supply | Order No.       | Model   | Description   |
|-----------------|-----------------|---------|---|
|                 | T005 15 121 99  | WDH 10  | Safety rest with Stop+Go function and dry cleaner                 |
|                 | T005 29 201 99N | WXP 120 | Soldering iron 120 W, 24 V with Power-Response Heating Technology |
|                 | T005 34 206 99  | WX 2    | Power unit WX 2 with 2 channels, 200 W (255 W), 230 V             |
|                 | T005 44 704 99  | XT B    | Soldering tip chisel Ø 2,4 mm                                     |



## WX 2021 Set



#### Power unit with 2 channels 200 W (255)









Order No. T005 34 226 99

- Power unit WX 2 with 2 channels, soldering irons WXMP and 1 tweezers WXMT
- Gleichzeitiger Betrieb von 2 Lötstationen



| Scope of supply | Order No.      | Model      | Description  |
|-----------------|----------------|------------|--|
|                 | T005 13 177 99 | WXMT       | Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 15 169 99 | WDH 60     | Safety rest with dry cleaner for WXMT Micro desoldering tweezers                                       |
|                 | T005 15 171 99 | WDH 51     | Safety rest with dry cleaner for WXMP Micro soldering iron   |
|                 | T005 29 203 99 | WXMP       | Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology      |
|                 | T005 34 206 99 | WX 2       | Power unit WX 2 with 2 channels, 200 W (255 W), 230 V  |
|                 | T005 44 603 99 | RT 3       | Standard soldering tip, chisel 1,3 x 0,4 mm  |
|                 | T005 44 652 99 | RTW 2, 45° | Soldering tip set 0,7 x 0,4 mm, 45°  |

# **WX 1** Soldering Station

### A NEW ERA IN SOLDERING.

The powerful, user-friendly WX1 and WX2 soldering stations have redefined the world of soldering. Maximum process reliability for manual soldering tasks is guaranteed for the automotive, aerospace and medical technology industries. Any soldering process can be programmed easily using these intelligent tools, and a unique level of dependability assured. Whatever technique is used, these devices are intuitive and easy to operate thanks to their touch screens and language options. There is a choice between 1-channel and 2-channel stations.



#### **TECHNICAL DATA**

| Channels                               | 1  |
|--|--|
| Dimensions W x D x H (inch)            | 6,85 x 6,06 x 5,31                       |
| Dimensions W x D x H (mm)              | 174 x 154 x 135                          |
| Weight (ca) in kg                      | 3.42                                     |
| Voltage                                | 230 V, 50 Hz                             |
| Heating output                         | 200 W                                    |
| Protection class                       |  |
| Fuse                                   | T2A                                      |
| Temperature range (depends on tool) °C | 100 - 550                                |
| Temperature range (depends on tool) °F | 200 - 999                                |
| Temperature accuracy °C                | ±9                                       |
| Temperature accuracy °F                | ±17                                      |
| Temperature stability °C               | ±2                                       |
| Temperature stability °F               | ±4                                       |
| Equipotential balance                  | ✓  |
| Interface                              | 1x USB, 2x RS232, 1x<br>Switching output |
| ESD-safe                               | ✓  |
| Intelligent tool detection             | ✓  |
| Traceability (unit data)               | ✓  |
| Display                                | 255 x 128 dots /<br>Backlighting         |
| USB interface                          | ✓  |
| Equipotential bonding                  | Via 3,5 mm pawl socket on back of device |
| Benchtop controller                    | ✓  |



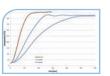
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# Visual process control through LED signal function

Blue LED ring light (light is out = Off, light is blinking = standby or heating up, light is on = tip ready for use)

#### Tailor-made performance

Weller heating technologies deliver precise performance on demand.



#### Quick heating time

WX soldering irons heat in ultra-quick time and can be used immediately.



#### **Temperature stability/accuracy**

All WX soldering tools have a temperature stability of  $\pm$  2° C and a temperature accuracy of  $\pm$  9° C, as per IPC standard.



#### **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is antistatic and temperature-resistant. The turn-and-click wheel with confirm button allows intuitive operation.



#### Huge energy savings Motion sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.

## **WX** 1



#### Power unit with 1 channel, 200 W









Order No. T005 34 176 99

- Innovative operation concept
- Robust touch screen with ESD safe glas
- Intuitive use with turn-click-wheel with enter key and finger guide
- Blue LED backlighting
- Multilingual menu navigation
- High functionality
- No safety rest with Stop & Go function needed thanks to integrated acceleration sensor
- Optimized precision, better stability by sensor in the soldering iron
- Specific parameterization of tool by storage medium in hand piece
- Visual process control via blue LED ring light



# **WX 1010 Set**



#### Power unit with 1 channel, 200 W









Order No. T005 34 186 99

Power unit WX 1 with 1 channel, soldering iron WXP 120



| Scope of supply | Order No.       | Model   | Description  |
|-----------------|-----------------|---------|--|
|                 | T005 15 121 99  | WDH 10  | Safety rest with Stop+Go function and dry cleaner                    |
|                 | T005 29 201 99N | WXP 120 | Soldering iron 120 W, 24 V with Power-Response Heating<br>Technology |
|                 | T005 34 176 99  | WX 1    | Power unit with 1 channel, 200 W                                     |
|                 | T005 44 704 99  | XT B    | Soldering tip chisel Ø 2,4 mm  |

## **WX 1011 Set**



#### Power unit with 1 channel, 200 W









Order No. T005 34 196 99

Power unit WX 1 with 1 channel, micro soldering iron WXMP



| Scope of supply | Order No.      | Model  | Description   |
|-----------------|----------------|--------|---|
|                 | T005 15 171 99 | WDH 51 | Safety rest with dry cleaner for WXMP Micro soldering iron  |
|                 | T005 29 203 99 | WXMP   | Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 34 176 99 | WX 1   | Power unit with 1 channel, 200 W  |
|                 | T005 44 603 99 | RT 3   | Standard soldering tip, chisel 1,3 x 0,4 mm   |

# **WX 1012 Set**



#### Power unit with 1 channel, 200 W (255 W)









Order No. T005 34 276 99

Power unit WX 1 with 1 channel, soldering iron WXP 65



| Scope of supply | Order No.       | Model  | Description   |
|-----------------|-----------------|--------|---|
|                 | T005 15 121 99  | WDH 10 | Safety rest with Stop+Go function and dry cleaner                   |
|                 | T005 29 211 99N | WXP 65 | Soldering iron 65 W, 24 V with Power-Response Heating<br>Technology |
|                 | T005 34 176 99  | WX 1   | Power unit with 1 channel, 200 W                                    |
|                 | T005 44 851 99  | XNT A  | Soldering tip chisel 1,6 x 0,4 mm                                   |



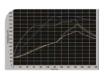
# WT, WR, WD series our Technology Line

## THE CAN-DO SOLDERING STATIONS

Whenever it takes user-friendliness and ease of use, the soldering products of the Weller Technology line set new standards. Due to their great price/performance ratio, they are perfect tools for cost-efficient soldering applications.







#### **Cost-efficent**

**EASY TO USE** 

The short warm-up time for the soldering tools and a faster and simpler method for changing tools also enable lightning-fast work and ensure high time savings as a result.



#### Easy-to-use

The user-friendly and easy handling allows a quick, uncomplicated handling of the equipment.



#### **Backwards Compatibility**

All soldering irons of the WSD and WD soldering stations can be connected. (except micro soldering irons)











#### **TECHNOLOGY LINE** 90 W 150 W **TOOL SELECTION** 350 350 D V A G AFE AND COMPATIBILITY MATRIX WT1 Soldering power unit WT 1H Soldering power Power-Response Silver Line with 1 channel unit with 1 channel WTP 90 | 90 W SOLDERING IRON The high-tech iron for universal use with power response tips. Order no. T005 29 222 99 WP 65 | 65 W SOLDERING IRON For delicate and small applications. Order no. T005 29 215 99 WP 80 | 80 W SOLDERING IRON Short tip-to-grip distance for all standard soldering applications. Order no. T005 29 180 99 WSP 80 | 80 W SOLDERING IRON For all standard soldering applications. Order no. T005 29 180 99 WP 120 | 120 W SOLDERING IRON For bigger solder joints. Order no. T005 29 193 99 WSP 150 | 150 W SOLDERING IRON For applications with high heat requirement Order no. T005 29 170 99 WP 200 | 200 W SOLDERING IRON For heavy solder applications. Order no. T005 29 199 99 WTA 50 | 2 x 25 W DESOLDERING TWEEZERS 2 x 25 W, for safe desoldering jobs. Order no. T005 13 171 99 FE 75 | 75 W SOLDERING IRON For extraction direct on the tip. Order no. T005 29 166 99 WHP 80 | 80 W HEATING PLATE Preheating plate. Order no. T005 27 028 99 WSB 80 | 80 W SOLDER BATH Connectable to all Weller 80 W digital station. Order no. T005 27 040 99 WSB 150 | 150 W SOLDER BATH Connectable to all Weller 150 W stations. Order no. T005 27 704 99 ZERO SMOG° TL\* Fume extraction unit for volume extraction for up to 2 workplaces. Order no. FT91013699 ZERO SMOG° 4V\*\* Fume extraction unit for volume extraction for up to 4 workplaces. Order no. T005 36 606 99 ZERO SMOG° 6V\*\* Fume extraction unit for volume extraction for up to 6 workplaces Order no. T005 36 666 99 ZERO SMOG° 20T\*\* Fume extraction unit for tip extraction, connectable for up to 20 workplaces. Order no. T005 36 706 99



# WR 3M Rework Station

# **REWORK STATION**

The versatile repair station is specifically tailored to the needs and requirements of professional repairs to latesttechnology electronic sub-assemblies in industrial production engineering and in the repair and laboratory fields.



#### **TECHNICAL DATA**

| Channels                                   | 3   |
|--|---|
| Dimensions W x D x H (inch)                | 11,02 x 9,45 x 4,06                         |
| Dimensions W x D x H (mm)                  | 280 x 240 x 103                             |
| Weight (ca) in kg                          | 7.3   |
| Voltage                                    | 230 V                                       |
| Heating output                             | 360 W (400 W)                               |
| Protection class                           | 1   |
| Fuse overcurrent release                   | 2 A   |
| Temperature range<br>(depends on tool) °C  | 50 - 550                                    |
| Temperature range<br>(depends on tool) °F  | 150 - 999                                   |
| Temperature accuracy °C                    | ±9  |
| Temperature accuracy °F                    | ±17   |
| Temperature stability °C                   | ±2  |
| Temperature stability °F                   | ±4  |
| Equipotential balance                      | ✓   |
| Max. vacuum                                | 0,7 bar                                     |
| Interface                                  | USB   |
| ESD-safe                                   | ✓   |
| Intelligent tool detection                 | ✓   |
| Temperature accuracy hot air °C            | 50 - 550                                    |
| Temperature accuracy hot air °F            | 150 - 999                                   |
| Capacity I/min                             | 18  |
| Max. air flow rate I/min (depends on tool) | 15  |
| Built-in pump                              | Periodic duty 30/30 s                       |
| Vacuum                                     | 0,7 bar, max                                |
| IPC conformity                             | (Tip to ground)<br>Corresponds to IPC-J-001 |
| Display                                    | LCD   |
|  |   |

# WR 3M



Power unit, 360 W (400 W)







Order No. T005 33 666 99

- 3 independent tool channels
- Automatic tool detection
- Own vaccum channel for pick-up



Hot air heating gun



# WR 3000M Set vertical



#### 3 channel rework station vertical, 360 W (400 W)







Order No. T005 33 686 99

- Power unit, 3 channels with soldering iron WP 80, desoldering iron DSX 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 80 for horizontal applications



| Scope of supply | Order No.       | Model    | Description  |
|-----------------|-----------------|----------|--|
|                 | T005 13 150 99  | DX 113HM | DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80 - A : 2,5 mm; I : 1,2 mm; D : 25 mm. For improved thermal transfer. |
|                 | T005 13 190 99  | DSX 80   | Desoldering iron 80 W, 24 V  |
|                 | T005 15 152 99  | WDH 30   | Safety rest with dry cleaner   |
|                 | T005 15 161 99  | WDH 10T  | Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron   |
|                 | T005 27 116 99  | HAP 200  | Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm   |
|                 | T005 29 180 99N | WP 80    | Soldering iron 80 W, 24 V with Silver-Line Heating Technology  |
|                 | T005 29 184 99  | WVP      | WVP Vacuum Pick-Up   |
|                 | T005 33 666 99  | WR 3M    | Power unit, 360 W (400 W)  |
|                 | T005 44 405 99  | LT B     | Soldering tip, chisel, Ø 2,4 x 0,8 mm  |
|                 | T005 87 658 01  | PDN      | PDN Pliers for changing nozzles,   |



# WR 3000M Set for vertical applications



Rework station, 3 channels WR 3M, 360 W (400 W) for vertical applications









- Power unit, 3 channels with soldering iron WP 80, desoldering iron DXV 80 and hot air iron HAP 200
- Desoldering iron DXV 80 for vertical applications



| Scope of supply | Order No.       | Model    | Description  |
|-----------------|-----------------|----------|--|
|                 | T005 13 150 99  | DX 113HM | DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80 - A : 2,5 mm; I : 1,2 mm; D : 25 mm. For improved thermal transfer. |
|                 | T005 13 180 99  | DXV 80   | Inline desoldering iron 80 W, 24 V   |
|                 | T005 15 152 99  | WDH 30   | Safety rest with dry cleaner   |
|                 | T005 15 153 99  | WDH 40   | Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron  |
|                 | T005 15 161 99  | WDH 10T  | Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron   |
|                 | T005 27 116 99  | HAP 200  | Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm   |
|                 | T005 29 180 99N | WP 80    | Soldering iron 80 W, 24 V with Silver-Line Heating Technology  |
|                 | T005 29 184 99  | WVP      | WVP Vacuum Pick-Up   |
|                 | T005 33 666 99  | WR 3M    | Power unit, 360 W (400 W)  |
|                 | T005 44 405 99  | LT B     | Soldering tip, chisel, Ø 2,4 x 0,8 mm  |
|                 | T005 87 658 01  | PDN      | PDN Pliers for changing nozzles.   |

# **Accessories for WR 3000M Sets**

| Order No.      | Description                                       |
|----------------|---|
| T005 87 388 50 | Adapter for footswitch for WR 3000M Sets and WR 2 |
| T005 13 120 99 | Foot-Switch 1-Step                                |
| T005 29 184 99 | WVP Vacuum Pick-Up                                |
| T005 87 658 01 | PDN Pliers for changing nozzles.                  |





# WR 2 Rework Station

# REWORK ON HIGHEST LEVEL

- One station meets the requirements of a rework workplace
- Unique connecting compatibility of all tools
- 2 independend tool channels with automatic tool recognition guarantee the simultanuous operation of 2 soldering tools
- > Tools are permanently ready for use



#### **TECHNICAL DATA**

| Channels                                   | 2   |
|--|---|
| Dimensions W x D x H (inch)                | 11,02 x 9,45 x 4,06                         |
| Dimensions W x D x H (mm)                  | 280 x 240 x 103                             |
| Weight (ca) in kg                          | 5.6   |
| Voltage                                    | 230 V                                       |
| Heating output                             | 250 W (300 W)                               |
| Protection class                           |   |
| Fuse overcurrent release                   | 1,6 A                                       |
| Temperature range (depends on tool) °C     | 50 - 550                                    |
| Temperature range (depends on tool) °F     | 150 - 999                                   |
| Temperature accuracy °C                    | ±9  |
| Temperature accuracy °F                    | ±17   |
| Temperature stability °C                   | ±2  |
| Temperature stability °F                   | ±4  |
| Equipotential balance                      | ✓   |
| Max. vacuum                                | 0,7 bar                                     |
| Interface                                  | USB   |
| ESD-safe                                   | $\checkmark$                                |
| Intelligent tool detection                 |   |
| Temperature accuracy hot air °C            | ±30   |
| Temperature accuracy hot air °F            | ±54   |
| Capacity I/min                             | 18  |
| Max. air flow rate I/min (depends on tool) | 10  |
| Built-in pump                              | Periodic duty 30/30 s                       |
| Vacuum                                     | 0,7 bar                                     |
| IPC conformity                             | (Tip to ground)<br>Corresponds to IPC-J-001 |
| Display                                    | LCD   |
|  |   |

# WR 2



#### Power unit, 2 channels, 250 W

#### **250 W** (300 W)





Order No. T005 33 776 99

- 2 independent channels with automatic tool recognition
- Simultanous operation up to 2 tools

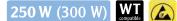




# WR 2002 Set



#### Rework station, 2 channels WR 2







Order No. T005 33 806 99

- Power unit, 2 channels with soldering iron WP 80, desoldering iron DSX 80
- Small repair set for all rework applications
- Simultaneous operation of hot air and desoldering iron is not possible



| Scope of supply | Order No.       | Model    | Description  |
|-----------------|-----------------|----------|--|
|                 | T005 13 150 99  | DX 113HM | DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80 - A : 2,5 mm; I : 1,2 mm; D : 25 mm. For improved thermal transfer. |
|                 | T005 13 190 99  | DSX 80   | Desoldering iron 80 W, 24 V  |
|                 | T005 15 121 99  | WDH 10   | Safety rest with Stop+Go function and dry cleaner  |
|                 | T005 15 152 99  | WDH 30   | Safety rest with dry cleaner   |
|                 | T005 29 180 99N | WP 80    | Soldering iron 80 W, 24 V with Silver-Line Heating Technology  |
|                 | T005 33 776 99  | WR 2     | Power unit, 2 channels, 250 W  |
|                 | T005 44 405 99  | LT B     | Soldering tip, chisel, Ø 2,4 x 0,8 mm  |
|                 | T005 87 658 01  | PDN      | PDN Pliers for changing nozzles.   |

# **WR 2000ER**



Solid Stations | Technology Line

#### Desoldering station 2 channels, 250 W (300 W)







Order No. T005 33 808 99

- Power unit, 2 channels with desoldering iron DSX 120, soldering iron WP 65 and safety rests WDH 10 and WDH 30
- Repair kit for soldering and desoldering



| Scope of supply | Order No.       | Model   | Description  |
|-----------------|-----------------|---------|--|
|                 | T005 13 198 99  | DSX 120 | Desoldering iron for horizontal applications                                 |
|                 | T005 13 250 99  | XDS 1   | Desoldering nozzle Inside Ø 1, 4 mm Outside Ø 2, 5 mm Nozzle length 10, 5 mm |
|                 | T005 15 121 99  | WDH 10  | Safety rest with Stop+Go function and dry cleaner                            |
|                 | T005 15 152 99  | WDH 30  | Safety rest with dry cleaner   |
|                 | T005 29 215 99N | WP 65   | Soldering iron 65 W, 24 V with Power-Response Heating Technology             |
|                 | T005 33 776 99  | WR 2    | Power unit, 2 channels, 250 W  |
|                 | T005 44 851 99  | XNT A   | Soldering tip chisel 1,6 x 0,4 mm  |
|                 | T005 87 658 01  | PDN     | PDN Pliers for changing nozzles.   |

# **WR 2000A Set**



#### Hot air station, 2 channels 300 W / 230 V







Order No. T005 33 786 99

- Hot air station, 2 channels with hot air iron HAP 1
- Large hot air set
- Simultaneous operation of 2 soldering tools
- All soldering tools upto 200 W connectable



| Scope of supply | Order No.      | Model  | Description  |
|-----------------|----------------|--------|--|
|                 | T005 15 152 99 | WDH 30 | Safety rest with dry cleaner                                     |
|                 | T005 27 115 99 | HAP 1  | Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm |
|                 | T005 33 776 99 | WR 2   | Power unit, 2 channels, 250 W                                    |
|                 | T005 87 278 21 | R04    | R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200       |
|                 | T005 87 278 22 | R06    | R06 Round Nozzle for HAP 1 and HAP 200                           |



# WT 1H Soldering Station

## THIS IS SOLDERING TODAY

If you need even more performance than 90 watts, then the high power version with 150 watts is the right solution.



#### **TECHNICAL DATA**

| Channels                                  | 1   |
|---|---|
| Dimensions W x D x H (inch)               | 5.87 x 5.43 x 3.98                        |
| Dimensions W x D x H (mm)                 | 149 x 138 x 101                           |
| Weight (ca) in kg                         | 3   |
| Voltage                                   | 230 V, 50 Hz                              |
| Heating output                            | 150 W                                     |
| Protection class                          |   |
| Fuse                                      | T2A                                       |
| Temperature range<br>(depends on tool) °C | 50 - 550                                  |
| Temperature range<br>(depends on tool) °F | 150 - 999                                 |
| Temperature accuracy °C                   | ±9  |
| Temperature accuracy °F                   | ±17                                       |
| Temperature stability °C                  | ±2  |
| Temperature stability °F                  | ±4  |
| Equipotential balance                     | ✓   |
| Interface                                 | RS232                                     |
| ESD-safe                                  | ✓   |
| Intelligent tool detection                | ✓   |
| Display                                   | Backlit LCD                               |
| Equipotential bonding                     | Via 3,5 mm pawl socket on front of device |



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT 1 / WT 1H soldering stations can be stacked on the WTHA 1 hot-air station, or on each other, saving space on the workbench.



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.

# **WT 1H**

#### Power unit with 1 channel, 150 W







Order No. T005 34 356 99

- High productivity (Power unit with 1 channel, 150W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage



Solid Stations | Technology Line

# **WT 1010H Set**

#### Power unit, 1 channel digital 150 W







Order No. T005 34 386 99

· Power unit, 1 channel with soldering iron WP 120 Robust and safety rest WSR 201



| Scope of supply | Order No.       | Model   | Description  |
|-----------------|-----------------|---------|--|
|                 | T005 15 175 99  | WSR 201 | 2-in-1 safety rest with metal wool brass and sponge                  |
|                 | T005 29 193 99N | WP 120  | Soldering iron 120 W, 24 V with Power-Response Heating<br>Technology |
|                 | T005 34 356 99  | WT 1H   | Power unit with 1 channel, 150 W                                     |
|                 | T005 44 704 99  | XT B    | Soldering tip chisel Ø 2.4 mm  |



# **WT 1011H Set**

#### Power unit, 1 channel digital 150 W







Order No. T005 34 396 99

 Power unit, 1 channel with soldering iron WP 200 Robust and safety rest WSR 202



| Scope of supply | Order No.       | Model   | Description  |
|-----------------|-----------------|---------|--|
|                 | T005 15 176 99  | WSR 202 | 2-in-1 safety rest with metal wool brass and sponge                  |
|                 | T005 29 199 99N | WP 200  | Soldering iron 200 W, 24 V with Power-Response Heating<br>Technology |
|                 | T005 34 356 99  | WT 1H   | Power unit with 1 channel, 150 W                                     |
|                 | T005 44 801 99  | XHT D   | Soldering tip, chisel, 5,0 x 1,2 mm                                  |

# WT 1 Soldering Station

## THIS IS SOLDERING TODAY

The detailed LC display enables an unprecedented overview of all functions, quick and easy to reach via the new user-friendly menu button. The lightning quick change process of the heating element during operation allows efficient work with several different tip types in quick succession. The choice between wet and dry tip cleaning is handled by an innovative 2-in-1 safety rest for the rotatable iron holder.



#### **TECHNICAL DATA**

| Channels                               | 1   |
|--|---|
| Dimensions W x D x H (inch)            | 5,87 x 5,44 x 3,98                        |
| Dimensions W x D x H (mm)              | 149 x 138 x 101                           |
| Weight (ca) in kg                      | 1.9                                       |
| Voltage                                | 230 V, 50/60 Hz                           |
| Heating output                         | 90 W (95 W)                               |
| Protection class                       | 1   |
| Fuse                                   | 0,5 A                                     |
| Temperature range (depends on tool) °C | 50 - 550                                  |
| Temperature range (depends on tool) °F | 150 - 999                                 |
| Temperature accuracy °C                | ±9  |
| Temperature accuracy °F                | ±17                                       |
| Temperature stability °C               | ±2  |
| Temperature stability °F               | ±4  |
| Equipotential balance                  | ✓   |
| Interface                              | RS232                                     |
| ESD-safe                               | ✓   |
| Intelligent tool detection             | ✓   |
| Display                                | Backlit LCD                               |
| Equipotential bonding                  | Via 3,5 mm pawl socket on front of device |



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.

Solid Stations | Technology Line



#### **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench,



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



### **WT** 1

#### Power unit with 1 channel, 90 W







Order No. T005 34 346 99

- High productivity (Power unit with 1 channel, 90W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality many connectable tools
- · Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage



# **WT 1010 Set**

#### Power unit, 1 channel digital 90 W







Order No. T005 34 366 99

- Power unit, 1 channel with soldering iron WTP 90 and safety rest WSR 200
- WTP 90: The soldering iron for universal use with power response tips. Tip family XNT & THM (high mass tips)



| Scope of supply | Order No.      | Model   | Description  |
|-----------------|----------------|---|--|
|                 | T005 15 174 99 | WSR 200   | 2-in-1 safety rest with metal wool brass and sponge                        |
|                 | T005 29 222 99 | WTP 90  | Soldering iron 90 W, 24 V with Power Response Heating Technology           |
|                 | T005 34 346 99 | WT 1  | Power unit with 1 channel, 90 W  |
|                 | T005 44 851 99 | XNT A   | Soldering tip chisel 1,6 x 0,4 mm  |
|                 | T005 87 687 26 | Tip Changing Tool<br>for WTP 90 soldering<br>tins | Tip Changing Tool for changing straight XNT series tips on WTP/WXP 90 iron |





# WT 1012 Set

#### Power unit, 1 channel digital 90 W







Order No. T005 34 406 99

- Power unit, 1 channel with soldering iron WSP 80 and safety rest WSR 201
- WSP 80 soldering iron for all standard soldering applications. Tip family: LT



| Scope of supply | Order No.       | Model   | Description   |
|-----------------|-----------------|---------|---|
|                 | T005 15 175 99  | WSR 201 | 2-in-1 safety rest with metal wool brass and sponge           |
|                 | T005 29 161 99N | WSP 80  | Soldering iron 80 W, 24 V with Silver-Line Heating Technology |
|                 | T005 34 346 99  | WT1     | Power unit with 1 channel, 90 W                               |
|                 | T005 44 405 99  | LT B    | Soldering tip, chisel, Ø 2,4 x 0,8 mm                         |

## WT 1013 Set

#### Power unit with 1 channel, digital 90 W







Order No. T005 34 416 99

- Power unit, 1 channel with soldering iron WP 80 and safety rest WSR 201
- WP 80: Soldering iron for all standard applications with short tip-to-grip design. Tip family LT



| Scope of supply | Order No.       | Model   | Description   |
|-----------------|-----------------|---------|---|
|                 | T005 15 175 99  | WSR 201 | 2-in-1 safety rest with metal wool brass and sponge           |
|                 | T005 29 180 99N | WP 80   | Soldering iron 80 W, 24 V with Silver-Line Heating Technology |
|                 | T005 34 346 99  | WT 1    | Power unit with 1 channel, 90 W                               |
|                 | T005 44 405 99  | ITB     | Soldering tip, chisel Ø 24 x 0.8 mm                           |



# WT 1014 Set

#### Power unit, 1 channel digital 90 W

90 W (95 W) WT (COMPATIBLE)





Order No. T005 34 426 99

- Power unit, 1 channel with soldering iron WSP 80 Robust and safety rest WSR 201
- WSP 80 Robust soldering iron for all standard applications, robust version



| Scope of supply | Order No.       | Model         | Description   |
|-----------------|-----------------|---------------|---|
|                 | T005 15 175 99  | WSR 201       | 2-in-1 safety rest with metal wool brass and sponge                     |
|                 | T005 29 172 99N | WSP 80 Robust | Soldering iron robust 80 W, 24 V with Silver-Line Heating<br>Technology |
|                 | T005 34 346 99  | WT 1          | Power unit with 1 channel, 90 W   |
|                 | T005 44 405 99  | LT B          | Soldering tip, chisel, Ø 2,4 x 0,8 mm                                   |

# WTHA 1 Hot-Air station

## MORE THAN JUST A LOT OF HOT AIR.

One compact, easy-operating station with a smart controller. Temperature-adjustable for diverse rework applications, assuring fast, safe performance.



#### **TECHNICAL DATA**

| Channels                                      | 1                                    |
|---|--------------------------------------|
| Dimensions W x D x H (inch)                   | 8,35 x 6,77 x 4,80 Inch              |
| Dimensions W x D x H (mm)                     | 212 x 172 x 122 mm                   |
| Weight (ca) in kg                             | 1,95 kg                              |
| Voltage                                       | 230 V                                |
| Heating output                                | 900 W                                |
| Protection class                              | 1                                    |
| Fuse  | T 4A                                 |
| Temperature range<br>(depends on tool) °C     | 50 - 600                             |
| Temperature range<br>(depends on tool) °F     | 100 - 1000                           |
| Temperature accuracy °C                       | ± 30                                 |
| Temperature accuracy °F                       | ± 54                                 |
| Temperature accuracy hot air °C               | ± 30                                 |
| Temperature accuracy hot air °F               | ± 54                                 |
| Equipotential balance                         |                                      |
| Interface                                     | -                                    |
| ESD-safe                                      | ✓                                    |
| Max, air flow rate I/min<br>(depends on tool) | 50                                   |
| Control accuracy                              | ± 30°C (± 54°F)                      |
| Capacity I/min                                | 5 - 60   / 20°C<br>5 - 110   / 300°C |
| Compressed air connection                     |                                      |
| Equipotential bonding                         | -                                    |
| Display                                       | Graphical backlit<br>LC-Display      |



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.

Solid Stations | Technology Line



#### **Multi-function LCD screen**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the output power from the station to the hot air pencil.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.



#### 5 Pre-sets / temperature profile

Up to 5 pre-sets are available to define volume, temperature and time settings. With the profile mode activated, the presets can be run in a selected sequential order.





# WTHA 1 Set

#### Hot air station 900 W









Order No. T005 31736 99

- 900 W Hot air station for simple repair and heating tasks
- Modern and intuitive operational concept thanks to clear menu structure
- Reduced footprint thanks to stackability
- Electronical controlled temperature
- · Acurate adjustment of hot air through bruschless turbine
- Up to 5 pre-sets which can be automatically run in a profile
- Housing cover useable as storage
- Unit inkl. safety rest and fixed hot air iron



# WD 1M Soldering station

# **ENERGY EFFICIENCY MEETS SENSITIVITY**



#### **TECHNICAL DATA**

| Channels                               | 1  |
|--|--|
| Dimensions W x D x H (inch)            | 5,31 x 4,29 x 5,87   |
| Dimensions W x D x H (mm)              | 135 x 109 x 149  |
| Weight (ca) in kg                      | 2.88   |
| Voltage                                | 230 V  |
| Heating output                         | 150 W (160 W)  |
| Protection class                       |  |
| Fuse                                   | T800mA   |
| Temperature range (depends on tool) °C | 50 - 450   |
| Temperature range (depends on tool) °F | 150 - 850  |
| Temperature accuracy °C                | ±9   |
| Temperature accuracy °F                | ±17  |
| Temperature stability °C               | ±2   |
| Temperature stability °F               | ±4   |
| Equipotential balance                  | ✓  |
| USB interface                          | ✓  |
| ESD-safe                               | ✓  |
| Intelligent tool detection             |  |
| Display                                | LCD  |
| Equipotential bonding                  | Via 3,5 mm pawl socket<br>on back of device<br>(normal state hard<br>grounded) |

## **WD 1M**

#### Power Unit 150 W







- Power unit, 1 channel, digital 150 W / 230 V
- For micro soldering iron WMRP and micro tweezers WMRT







# WTCP 51 Magnastat station



#### **TECHNICAL DATA**

| Channels                               | 1  |
|--|--|
| Dimensions W x D x H (inch)            | 6,69 x 4,65 x 4,02                         |
| Dimensions W x D x H (mm)              | 170 x 118 x 102                            |
| Weight (ca) in kg                      | 1.46                                       |
| Voltage                                | 230 V                                      |
| Heating output                         | 50 W                                       |
| Protection class                       |  |
| Fuse                                   | T315mA                                     |
| Temperature range (depends on tool) °C | 260 - 480 °C                               |
| Temperature range (depends on tool) °F | 500 - 900 °F                               |
| Interface                              | No   |
| ESD-safe                               | ✓  |
| Control                                | 2-level controller with temperature sensor |
|  |  |

# WTCP 51 Set



#### Soldering station, 1 channel, 50 W





Order No. T005 32 206 99

Power unit, 1 channel with soldering iron TCPS



#### Scope of supply

| Order No.      | Model | Description  |
|----------------|-------|--|
| T005 15 020 99 | KH 20 | Safety Rest for FE 75, TCPS, W<br>101, LR 21               |
| T005 32 105 99 | TCPS  | Magnastat Soldering iron 50<br>W                           |
| T005 32 249 9  | P 51  | Power unit switchable, 50 W,<br>120 V / 240 V with US plug |
| T005 44 415 99 | LT M  | Soldering tip, chisel tip long,<br>Ø 3,2 mm                |

# WSM 1C Mobile soldering

THE FIRST POFESSIONAL SOLDERING STATION WITH RECHARGEABLE BATTERIES

'Just the thing" for users who need a small but professional tool for use in remote locations. Perfect for labs and productions.



#### **TECHNICAL DATA**

| Channels                               | 1                       |
|--|-------------------------|
| Dimensions W x D x H (inch)            | 5,39 x 4,33 x 2,17 Inch |
| Dimensions W x D x H (mm)              | 137 x 110 x 55          |
| Weight (ca) in kg                      | 0.41                    |
| Voltage                                | 100-240 V AC / 12 V DC  |
| Heating output                         | 50 W                    |
| Protection class                       | III                     |
| Fuse                                   | T5A                     |
| Temperature range (depends on tool) °C | 100 - 400               |
| Temperature range (depends on tool) °F | 210 - 750               |
| Temperature accuracy °C                | ± 9                     |
| Temperature accuracy °F                | ± 17                    |
| Temperature stability °C               | ± 5                     |
| Temperature stability °F               | ± 9                     |
| Interface                              |                         |
| ESD-safe                               | ✓                       |
| Display                                | Touch-Sensor-Technology |

# Kfz Adapter

#### Car adapter for recharge via 12 V board net.

Order No. T005 87 518 80



### **WSM 1C**



WSM 1C - Rechargeable soldering station with micro soldering iron WMRP and soldering tip RT 3, chisel 1,3 mm and safety rest KH 17 with dry cleaner





Order No. T005 32 936 99N

- Solution for service technician
  - 50 W
- · Recharged in 20 minutes.



#### Scope of supply

| Order No.      | Model          | Description  |
|----------------|----------------|--|
|                | WSM 1C<br>Unit | Rechargeable soldering station   |
| T005 15 166 99 | KH 17          | Safety Rest for WSM 1/1C soldering iron.   |
| T005 29 171 99 | WMRP           | Micro soldering iron WMRP<br>40 W, 12 V (hand piece<br>without tips) with Active-Tip<br>Heating Technology |
| T005 44 603 99 | RT 3           | Standard soldering tip, chisel 1,3 x 0,4 mm  |



# **BGA / QFP**Repair systems

# HIGHEST PRECISION

Weller provides efficient coverage for the entire reworking process with its repair and rework systems: Desoldering, pad cleaning, positioning and soldering in. Thanks to state-of-the-art camera technology, even small components can be manually positioned and repaired—with the greatest precision and absolute reliability along with optimum process control.





An ion trap provides hot air free of charge carriers.



#### Hot air pencils

The powerful, ergonomic hot-air pencils enable precise and efficient work. The extensive range of nozzles for these tools make them suitable for extensive application areas.

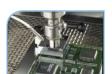


#### **Optimum precision**

The state-of-the-art technology in Weller heat guns provides optimum precision when soldering and desoldering SMD assemblies. This take advantage of Weller's patented nozzle technology.







# Heating from above: selective and sensitive

The hot gas heater with patented nozzle system coupled with digital control electronics for temperature monitoring and regulation of the air flow rate facilitates the finely metered supply of heat to the components. A temperature sensor placed directly in the hot gas nozzle prevents thermal overload of the component and efficiently regulates the top heater, providing maximum process control.



#### Infra-red bottom heating

Consistently powerful preheating of the entire assembly with four individually connectible heating zones in accordance with current standards.



#### **Monitoring software**

The monitoring software determines temperature profiles and facilitates definition of the optimal soldering process.



# **WHA** Hot-Air Station

THE VERSATILE SYSTEM FOR REPAIR AND REWORK OF FINE PITCH AND BGA COMPONENTS.

Performs demanding repair tasks on circuit boards with complex fine-pitch surface mounted components. The advanced control technology coupled with user-friendly operation, guarantees precision of repair productivity and quality.



| Channels                                   | 1   |
|--|---|
| Dimensions W x D x H (inch)                | 10,63 x 9,45 x 4,02 Inch                      |
| Dimensions W x D x H (mm)                  | 240 x 270 x 101 mm (9,44 x 10,63 x 3,97 inch) |
| Weight (ca) in kg                          | 14,0 kg                                       |
| Voltage                                    | 230 V   |
| Heating output                             | 700 W   |
| Protection class                           | 1 (control unit and hand piece hard grounded) |
| Fuse                                       | T3, 15A                                       |
| Temperature range (depends on tool) °C     | 50 - 550                                      |
| Temperature range (depends on tool) °F     | 150 - 999                                     |
| Temperature accuracy °C                    | ± 30  |
| Temperature accuracy °F                    | ± 54  |
| Equipotential balance                      |   |
| Interface                                  | Seriell                                       |
| ESD-safe                                   | ✓   |
| Max. air flow rate I/min (depends on tool) | 50  |
| Air consumption I/min                      | 5 - 100                                       |
| Vacuum                                     | -0,6 bar                                      |
| Compressed air connection                  | 400 - 600 kPa                                 |
| Display                                    |   |
| Operation mode                             | N.A.  |
| Additional vacuum channel                  | Ja  |
|  |   |

# WHA 3000V Set



Hot-air station 700 W, 230 V





Order No. T005 33 366 99N

- · With integrated vacuum
- 700 W Hot-air station
- For compressed air or inert gas



#### Scope of supply

| Order No.       | Model   | Description   |
|-----------------|---|---|
|                 | WHA 3000<br>Unit                                  | Hot-air station 700 W   |
| T005 15 043 99  | AKT 30  | Safety Rest with Stop+Go<br>function for HAP 3000 hot-air<br>iron     |
| T005 15 049 99N | WHA 3000V<br>/ 3000P<br>Düsenwech-<br>selwerkzeug | Nozzle Change Tool WHA<br>3000V and WHA 3000P                         |
| T005 87 507 21  | NQ30  | NQ 30 Hot-air nozzle 17,5<br>x 23,5mm, four sides heated<br>(Type NQ) |
| T005 87 577 70  | WHA 3000V<br>/ 3000P<br>Fußschalter               | Foot switch 2-stages for WHA 3000V and WHA 3000P                      |



# WHA 3000VS Set

# Hot Air Rework Set with PCB Holder and Preheat Plate for Compressed Air or Inert Gas Operation







Order No. T005 33 596 99N

- 700 W
- For use with inert gas



| Scope of supply | Order No.       | Model                              | Description  |
|-----------------|-----------------|------------------------------------|--|
|                 | T005 33 165 99  | WBHS PCB board holder with stand   | PCB board holder with stand for WHA 3000P + WHA 3000V      |
|                 | T005 33 366 99N | WHA 3000V Set                      | Hot-air station 700 W, 230 V                               |
|                 | T005 33 386 99  | WHP 3000 Infrared preheating plate | Infrared preheating plate 600 W with Easy Fix board holder |

# WHA 3000PS Set

#### Hot air station set WHA 3000PS, 700 W







Order No. T005 33 556 99N

- 700 W
- Integrated turbine
- Set with Infrared preheating plate and circuit board holder



| Scope of supply | Order No.      | Model                              | Description  |
|-----------------|----------------|------------------------------------|--|
|                 | T005 33 165 99 | WBHS PCB board holder with stand   | PCB board holder with stand for WHA 3000P + WHA 3000V      |
|                 | T005 33 346 99 | WHA 3000P Set                      | Hot air station 700 W / 230 V                              |
|                 | T005 33 386 99 | WHP 3000 Infrared preheating plate | Infrared preheating plate 600 W with Easy Fix board holder |



WQB 4000 Repair system

MAXIMUM PRECISION. MAXIMUM FLEXIBILITY. MAXIMUM USER-FRIENDLINESS.

Weller's WQB 4000 repair and rework station combines a completely new design with state-of-the-art split optic camera technology to provide users with absolute reliability, optimum process control and enhanced ease of use. The system was engineered to bring nely tuned balance of automated technology



#### **TECHNICAL DATA**

| Dimensions W x D x H (inch)      | 24,8 x 24,8 x 25,6 (static)    |
|----------------------------------|--------------------------------|
| Dimensions W x D x H (mm)        | 692 x 580 x 680 (static)       |
| Voltage                          | 230 V / 50-60 Hz               |
| Heating output                   | 2300 W                         |
| Protection class                 | 1                              |
| Temperature accuracy °C          |                                |
| Temperature accuracy °F          |                                |
| Air consumption I/min            | 60 - 100                       |
| Compressed air connection        |                                |
| Nominal power top heater (W)     | 700                            |
| Heating plate                    |                                |
| Air volume hot air               |                                |
| Noise level (distance 1 m) dB(A) | < 69                           |
| Size (mm)                        |                                |
| ESD-safe                         | ✓                              |
| Workspace L x B x H (mm)         | Dynamisch: 1030 x 580<br>x 680 |
| Workspace L x B x H (Inch)       | 43, 3 x 25, 6 x 26, 8          |
| Optical placement system         | Splitoptik                     |
| Optical placement                | <b>✓</b>                       |
| Recommended component size (mm)  | 4, 5 x 4, 5 - 50 x 50          |
| Weight (ca) in kg                | 40                             |

# **WQB 4000SOPS**

#### BGA/SMT Rework system 2300 W / 230 V







Order No. T005 33 706 99

- 2300 W / 230 V
- BGA / SMT Rework system
- For component placement with placing system camera support



#### Scope of supply

| Order No.      | Model                          | Description                               |
|----------------|--------------------------------|---|
| T005 87 137 98 | Vacuum<br>insert Ø 10<br>mm    | Vacuum insert Ø 10 mm                     |
| T005 87 137 99 | Vacuum<br>insert Ø 4, 5<br>mm  | Vacuum insert Ø 4,5 mm                    |
| T005 87 549 70 | NQ adapter                     | NQ adapter only for WQB<br>2000/3000/4000 |
| T005 87 557 82 | Thermocouple Type K, Ø 0, 1 mm | Thermoelement Type K, Ø 0,1 mm            |



# WTQB 1000 Repair system

PRECISE. FLEXIBLE. ONE-OF-A-KIND.

The WTQB 1000 SMD rework system provides complete rework process steps: desoldering, pad-cleaning, positioning and soldering. Thanks to an integrated camera, even the smallest parts can be manually placed and repaired with highest precision.



#### **TECHNICAL DATA**

| Dimensions W x D x H (inch)      | 25,98 x 14,17 x 15,35     |
|----------------------------------|---------------------------|
| Dimensions W x D x H (mm)        | 660 x 360 x 390           |
| Voltage                          | 230 V / 50 Hz             |
| Heating output                   |                           |
| Protection class                 | 1                         |
| Air consumption I/min            | 35 - 85                   |
| Compressed air connection        | Air hose 6 mm (0,24")     |
| Nominal power top heater (W)     | 300                       |
| Heating plate                    |                           |
| Air volume hot air               | 2 - 35 l/min              |
| Noise level (distance 1 m) dB(A) | 58 - 62                   |
| Size (mm)                        |                           |
| ESD-safe                         | ✓                         |
| Workspace L x B x H (mm)         | 800 x 500 x 400           |
| Workspace L x B x H (Inch)       | 31, 5 x 19, 7 x 15, 7     |
| Optical placement system         | Optical positioning frame |
| Optical placement system         | <b>✓</b>                  |
| Recommended component size (mm)  | 1 x 1 - 42 x 42           |
| Weight (ca) in kg                | 22                        |
|                                  |                           |

# WTQB 1000 Rework Station

#### **SMD Rework System**





Order No. T005 33 886 99

- Enables the user to easily and efficiently perform desoldering, pad-cleaning, positioning and soldering
- Camera supported positioning system enables highprecision work even on very small components
- Component size in mm: 1 x 1 max, 42 x 42
- Full rework cycle capability meets highest repeatability and reproducibility of results
- No optical calibration needed
- Complete tools portfolio and exceptionally wide portfolio of accessories available





# Soldering iron and safety rest

# THE PERFECT DUO FOR ALL SOLDERING APPLICATIONS

Weller soldering irons and safety rests are perfectly matched to guarantee optimum performance of the tools. The safe option for putting down the soldering iron protects against damage and increases the service life of the tools.

The Stop + Go safety rests and integrated sensors in the soldering irons provide for high energy savings. Weller soldering irons and safety rests—the perfect duo for optimum soldering results in the modern manufacturing industry and its diverse requirements.





#### **Versatile**

The ergonomic design and outstanding performance capacity of Weller soldering irons makes them versatile and able to be used for everything from the smallest soldering points to work with high heat requirements.



#### **Precise**

Weller soldering irons provide the highest precision with the shortest warm-up time.



#### **Active-tip technology**



Jobs with high heat requirements which standard tools cannot handle, for example micro soldering work under a microscope.

#### LT Silver-line technology



For universal applications in which tip prices play a big role: LT tips are the most cost-effective in the whole product line

#### Response technology



Soldering SMD components for small solder pads with increased heat demand.



Soldering SMD components for small solder pads with increased heat requirements.







#### **Efficient**

Quick and easy tip change without any extra tools.

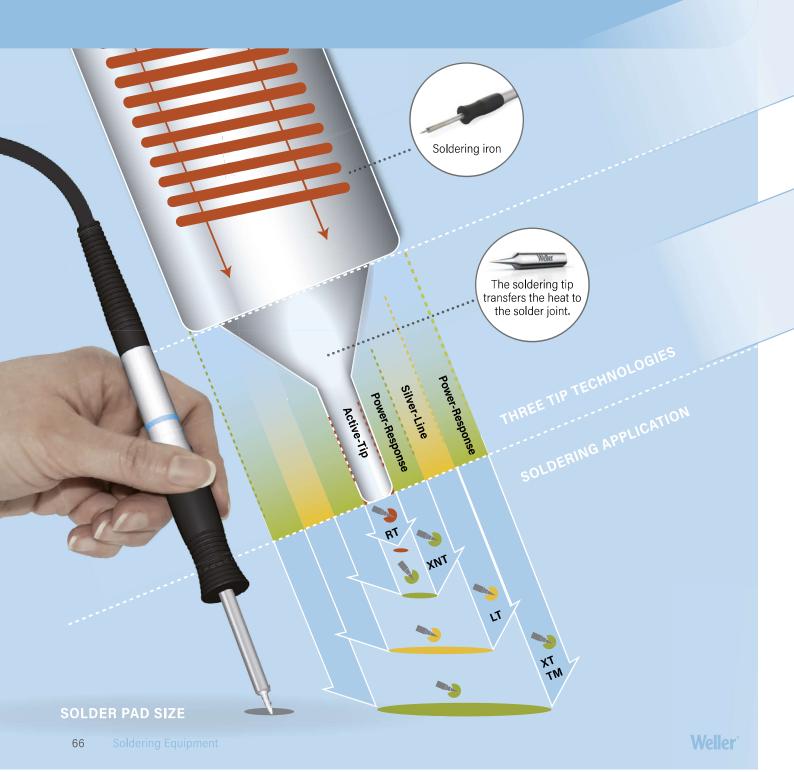


#### 2-in-1 WSR safety rest

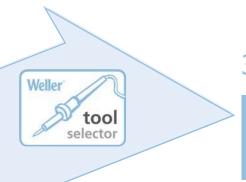
The soldering iron holder can be rotated 180°. The user can choose between wet and dry tip cleaning.

# Weller HEATING TECHNOLOGIES

CONCENTRATED POWER AT THE TIP.







# 3 STEPS TO THE PERFECT TOOL!

Weller #toolselector



Find the right iron on the web: Weller toolselector



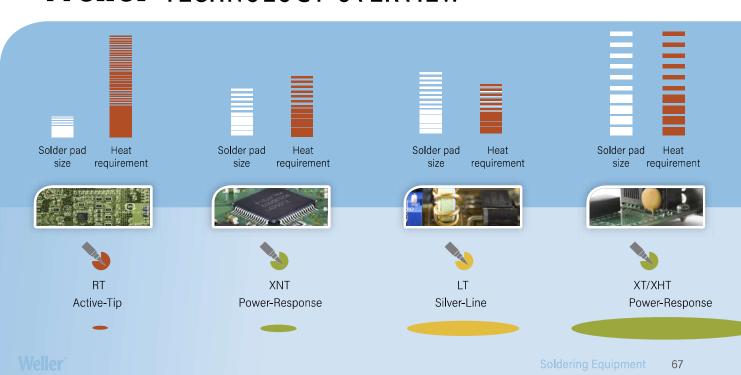
# DO I HAVE THE RIGHT TOOL FOR MY APPLICATION?

Weller #applicationfinder



Find the right technology on the web: Weller Application Finder

# **Weller** \* TECHNOLOGY OVERVIEW





# Soldering Irons PERFORMANCE LINE

# WXP 65 Set



#### Soldering iron WXP 65 with safety rest













Order No. T005 29 212 99

- 65 W, 24 V
- Small fast soldering iron with 65 W for WX stations. Qualified for fine solder jobs with high heating demand.
- Cable 1,6 m



| Scope of supply | Order No.       | Model  | Description  |
|-----------------|-----------------|--------|--|
|                 | T005 15 121 99  | WDH 10 | Safety rest with Stop+Go function and dry cleaner                    |
|                 | T005 29 211 99N | WXP 65 | Soldering iron 65 W, 24 V with Power-<br>Response Heating Technology |
|                 | T005 44 851 99  | XNT A  | Soldering tip chisel 1,6 x 0,4 mm                                    |

| Accessories | Order No.       | Model                                   | Description                          |
|-------------|-----------------|---|--------------------------------------|
|             | T005 87 657 58  | Barrel for WP 65<br>and WXP 65          | Barrel for WP 65 and WXP 65          |
|             | T005 87 657 67N | Barrel for bent for<br>WXP 65 and WP 65 | Barrel for bent for WXP 65 and WP 65 |





## WXP 80 Set

#### Soldering iron 80 W, 24 V with Silver-**Line Heating Technology**













Order No. T005 29 209 99N

- 80 W, 24V
- Short recovery time
- Slim Design
- For universal solder joints



| Scope of supply | Order No.       | Model  | Description   |
|-----------------|-----------------|--------|---|
|                 | T005 15 121 99  | WDH 10 | Safety rest with Stop+Go function and dry cleaner             |
|                 | T005 29 208 99N | WXP 80 | Soldering iron 80 W, 24 V with Silver-Line Heating Technology |
|                 | T005 44 405 99  | LT B   | Soldering tip, chisel, Ø 2,4 x 0,8 mm                         |

# WXP 120 Set



#### Soldering iron Set WXP 120 with safety rest













Order No. T005 29 202 99

- 120 W, 24 V
- Allrounder with 120 watts. For soldering applications from small to large components with high temperature demand.



| Scope of supply | Order No.       | Model   | Description   |
|-----------------|-----------------|---------|---|
|                 | T005 15 121 99  | WDH 10  | Safety rest with Stop+Go function and dry cleaner                     |
|                 | T005 29 201 99N | WXP 120 | Soldering iron 120 W, 24 V with Power-<br>Response Heating Technology |
|                 | T005 44 704 99  | XT B    | Soldering tip chisel Ø 2,4 mm   |
|                 |                 |         |   |

| Accessories | Order No.       | Model  | Description   |
|-------------|-----------------|--|---|
|             | T005 29 214 99  | FE attachement<br>with tube WXP<br>65, WXP 120 | FE attachement with tube Ø 6,5 mm for WXP 65/WP 65 and WXP 120/WP 120 soldering irons |
|             | T005 87 657 11  | Barrel WXP 120                                 | Barrel for WXP 120  |
|             | T005 87 657 66N | Barrel for bent<br>WXP 120                     | Barrel for bent for WXP 120   |

## WXP 120 Solar



#### Soldering iron WXP 120 with 2,5 m connection cable, without safety rest







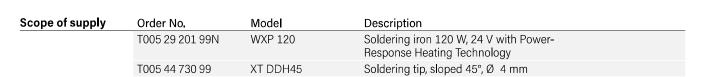






Order No. T005 29 210 99N

- 120 W, 24 V
- For solar modules
- 2,5 m connection cable



| Accessories | Order No.       | Model           | Description                 |  |
|-------------|-----------------|-----------------|-----------------------------|--|
|             | T005 87 657 11  | Barrel WXP 120  | Barrel for WXP 120          |  |
|             | T005 87 657 66N | Barrel for bent | Barrel for bent for WXP 120 |  |

## WXP 200 Set



#### Soldering iron WXP 200 with safety rest













Order No. T005 29 206 99

- 200 W, 24 V
- High Power soldering iron compatible to the WX stations. Ideal for applications with a high temperature demand e.g. LED backpanels or HF shieldings.



| Scope of supply | Order No.      | Model   | Description   |
|-----------------|----------------|---------|---|
|                 | T005 15 158 99 | WDH 31  | Safety rest with dry cleaner for WP 200 and WXP 200 soldering iron    |
|                 | T005 29 205 99 | WXP 200 | Soldering iron 200 W, 24 V with Power-<br>Response Heating Technology |
|                 | T005 44 801 99 | XHT D   | Soldering tip, chisel, 5.0 x 1,2 mm                                   |

| Accessories | Order No.      | Model             | Description                   |
|-------------|----------------|-------------------|-------------------------------|
|             | T005 87 637 25 | Barrel WP/WXP 200 | Barrel for WP 200 and WXP 200 |

# **WXMP Set**

#### Micro soldering iron WXMP with safety rest













Order No. T005 29 204 99

- 40 W, 12 V (55 W RT 11)
- For WX stations
- Fine slim soldering iron. Ideal for microscope work.
- High performance by integrated active soldering tip.



| Scope of supply | Order No.      | Model  | Description   |
|-----------------|----------------|--------|---|
|                 | T005 15 171 99 | WDH 51 | Safety rest with dry cleaner for WXMP Micro soldering iron  |
|                 | T005 29 203 99 | WXMP   | Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 44 603 99 | RT 3   | Standard soldering tip, chisel 1,3 x 0,4 mm   |

# **WXMP MS Set**

#### Micro soldering iron WXMP MS with safety rest















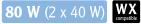
- Military Standard
- Fine slim soldering iron, Ideal for microscope work,
- · High performance by integrated active soldering tip.



| Scope of supply | Order No.      | Model   | Description  |
|-----------------|----------------|---------|--|
|                 | T005 15 171 99 | WDH 51  | Safety rest with dry cleaner for WXMP Micro soldering iron   |
|                 | T005 29 213 99 | WXMP MS | Micro soldering iron WXMP MS 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 44 616 99 | RT 3MS  | Soldering tip, chisel 1.3 x 0.4 mm   |

## **WXMT Set**

#### Micro desoldering tweezers WXMT with safety rest















- 2 x 40 W, 12 V
- Slim tweezers. Ideal for soldering and desoldering of very small SMD components.



| Scope of supply | Order No.      | Model       | Description   |
|-----------------|----------------|-------------|---|
|                 |                | WXMT Handle | Micro desoldering hand piece  |
|                 | T005 15 169 99 | WDH 60      | Safety rest with dry cleaner for WXMT<br>Micro desoldering tweezers |
|                 | T005 44 652 99 | RTW 2, 45°  | Soldering tip set 0,7 x 0,4 mm, 45°                                 |

# **WXMT MS Set**

Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology.















- 80 W (2 x 40 W), 12 V
- Handle with RTW 2 MS tip
- Active tip heating technology
- Military Standard



| Scope of supply | Order No.       | Model       | Description  |
|-----------------|-----------------|-------------|--|
|                 |                 | WXMT Handle | Micro desoldering hand piece   |
|                 | T005 13 179 99N | WXMT MS     | Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 15 169 99  | WDH 60      | Safety rest with dry cleaner for WXMT<br>Micro desoldering tweezers                                    |



# **Desoldering Irons** PERFORMANCE LINE

## WXDP 120 Set



Desoldering iron set for horizontal applications, with safety rest













- 120 W, 24 V High power desoldering iron
- Heat up time 35 sec only Set-back function
- Push and pull technology: cartridge change with one hand possible
- Programmable, intelligent WX desoldering iron



| Scope of supply | Order No.       | Model                            | Description  |
|-----------------|-----------------|----------------------------------|--|
|                 | T005 13 201 99N | WXDP 120                         | Desoldering iron 120 W, 24 V   |
|                 | T005 13 252 99  | XDS 3                            | Desoldering nozzle<br>Inside Ø 1,0 mm<br>Outside Ø 2,3 mm<br>Nozzle length 10,5 mm |
|                 | T005 13 254 99  | XDS 5                            | Desoldering nozzle<br>Inside Ø 1,8 mm<br>Outside Ø 3,3 mm<br>Nozzle length 10,5 mm |
|                 | T005 15 172 99  | WDH 70                           | Safety rest with brass cleaning wool WXDP 120 desoldering iron                     |
|                 | T005 87 658 01  | PDN                              | PDN Pliers for changing nozzles.   |
| Accessories     | Order No.       | Model                            | Description  |
|                 | T005 87 657 73  | Maintenance set for WXDP/DSX 120 | Maintenance set for WXDP 120 and DSX 120   |

## **WXDP 120 Robust**



#### Desoldering iron robust for horizontal applications, without safety rest













120 & DSX 120



- 120 W, 24 V
- Integrated solder-deflector
- Heat up time 35 sec only, set-back function
- With excenter fixture
- Safety rest must be ordered separately.

|                 | ,               |                             |   |
|-----------------|-----------------|-----------------------------|---|
| Scope of supply | Order No.       | Model                       | Description   |
|                 | T005 13 201 99N | WXDP 120                    | Desoldering iron 120 W, 24 V  |
|                 | T005 13 250 99  | XDS 1                       | Desoldering nozzle Inside Ø 1, 4 mm Outside<br>Ø 2, 5 mm Nozzle length 10, 5 mm |
|                 | T005 87 657 72  | Conus cleaner for WXDP/WXDV | Conus cleaner for WXDP 120 / WXDV 120 / DSX 120                                 |

| Accessories | Order No.      | Model                            | Description                              |
|-------------|----------------|----------------------------------|--|
|             | T005 87 657 73 | Maintenance set for WXDP/DSX 120 | Maintenance set for WXDP 120 and DSX 120 |
|             | T005 87 658 01 | PDN                              | PDN Pliers for changing nozzles.         |







## WXDV 120 Set

#### Desoldering iron set for vertical applications, with safety rest















- 120 W, 24 V
- Temperature range 100°C 450°C
- Heat-up time ca. 35 sec. (100 350°C)
- Setback capable
- Blue LED indication light
- Integrated tin collector
- Internal parameter storage (Zero Tolerance)



| Scope of supply | Order No.      | Model   | Description  |
|-----------------|----------------|---|--|
|                 | T005 13 204 99 | WXDV 120  | Desoldering iron 120 W, 24 V   |
|                 | T005 13 252 99 | XDS 3   | Desoldering nozzle<br>Inside Ø 1,0 mm<br>Outside Ø 2,3 mm<br>Nozzle length 10,5 mm |
|                 | T005 13 254 99 | XDS 5   | Desoldering nozzle<br>Inside Ø 1,8 mm<br>Outside Ø 3,3 mm<br>Nozzle length 10,5 mm |
|                 | T005 15 153 99 | WDH 40  | Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron              |
|                 | T005 87 418 19 | 0058741819                                      | Filter cartridge for WXDV 120 (5 pieces)   |
|                 | T005 87 657 72 | Conus cleaner<br>for WXDP/WXDV<br>120 & DSX 120 | Conus cleaner for WXDP 120 / WXDV 120 / DSX 120                                    |
|                 | T005 87 657 73 | Maintenance set for WXDP/DSX 120                | Maintenance set for WXDP 120 and DSX 120   |
|                 | T005 87 658 01 | PDN   | PDN Pliers for changing nozzles.   |
|                 |                |   |  |





# **Hot Air Irons** PERFORMANCE LINE

## WXHAP 200 Set



#### Hot air soldering iron set with safety rest











Order No. T005 27 120 99

- 200 W, 24 V
- Temperature range 50°C to 550°C
- Blue LED light
- Internal Parameter storage (zero tolerance)
- · Hot air flow ionic free



| Scope of supply | Order No.       | Model     | Description  |
|-----------------|-----------------|-----------|--|
|                 | T005 15 152 99  | WDH 30    | Safety rest with dry cleaner                                     |
|                 | T005 27 119 99N | WXHAP 200 | Hot air iron 200 W, 24 V with hot air nozzle R 06 round Ø 3,0 mm |
|                 | T005 87 278 21  | R04       | R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200       |
|                 | T005 87 278 22  | R06       | R06 Round Nozzle for HAP 1 and HAP 200                           |

# Soldering Iron TECHNOLOGY LINE

## WP 65 Set



#### Set Soldering iron WP 65 with safety rest











Order No. T005 29 216 99

- 65 W, 24 V
- Small fast soldering iron with 65 W. Qualified for fine solder jobs with high heating demand.



| Scope of supply | Order No.       | Model                                   | Description  |
|-----------------|-----------------|---|--|
|                 | T005 15 121 99  | WDH 10                                  | Safety rest with Stop+Go function and dry cleaner                    |
|                 | T005 29 215 99N | WP 65                                   | Soldering iron 65 W, 24 V with Power-<br>Response Heating Technology |
|                 | T005 44 851 99  | XNT A                                   | Soldering tip chisel 1,6 x 0,4 mm                                    |
|                 |                 |   |  |
| Accessories     | Order No.       | Model                                   | Description  |
|                 | T005 87 657 58  | Barrel for WP 65<br>and WXP 65          | Barrel for WP 65 and WXP 65  |
|                 | T005 87 657 67N | Barrel for bent for<br>WXP 65 and WP 65 | Barrel for bent for WXP 65 and WP 65                                 |

## WP 80 Set



## Soldering iron WP 80 with safety rest













- 80 W, 24 V
- Soldering iron WP 80 with short tip-to-grip design.
- Comfortable safety rest with 4 step varying inclination



| Scope of supply | Order No.       | Model  | Description   |
|-----------------|-----------------|--------|---|
|                 | T005 15 121 99  | WDH 10 | Safety rest with Stop+Go function and dry cleaner             |
|                 | T005 29 180 99N | WP 80  | Soldering iron 80 W, 24 V with Silver-Line Heating Technology |
|                 | T005 44 405 99  | LT B   | Soldering tip, chisel, Ø 2,4 x 0,8 mm                         |
|                 |                 |        |   |
|                 |                 |        |   |

| Accessories | Order No.      | Model                                 | Description  |
|-------------|----------------|---------------------------------------|--|
|             | T005 87 448 45 | Barrel short for WP<br>80, spare part | Barrel short (40 mm) for WP 80, spare part, (standard for WP 80) |
|             | T005 87 448 46 | Barrel long for WP<br>80, spare part  | Barrel long (55 mm) for WP 80, spare part                        |



## **WP 120 Set**



#### Soldering iron WP 120 with safety rest





WT Power Response 🔪 XT 🗥





Order No. T005 29 194 99N

- 120 W, 24 V
- Allrounder with 120 watts. For soldering applications from small to large components with high temperature demand.



| Scope of supply | Order No.       | Model   | Description  |
|-----------------|-----------------|---------|--|
|                 | T005 15 161 99  | WDH 10T | Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron |
|                 | T005 29 193 99N | WP 120  | Soldering iron 120 W, 24 V with Power-<br>Response Heating Technology                        |
|                 | T005 44 704 99  | XT B    | Soldering tip chisel Ø 2,4 mm  |

| Accessories | Order No.       | Model             | Description                |
|-------------|-----------------|-------------------|----------------------------|
|             | T005 87 637 09  | Barrel for WP 120 | Barrel for WP 120          |
|             | T005 87 658 02N | Barrel for bent   | Barrel for bent for WP 120 |

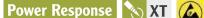
## WP 120 Solar



#### Soldering iron WP 120 with safety rest, with 2,5 m connection cable





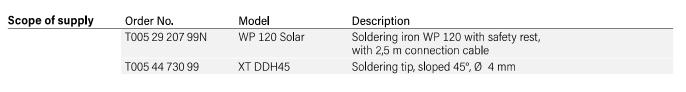






Order No. T005 29 207 99N

- 120 W, 24 V
- For solar modules
- 2,5 m connection cable
- The safety rest must be ordered separately.



| Accessories | Order No.       | Model                      | Description   |
|-------------|-----------------|----------------------------|---|
|             | T005 29 207 99N | WP 120 Solar               | Soldering iron WP 120 with safety rest, with 2,5 m connection cable |
|             | T005 87 637 43  | Barrel for WP<br>120 Solar | Barrel for WP 120 Solar   |



## **WP 200 Set**



#### Soldering iron WP 200 with safety rest













Order No. T005 29 200 99N

- 200 W, 24 V
- High Power soldering iron. Ideal for applications with a high temperature demand e.g. LED backpanels or HF shieldings.



| Scope of supply | Order No.       | Model  | Description   |
|-----------------|-----------------|--------|---|
|                 | T005 15 158 99  | WDH 31 | Safety rest with dry cleaner for WP 200<br>and WXP 200 soldering iron |
|                 | T005 29 199 99N | WP 200 | Soldering iron 200 W, 24 V with Power-<br>Response Heating Technology |
|                 | T005 44 801 99  | XHT D  | Soldering tip, chisel, 5,0 x 1,2 mm                                   |

| Accessories | Order No.      | Model             | Description                   |  |
|-------------|----------------|-------------------|-------------------------------|--|
|             | T005 87 637 25 | Barrel WP/WXP 200 | Barrel for WP 200 and WXP 200 |  |

## WSP 80 Set



#### Soldering iron WSP 80 with safety rest













Order No. T005 33 125 99

- 80 W, 24 V
- Fast and precise reach of soldering temperature.
- Slim iron design with short tip-to-grip design
- For all purpose soldering jobs



| Scope of supply | Order No.       | Model  | Description   |
|-----------------|-----------------|--------|---|
|                 | T005 15 170 99  | KH 18  | Safety Rest for WSP 80 soldering iron.                        |
|                 | T005 29 161 99N | WSP 80 | Soldering iron 80 W, 24 V with Silver-Line Heating Technology |
|                 | T005 44 405 99  | LT B   | Soldering tip, chisel, Ø 2,4 x 0,8 mm                         |
|                 |                 |        |   |

| Accessories | Order No.       | Model                                | Description   |
|-------------|-----------------|--------------------------------------|---|
|             | T005 26 098 99  | Extension cord                       | Extension cord 7-wire, 3 m, up to 80 W, for WMP, WSP 80 |
|             | T005 87 447 10  | Barrel for WSP<br>80 spare part      | Barrel for WSP 80 spare part                            |
|             | T005 87 448 47N | Barrel for Soldering<br>Irons WSP 80 | Barrel for Soldering Irons WSP 80, WP 80IG and WP 120IG |



## WSP 150 Set



#### **Soldering iron 150 with Savety Rest**













Order No. T005 29 189 99

- 150 W, 24 V
- Ideal for applications with a high temperature demand



| Scope of supply | Order No.      | Model          | Description  |
|-----------------|----------------|----------------|--|
|                 | T005 15 152 99 | WDH 30         | Safety rest with dry cleaner                                   |
|                 | T005 29 170 99 | WSP 150        | Soldering iron 150 W, 24 V with Silver-Line Heating Technology |
|                 | T005 44 450 99 | LHT F          | Soldering Tip Chisel 9,3 x 1,8 mm                              |
|                 |                |                |  |
| Accessories     | Order No.      | Model          | Description  |
|                 | T005 87 447 95 | Überwurfmutter | Tip Nut for WSP 150  |

## WTP 90 Set

#### Soldering iron WTP 90 with safety rest





Power Response







Order No. T005 29 223 99

- High flexibility thanks to quick changeable heating element and tip
- Very fast and precise reach of soldering temperature
- · Slim iron design
- For all purpose soldering jobs
- High mass tips for ambitious solder tasks



| Scope of supply | Order No.      | Model   | Description  |
|-----------------|----------------|---|--|
|                 | T005 15 174 99 | WSR 200   | 2-in-1 safety rest with metal wool brass and sponge                        |
|                 | T005 29 222 99 | WTP 90  | Soldering iron 90 W, 24 V with Power<br>Response Heating Technology        |
|                 | T005 44 851 99 | XNT A   | Soldering tip chisel 1,6 x 0,4 mm  |
|                 | T005 87 687 26 | Tip Changing Tool for WTP/<br>WXP 90 soldering tips | Tip Changing Tool for changing straight XNT series tips on WTP/WXP 90 iron |

| Accessories | Order No.      | Model                                      | Description                             |
|-------------|----------------|--|---|
|             | T005 87 687 24 | Barrel for XNT tips for WTP/WXP 90         | Barrel for XNT tips for WTP/WXP 90      |
|             | T005 87 687 25 | Heating Element WTP/WXP 90                 | Heating Element WTP/WXP 90              |
|             | T005 87 687 65 | Barrel for bent XNT tips<br>for WTP/WXP 90 | Barrel for bent XNT tips for WTP/WXP 90 |

## **WMRP MS**

Micro soldering iron WMRP MS 40 W, 12 V (hand piece without tips) with **Active-Tip Heating Technology** 













Order No. T005 29 192 99

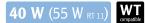
- 40 W, 12 V
- Military Standard
- The safety rest must be ordered separately.

| Scope of supply | Order No.      | Model  | Description   |
|-----------------|----------------|--------|---|
|                 | T005 29 171 99 | WMRP   | Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 44 616 99 | RT 3MS | Soldering tip, chisel 1,3 x 0,4 mm  |

## **WMRP Set**



#### Micro soldering iron WMRP with safety rest











Order No. T005 29 190 99

- 40 W, 12 V
- Fine slim soldering iron. Ideal for microscope work.
- · High performance by integrated active soldering tip.



| Scope of supply | Order No.      | Model  | Description   |
|-----------------|----------------|--------|---|
|                 | T005 15 156 99 | WDH 50 | WDH 50 Safety Rest with Stop+Go Function for WMRP<br>Micro Soldering Pencil with FE-attachment    |
|                 | T005 29 171 99 | WMRP   | Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 44 603 99 | RT 3   | Standard soldering tip, chisel 1,3 x 0,4 mm   |
|                 |                |        |   |

| Accessories | Order No.      | Model                             | Description  |
|-------------|----------------|-----------------------------------|--|
|             | T005 29 185 99 | FE Attachment with tube Ø 4, 5 mm | FE Attachment with tube, Ø 4,5 mm, for WP 80, WSP 80, WMP, WMRP/WXMP, MLR 80 |
|             | T005 87 518 16 | WMRH                              | Holder for RT Tips   |





## **WMRT MS**

#### Micro desoldering tweezers WMRT MS, without safety rest











Order No. T005 13 175 99

- 80 W (2 x 40 W), 12 V
- Military Standard
- · Safety rest must be ordered separately.



| Scope of supply | Order No.      | Model       | Description                                  |  |
|-----------------|----------------|-------------|--|--|
|                 |                | WMRT Handle | Micro desoldering hand piece                 |  |
|                 | T005 44 657 99 | RTW 2MS 45° | Soldering tip set, chisel, 0,7 x 0,4 mm, 45° |  |
|                 |                |             |  |  |
|                 |                |             |  |  |
| Accessories     | Order No.      | Model       | Description                                  |  |
|                 | T005 44 657 99 | RTW 2MS 45° | Soldering tip set, chisel, 0,7 x 0,4 mm, 45° |  |

## **WMRT Set**















Order No. T005 13 173 99

- 80 W (2 x 40 W), 12 V
- For rework station WR 3M
- Slim tweezers. Ideal for soldering and desoldering of very small SMD components.



| Scope of supply | Order No.      | Model      | Description  |
|-----------------|----------------|------------|--|
|                 | T005 13 174 99 | WMRT       | Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) with Active-Tip Heating Technology |
|                 | T005 15 146 99 | WMRTH      | Safety Rest with Stop + Go function for WMRT   |
|                 | T005 44 652 99 | RTW 2, 45° | Soldering tip set 0,7 x 0,4 mm, 45°  |



# Desoldering Iron TECHNOLOGY LINE

## DSX 80 Set

### Desoldering iron set for horizontal applications











Order No. T005 13 183 99

- 80 W, 24 V
- With external solder collector
- Same working position as usual soldering irons
- With threadless nozzle fixture system



| Scope of supply | Order No.       | Model                                      | Description   |
|-----------------|-----------------|--|---|
|                 | T005 13 142 99  | DX 112                                     | DX 112 Desoldering Nozzle with Threadless<br>Fixture System for DSX 80 and DXV 80 |
|                 | T005 13 143 99  | DX 113                                     | DX 113 Desoldering Nozzle with Threadless<br>Fixture System for DSX 80            |
|                 | T005 13 190 99  | DSX 80                                     | Desoldering iron 80 W, 24 V   |
|                 | T005 13 500 99  | Wartungswerkzeug<br>für DSX/DXV 80         | Maintenance set for DSX 80 and DXV 80   |
|                 | T005 13 603 99N | Dichtung für<br>Glasbehälter<br>(10 Stück) | Gasket for Glastube (10 pcs.)   |
|                 | T005 15 152 99  | WDH 30                                     | Safety rest with dry cleaner  |

| Accessories | Order No.      | Model                             | Description  |
|-------------|----------------|-----------------------------------|--|
|             | T005 13 125 99 | FE attachment set                 | FE Attachment for DS 22, DS 80 and DSX 80 desoldering iron                 |
|             | T005 13 153 99 | Measuring nozzle                  | DX Measuring Nozzle  |
|             | T005 13 604 99 | Filter für<br>Glasrohr (10)       | Filter for glastube Ø 16,2   |
|             | T005 13 790 99 | Saugdüsen-Set<br>DX 110 - DX 115  | Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80                 |
|             | T005 13 824 99 | Reinigungswolle<br>(Stahl)        | Metal Wool for WDC Dry Cleaner (T005 15<br>124 99), Replacement (2 Pieces) |
|             | T005 15 124 99 | WDC Dry Cleaner                   | Dry cleaner for soldering tips with brass cleaning wool                    |
|             | T005 87 067 94 | Conus cleaner for DSX 80 / DXV 80 | Conus cleaner for DSX 80 / DXV 80  |





## **DSX 120**



Technology Line | Desoldering Iron

### Desoldering iron for horizontal applications











Order No. T005 13 198 99

- 120 W, 24 V
- Heat up time 35 sec only, set-back function
- With excenter fixture
- Safety rest must be ordered separately.

| Scope of supply | Order No.      | Model   | Description   |
|-----------------|----------------|---|---|
|                 | T005 13 198 99 | DSX 120   | Desoldering iron for horizontal applications                                    |
|                 | T005 13 250 99 | XDS 1   | Desoldering nozzle Inside Ø 1, 4 mm Outside<br>Ø 2, 5 mm Nozzle length 10, 5 mm |
|                 | T005 13 604 99 | Filter für<br>Glasrohr (10)                     | Filter for glastube Ø 16,2  |
|                 | T005 87 657 72 | Conus cleaner<br>for WXDP/WXDV<br>120 & DSX 120 | Conus cleaner for WXDP 120 / WXDV 120 / DSX 120                                 |

| Accessories | Order No.      | Model                            | Description                              |
|-------------|----------------|----------------------------------|--|
|             | T005 15 152 99 | WDH 30                           | Safety rest with dry cleaner             |
|             | T005 87 657 73 | Maintenance set for WXDP/DSX 120 | Maintenance set for WXDP 120 and DSX 120 |





## **DSX 120 Robust**



#### Desoldering iron for horizontal applications, without safety rest













- 120 W, 24 V
- Integrated solder-deflector
- Heat up time 35 sec only, set-back function
- · With excenter fixture
- Safety rest must be ordered separately.
- High power desoldering iron, robust version



| Scope of supply | Order No.      | Model   | Description  |
|-----------------|----------------|---|--|
|                 | T005 13 198 99 | DSX 120   | Desoldering iron for horizontal applications   |
|                 | T005 13 250 99 | XDS 1   | Desoldering nozzle Inside $\emptyset$ 1, 4 mm Outside $\emptyset$ 2, 5 mm Nozzle length 10, 5 mm |
|                 | T005 13 604 99 | Filter für<br>Glasrohr (10)                     | Filter for glastube Ø 16,2   |
|                 | T005 15 152 99 | WDH 30  | Safety rest with dry cleaner   |
|                 | T005 87 657 72 | Conus cleaner<br>for WXDP/WXDV<br>120 & DSX 120 | Conus cleaner for WXDP 120 / WXDV 120 / DSX 120  |

| Accessories | Order No.      | Model                               | Description                              |
|-------------|----------------|-------------------------------------|--|
|             | T005 87 657 73 | Maintenance set for<br>WXDP/DSX 120 | Maintenance set for WXDP 120 and DSX 120 |
|             | T005 87 658 01 | PDN                                 | PDN Pliers for changing nozzles.         |



## DXV 80 Set

### Inline desoldering iron for vertical applications, with safety rest.











Order No. T005 13 182 99

- 80 W, 24 V
- Internal solder reservoir
- For vertical applications
- With threadless nozzle fixture system



| Scope of supply | Order No.      | Model                              | Description   |
|-----------------|----------------|------------------------------------|---|
|                 | T005 13 142 99 | DX 112                             | DX 112 Desoldering Nozzle with Threadless<br>Fixture System for DSX 80 and DXV 80 |
|                 | T005 13 143 99 | DX 113                             | DX 113 Desoldering Nozzle with Threadless<br>Fixture System for DSX 80            |
|                 | T005 13 180 99 | DXV 80                             | Inline desoldering iron 80 W, 24 V  |
|                 | T005 13 500 99 | Wartungswerkzeug<br>für DSX/DXV 80 | Maintenance set for DSX 80 and DXV 80   |
|                 | T005 15 153 99 | WDH 40                             | Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron             |
|                 | T005 87 067 94 | Conus cleaner for DSX 80 / DXV 80  | Conus cleaner for DSX 80 / DXV 80   |
|                 | T005 87 418 15 | Filter cartridge                   | Filter cartridge for DXV 80   |
|                 | T005 87 418 23 | T0058741823                        | Brush for heating element for DXV 80  |
|                 |                |                                    |   |
| Accessories     | Order No.      | Model                              | Description   |
|                 | T005 13 790 99 | Saugdüsen-Set<br>DX 110 - DX 115   | Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80                        |





# **Hot Air Iron** TECHNOLOGY LINE

## WTA 50 Set

Soldering tweezer set with safety rest













- Tweezers 50 W, 24 V
- For desoldering of SMD components



| Scope of supply | Order No.      | Model  | Description                                 |
|-----------------|----------------|--------|---|
|                 | T005 13 171 99 | WTA 50 | Tweezers 2 x 25 W, 24 V                     |
|                 | T005 15 042 99 | AK 51  | Safety rest for WTA 50 desoldering tweezers |
|                 | T005 44 141 99 | WTA 1  | Tip Set Bent 45°                            |

| Accessories | Order No.      | Model                | Description               |
|-------------|----------------|----------------------|---------------------------|
|             | T005 13 176 99 | WTA 50 Einstelllehre | Align device for WTA tips |





## **HAP 1 Set**



#### Hot air iron set with safety rest











Order No. T005 27 118 99

- 100 W, 24 V
- Temperature range 50°C to 550°C
- Hot air flow ionic free
- Activated by finger switch



| Scope of supply | Order No.      | Model  | Description  |
|-----------------|----------------|--------|--|
|                 | T005 15 152 99 | WDH 30 | Safety rest with dry cleaner                                     |
|                 | T005 27 115 99 | HAP 1  | Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm |
|                 | T005 87 278 21 | R04    | R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200       |

## HAP 200 Set



#### Hot air iron set with safety rest













Order No. T005 27 117 99

- 200 W, 24 V
- Temperature range from 50°C 550°C
- Activated by finger switch



| Scope of supply | Order No.      | Model      | Description  |
|-----------------|----------------|------------|--|
|                 | T005 15 152 99 | WDH 30     | Safety rest with dry cleaner                                     |
|                 | T005 27 116 99 | HAP 200    | Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm |
|                 | T005 87 278 21 | R04        | R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200       |
|                 | T005 87 278 22 | R06        | R06 Round Nozzle for HAP 1 and HAP 200                           |
|                 | T005 87 617 28 | Adapter M6 | Adapter M6 for HAP 200   |



# Low Voltage Soldering Iron

## LR 21 Set



#### Soldering iron LR 21 with safety rest













Order No. T005 29 187 99

- 50 W, 24 V
- For standard soldering applications



| Scope of supply | Order No.      | Model  | Description   |
|-----------------|----------------|--------|---|
|                 | T005 15 152 99 | WDH 30 | Safety rest with dry cleaner                              |
|                 | T005 25 106 99 | LR 21  | Soldering iron 50 W, 24 V with LT M soldering tip adapter |
|                 | T005 44 415 99 | LT M   | Soldering tip, chisel tip long, Ø 3,2 mm                  |





# Magnastat Soldering Irons

## **TCP 12**



#### Magnastat Soldering iron 30/40 W



Silver Line

Magnastat



Order No. T005 10 053 99

- 30/40 W, 12/14 V
- With adapter PT 7 (370°C) and soldering tip LT M
- 3 m cord with battery clamps e.g. for car battery



| Scope of supply | Order No.      | Model         | Description                              |
|-----------------|----------------|---------------|--|
|                 |                | TCP 12 Handle | TCP 12 hand piece                        |
|                 | T005 44 415 99 | LT M          | Soldering tip, chisel tip long, Ø 3,2 mm |
|                 | T005 87 207 87 | PT7-LT        | PT6-LT-adapter with barell 370°C         |

## **TCP 24**



#### Magnastat Soldering iron 50 W, 24 V



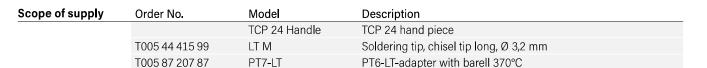
Silver Line





Order No. T005 10 001 99

- 50 W, 24 V
- With adapter PT 7 (370°C) and soldering tip LT M
- No grounding possible
- 2 wire silicone cord without plug





## **TCP 42**

#### Magnastat Soldering iron 45 W, 42 V, with adapter PT 7 (370°C) and soldering tip LT M







Order No. T005 10 055 71

- 45 W, 24 V
- 2 wire cord (4 m) without plug



| Scope of supply | Order No.      | Model         | Description                              |
|-----------------|----------------|---------------|--|
|                 |                | TCP 42 Handle | TCP 42 hand piece                        |
|                 | T005 44 415 99 | LT M          | Soldering tip, chisel tip long, Ø 3,2 mm |
|                 | T005 87 207 87 | PT7-LT        | PT6-LT-adapter with barell 370°C         |

## **TCPS**



#### Magnastat Soldering iron 50 W



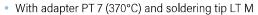






Order No. T005 32 105 99





- 3 wire silicone cord and plug for Weller WTCP 51 Magnastat soldering station
- · Hard grounded



| Scope of supply | Order No.      | Model       | Description                              |
|-----------------|----------------|-------------|--|
|                 |                | TCPS Handle | TCPS hand piece                          |
|                 | T005 44 415 99 | LT M        | Soldering tip, chisel tip long, Ø 3,2 mm |
|                 | T005 87 207 87 | PT7-LT      | PT6-LT-adapter with barell 370°C         |



# Line Voltage Soldering Iron

## W 61



#### Line voltage soldering Iron 60 W







Order No. T005 61 036 99N

- 60 W, 230 V
- Magnastat controlled



| Scope of supply | Order No. | Model       | Description                |
|-----------------|-----------|-------------|----------------------------|
|                 |           | W 61 Handle | W 61 hand piece            |
|                 | 4CT5B7-1  | CT5 B7      | Soldering Tip Chisel 370°C |

## W 101



#### Line voltage soldering iron 100 W







Order No. T005 61 046 99N

- 100 W, 230 V
- Complete with soldering tip CT6 E7 and safety rest
- Magnastat controlled



| Scope of supply | Order No. | Model        | Description                |
|-----------------|-----------|--------------|----------------------------|
|                 |           | W 101 Handle | W 101 hand piece           |
|                 | 4CT6E7-1  | CT6 E7       | Soldering Tip Chisel 370°C |



## W 201

#### Line voltage soldering iron 200 W



Magnastat (🐍



Order No. T005 61 056 99N



- Complete with soldering tip CT2 F7 and safety rest
- Magnastat controlled

| Scope of supply | Order No.       | Model  | Description                |
|-----------------|-----------------|--------|----------------------------|
|                 | T005 42 417 99N | CT2 F7 | Soldering Tip Chisel 370°C |

## **W 101SP**



Line voltage soldering iron 100 W, 230 V, Magnastat controlled with welding wedge (260°C-295°C)





Order No. T005 61 096 99N

- 100 W, 230 V
- Complete with welding wedge Teflon coated 50 x 40 x 4 mm, twist lock and safety rest

| Scope of supply | Order No.       | Model                     | Description  |
|-----------------|-----------------|---------------------------|--|
|                 |                 | W 101SP Handle            | W 101SP hand piece   |
|                 | T005 11 767 99N | W 101SP<br>Schweißspiegel | Welding Wedge Teflon Coated, 50 x 40 x 4 mm<br>(260°C–295°C) with Twist Lock for W 101SP |

## **SPI 16**



#### Line voltage soldering iron unregulated 15 W, 230 V



Order No. T005 64 005 99N

- 15 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 360°C

| Scope of supply | Order No.     | Model         | Description                             |
|-----------------|---------------|---------------|---|
|                 |               | SPI 16 Handle | SPI 16 hand piece                       |
|                 | 4SPI152 12 -1 | SPI15 212     | Soldering Tip Chisel, 1,2 mm for SPI 16 |



## **SPI 27**



#### Line voltage soldering iron unregulated 25 W, 230 V



## 25 W

Order No. T005 64 021 99N

- Heating up time approx. 180 sec.
- Tip temperature approx. 410°C

| Scope of supply | Order No.     | Model         | Description          |
|-----------------|---------------|---------------|----------------------|
|                 |               | SPI 27 Handle | SPI 27 hand piece    |
|                 | 4SPI262 06 -1 | SPI26 206     | Soldering Tip Chisel |

## **SPI 41**



#### Line voltage soldering iron unregulated 40 W, 230 V



### 40 W

Order No. T005 64 037 99N

- 40 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 450°C

| Scope of supply | Order No.     | Model         | Description          |
|-----------------|---------------|---------------|----------------------|
|                 |               | SPI 41 Handle | SPI 41 hand piece    |
|                 | 4SPI402 24 -1 | SPI40 224     | Soldering Tip Chisel |

## **SPI 81**



#### Line voltage soldering iron unregulated 80 W, 230 V



Order No. T005 64 053 99N

- 80 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 480°C

| Scope of supply | Order No.     | Model         | Description                                  |
|-----------------|---------------|---------------|--|
|                 |               | SPI 81 Handle | SPI 81 handle piece                          |
|                 | 4SPI802 37 -1 | SPI80 237     | Soldering Tip Chisel Bent, 5,0 mm for SPI 81 |



# Heating Elements for Solder Robots

## **HER 80**

Heating element 80 W for solder robots applications with PUD 151R





Order No. T005 87 447 38

| Accessories | Order No.      | Model                    | Description                  |  |
|-------------|----------------|--------------------------|------------------------------|--|
|             | T005 87 447 13 | Cord for HER<br>80 / 120 | Cord for HER 80 / 120, 1,6 m |  |

## **HER 120**

Heating Element 120 Watts for Soldering Robot Application with PUD 151R



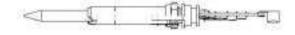
Order No. T005 87 637 30

| Accessories | Order No.      | Model                    | Description                  |
|-------------|----------------|--------------------------|------------------------------|
|             | T005 87 447 13 | Cord for HER<br>80 / 120 | Cord for HER 80 / 120, 1,6 m |

## **HERX 120**

Heating Element 120 Watts for Soldering Robot Application with WX 1 / WX 2





Order No. T005 87 657 40

| Accessories | Order No.      | Model             | Description              |  |  |
|-------------|----------------|-------------------|--------------------------|--|--|
|             | T005 87 657 15 | Cord for HERX 120 | Cord for HERX 120, 1,6 m |  |  |

# **Inert Gas Soldering Iron**

## **WP 80IG**



### Soldering iron 80 W for soldering with inert gas















| Accessories | Order No.      | Model   | Description  |
|-------------|----------------|---------|--|
|             | T005 15 161 99 | WDH 10T | Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron |

## **WP 120IG**



Soldering iron 120 W, 24 V with Power-Response Heating Technology for soldering with inert gas

T005 87 637 32













Barrel for WP 120IG

Order No. T005 29 198 99N

| Scope of supply | Order No.      | Model   | Description  |  |
|-----------------|----------------|---------|--|--|
|                 | T005 44 704 99 | XT B    | Soldering tip chisel Ø 2,4 mm  |  |
|                 |                |         |  |  |
| Accessories     | Order No.      | Model   | Description  |  |
|                 | T005 15 161 99 | WDH 10T | Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron |  |

Barrel for WP 120IG

## WDH 10P Set



#### Inert gas safety rest set 80 W, 24 V

Order No. T005 15 147 99N

- Safety rest WDH 10P with inert gas barrel set for soldering iron WSP 80
- 80 W, 24 V
- Lead free soldering





# Gas Soldering Iron

## **Pyropen**

#### **Butane Gas Powered Profi Line Soldering Iron**

Order No. T005 16 060 99

- Ignition via lighter
- Set in metal box



| Scope of supply | Order No.      | Model            | Description   |
|-----------------|----------------|------------------|---|
|                 |                | Pyropen Handle   | Pyropen hand piece                                    |
|                 | T005 16 121 99 | 70-01-02         | Chisel tip 3,0 mm                                     |
|                 | T005 16 142 99 | 70-01-52         | Hot air nozzle Ø 4,9 mm                               |
|                 | T005 16 151 99 | 70 <b>-</b> 07TU | Ejector unit, not for Piezo version                   |
|                 | T005 16 156 99 | 7040U            | Burn proof accessory pocketlron holderCleaning sponge |
|                 | T005 16 160 99 | Refill Canister  | Butane Gas Refill Canister 75 ml (42 g)               |

## Pyropen Piezo

#### Pyropen Butane Gas Powered Profi Line Soldering Iron

Order No. T005 16 059 99

- With self ignition (Piezo)
- Set in metal box



| Scope of supply | Order No.      | Model                   | Description   |
|-----------------|----------------|-------------------------|---|
|                 |                | Pyropen Piezo<br>Handle | Pyropen Piezo hand piece                              |
|                 | T005 16 121 99 | 70-01-02                | Chisel tip 3,0 mm                                     |
|                 | T005 16 142 99 | 70-01-52                | Hot air nozzle Ø 4,9 mm                               |
|                 | T005 16 156 99 | 7040U                   | Burn proof accessory pocketlron holderCleaning sponge |
|                 | T005 16 159 99 | 70-01-55                | Reflector for heat shrinking, Ø 6,0, Width 18,0 mm    |
|                 | T005 16 160 99 | Refill Canister         | Butane Gas Refill Canister 75 ml (42 g)               |

## Pyropen Jr.

## **Butane Gas Powered Mini Soldering Iron**

Order No. T005 16 075 99

- Manual ignition
- Pen shape



| Scope of supply | Order No.      | Model              | Description                             |  |
|-----------------|----------------|--------------------|---|--|
|                 |                | Pyropen Jr. Handle | Pyropen Jr. hand piece                  |  |
|                 | T005 16 165 99 | 71-01-01           | Needle tip                              |  |
|                 |                |                    |   |  |
|                 |                |                    |   |  |
| Accessories     | Order No.      | Model              | Description                             |  |
|                 | T005 16 160 99 | Refill Canister    | Butane Gas Refill Canister 75 ml (42 g) |  |



# Soldering tips and nozzles

## INNOVATIVE AND REDUCES COSTS



## How can you identify genuine Weller tips?

#### Seal of quality

The soldering tip and tool packages bear the genuine Weller seal of quality.

#### **Engraving**

Genuine Weller tips are engraved with the Weller logo. Engraved soldering tips guarantee this level of quality.



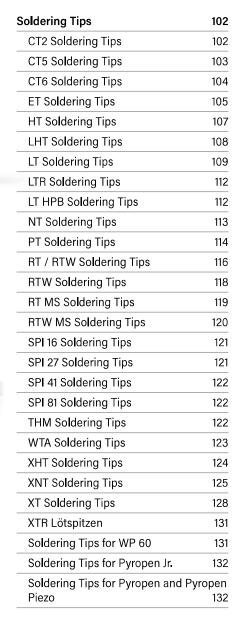






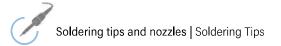






| Desoldering Nozzle series  | 134 |
|--|-----|
| DX Desoldering nozzles with threadle fixture system for DSX 80 and DXV 8 |     |
|  | 134 |
| DS Desoldering nozzles with thread                                       | for |
| DS 22, DS 80 and DSV 80  | 135 |
| XDS Desoldering nozzles for DSX 120                                      | ),  |
| WXDP 120, WXDV 120   | 136 |
| Hot air nozzles  | 137 |
| Hot air nozzles for HAP 1, HAP 200 ar                                    | nd  |
| WXHAP 200  | 137 |
| Hot air nozzles for HAP 1, HAP 200 ar                                    | nd  |
| WXHAP 200  | 138 |
| Hot air nozzles for HAP 1, HAP 200 ar                                    | nd  |
| WXHAP 200  | 138 |
| Hot air nozzles for HAP 3000 (WHA  |     |
| 3000P / V), HAP 2 (WHA 2000) and   |     |
| HAP 3 (WHA 700, WHA 300)   | 139 |
| Pre heating nozzle for HAP 3   | 141 |
| Multi rest   | 141 |
| Vacuum insert for CSF heads (spare)                                      | 141 |
| WRK Reflowset  | 143 |





# **Soldering Tips**

## CT2 Soldering Tips

#### Chisel



| Model                                  | °C  | Α    | В | PU | Order No.       |
|--|-----|------|---|----|-----------------|
| CT2 E7                                 | 370 | 7.0  |   | 1  | T005 42 407 99N |
|  |     |      |   |    |                 |
| CT2 E8                                 | 425 | 7.0  |   | 1  | T005 42 408 99N |
|  |     |      |   |    |                 |
| CT2 EX7                                | 370 | 7.0  |   | 1  | T005 42 507 99N |
| b = ================================== |     |      |   |    |                 |
| CT2 EX8                                | 425 | 7.0  |   | 1  | T005 42 508 99N |
| b = ==                                 |     |      |   |    |                 |
| CT2EX9<br>SOLDERING TIP<br>70MM        | 425 | 10.0 |   | 1  | T005 42 509 99N |
| CT2 F7                                 | 370 | 10.0 |   | 1  | T005 42 417 99N |
|  |     |      |   |    |                 |

- A = Width mm
- B = Thickness mm
- C = Length mm

| Model                            | °C  | Α    | В   | PU | Order No.       |
|----------------------------------|-----|------|-----|----|-----------------|
|                                  | U   | ^    | D . | 10 | Older No.       |
| CT2 F8                           | 425 | 10.0 |     | 1  | T005 42 418 99N |
|                                  |     |      |     |    |                 |
| CT2F9<br>SOLDERING TIP<br>100MM  |     |      |     |    | T005 42 419 99N |
| CT2 FX7                          | 370 | 10.0 |     | 1  | T005 42 517 99N |
| <b>→</b>                         |     |      |     |    |                 |
| CT2 FX8                          | 425 | 10.0 |     | 1  | T005 42 518 99N |
| - to                             |     |      |     |    |                 |
| CT2FX9<br>SOLDERING TIP<br>100MM | 425 | 10.0 |     | 1  | T005 42 519 99N |
| CT2 G8                           | 425 | 11.0 |     | 1  | T005 42 428 99N |
|                                  |     |      |     |    |                 |
| CT2G9<br>SOLDERING TIP<br>110MM  |     |      |     |    | T005 42 429 99N |
|                                  |     |      |     |    |                 |



# **CT5 Soldering Tips**

#### Chisel



| CT5 A6 310 1.6 1 4CT5A6-1  CT5 A7 370 1.6 1 4CT5A7-1  CT5 A8 425 1.6 1 4CT5A8-1  CT5 AX7 370 1.6 1 T005 42 107 99 |
|---|
| CT5 A8 425 1.6 1 4CT5A8-1   |
| <b>─</b>  |
| <b>CT5 AX7</b> 370 16 1 T005 42 107 99  |
| 370 1.0 1 1003 42 107 33  |
| CT5 B7 370 2.4 1 4CT5B7-1   |
| CT5 B8 425 2.4 1 4CT5B8-1 10 4CT5B8-1 0   |
| CT5 BX7 370 2.4 1 T005 42 117 99  |

- A = Width mm B = Thickness mm
- C = Length mm

| Model   |              | °C  | Α   | В | PU       | Order No.              |
|---------|--------------|-----|-----|---|----------|------------------------|
| CT5 C6  | <del>-</del> | 310 | 3.2 |   | 1        | 4CT5C6-1               |
| CT5 C7  | <b>*</b>     | 370 | 3.2 |   | 1<br>10  | 4CT5C7-1<br>4CT5C7-10  |
| CT5 C8  | Ť.,          | 425 | 3.2 |   | 1<br>10  | 4CT5C8-1<br>4CT5C8-10  |
| CT5 CX8 |              | 425 | 3,2 |   | 1        | T005 42 128 99         |
| CT5 D7  | Ť.,          | 370 | 5.0 |   | 1<br>10  | 4CT5D7-1<br>4CT5D7-10  |
| CT5 D8  | Ť.,          | 425 | 5.0 |   | 1<br>100 | 4CT5D8-1<br>4CT5D8-100 |
| CT5 DX8 |              | 425 | 5.0 |   | 1        | T005 42 138 99         |

# CT6 Soldering Tips

### Chisel



| Model                           | °C  | Α   | В | PU      | Order No.             |
|---------------------------------|-----|-----|---|---------|-----------------------|
| CT6 C7                          | 370 | 3.2 | - | 1       | 4CT6C7-1              |
| CT6 C8                          | 425 | 3.2 |   | 1<br>10 | 4CT6C8-1<br>4CT6C8-10 |
| CT6 CX7                         | 370 | 3.2 |   | 1       | T005 42 307 99N       |
| CT6 D7                          | 370 | 5.0 |   | 1<br>10 | 4CT6D7-1<br>4CT6D7-10 |
| CT6 D8                          | 425 | 5,0 |   | 1<br>10 | 4CT6D8-1<br>4CT6D8-10 |
| CT6D9<br>SOLDERING TIP<br>50MM  | 425 | 5.0 |   | 1       | 4CT6D9-1              |
| CT6E7                           | 425 | 5.0 |   | 1       | CT6E7                 |
| CT6 E8                          | 425 | 7.0 |   | 1<br>10 | 4CT6E8-1<br>4CT6E8-10 |
| CT6EX8<br>SOLDERING TIP<br>70MM |     |     |   |         | T005 42 328 99N       |

A = Width mm B = Thickness mm C = Length mm

| Model                          | °C  | Α   | В | PU | Order No.             |
|--------------------------------|-----|-----|---|----|-----------------------|
| CT6 DX8                        | 425 | 5.0 | - | 1  | T005 42 318 99N       |
| CT6F7<br>SOLDERING TIP<br>80MM | 425 | 5.0 |   | 1  | 4CT6F7-1<br>4CT6F7-10 |
| CT6F8<br>SOLDERING TIP<br>80MM | 425 | 5.0 |   | 1  | 4CT6F8-1              |
| CT6-7                          |     |     |   | 1  | T005 61 046 67N       |
| CT6-9                          |     |     |   |    | T005 61 046 69N       |



# **ET Soldering Tips**

#### Chisel



| Model                          | Α   | В   | С    | PU             | Order No.                     |
|--------------------------------|-----|-----|------|----------------|-------------------------------|
| ET A                           | 1.6 | 0.7 | 34.5 | 1<br>10<br>100 | 4ETA-1<br>4ETA-10<br>4ETA-100 |
| ET B                           | 2.4 | 0.8 | 34.5 | 1<br>10        | 4ETB-1<br>4ETB-10             |
| ET C                           | 3.2 | 0.8 | 34.5 | 1<br>10<br>100 | 4ETC-1<br>4ETC-10<br>4ETC-100 |
| ET D                           | 4.6 | 0.8 | 34.5 | 1<br>10        | 4ETD-1<br>4ETD-10             |
| ET DS<br>SOLDERING TIP<br>50MM | 4.6 | 8,0 | 34.5 | 1              | 4ETDS-1<br>4ETDS-10           |
| ET E                           | 5.6 | 1.2 | 34.5 | 1<br>10<br>100 | 4ETE-1<br>4ETE-10<br>4ETE-100 |
|                                |     |     |      |                |                               |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model | Α   | В   | С    | PU             | Order No.                     |
|-------|-----|-----|------|----------------|-------------------------------|
| ET H  | 0,8 | 0.4 | 34.5 | 1<br>10<br>100 | 4ETH-1<br>4ETH-10<br>4ETH-100 |
| ET L  | 2.0 | 1.0 | 43.5 | 1<br>10<br>100 | 4ETL-1<br>4ETL-10<br>4ETL-100 |
| ET M  | 3,2 | 1,2 | 43,5 | 1<br>10        | 4ETM-1<br>4ETM-10             |
| ET R  | 1.6 | 0.7 | 34,5 | 1<br>10        | 4ETR-1<br>4ETR-10             |
| ET K  | 1.2 | 8.0 | 44   | 1<br>10<br>100 | 4ETK-1<br>4ETK-10<br>4ETK-100 |
| ET S  | 0.3 |     | 43.5 | 1<br>10        | 4ETS-1<br>4ETS-10             |

#### Round



| Model                          | Α   | В   | С    | PU      | Order No.           |
|--------------------------------|-----|-----|------|---------|---------------------|
| ET AA<br>SOLDERING TIP<br>16MM | 4.6 | 8,0 | 34.5 | 1       | 4ETAA-1             |
| ET BB                          | 2.4 |     | 34.5 | 1<br>10 | 4ETBB-1<br>4ETBB-10 |
| ET CC                          | 3.2 |     | 34.5 | 1<br>10 | 4ETCC-1<br>4ETCC-10 |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model | Α   | В | С    | PU       | Order No.            |
|-------|-----|---|------|----------|----------------------|
| ET CS | 3,2 |   | 34.5 | 1<br>100 | 4ETCS-1<br>4ETCS-100 |
| ET F  | 1.2 |   | 34.5 | 1<br>10  | 4ETF-1<br>4ETF-10    |
| ET P  | 8.0 |   | 34.5 | 1<br>10  | 4ETP-1<br>4ETP-10    |

#### Conical





A = Width mm B = Thickness mm C = Lenght mm

| Model | Α   | В | С    | PU        | Order No.           |
|-------|-----|---|------|-----------|---------------------|
| ET O  | 0.8 |   | 43.5 | 1         | 4ETO-1              |
|       |     |   |      | 10<br>100 | 4ETO-10<br>4ETO-100 |

### **Gullwing tip**





A = Width mm B = Thickness mm C = Lenght mm

| Model                              | Α   | В | С  | PU | Order No.      |
|------------------------------------|-----|---|----|----|----------------|
| ET GW                              | 4.3 | 3 | 35 | 1  | T005 41 045 99 |
|                                    |     |   |    |    |                |
| ET C HPB<br>SOLDERING TIP<br>FE+NI | 4.3 | 3 | 35 | 1  | T005 41 003 75 |

| Model                  | Α   | В   | С  | PU | Order No.      |
|------------------------|-----|-----|----|----|----------------|
| ET SMD 2,5 x<br>1,5 mm | 2,5 | 1,5 | 45 | 1  | T005 41 039 99 |
| ET SMD 3,8 x<br>1,5 mm | 3,8 | 1.5 | 45 | 1  | T005 41 040 99 |

### Measuring tip

A = Width mm B = Thickness mm C = Lenght mm

| Model            | Α   | В | С  | PU | Order No.      |
|------------------|-----|---|----|----|----------------|
| ET Measuring tip | 0.5 |   | 30 | 1  | T005 24 750 99 |
|                  |     |   |    |    |                |

| Model         | Α | В | С | PU | Order No.      |
|---------------|---|---|---|----|----------------|
| ET-LT Adapter |   |   |   | 1  | T005 87 207 81 |
|               |   |   |   |    |                |

# **HT Soldering Tips**

#### Chisel



| Model | Α   | В   | С  | PU | Order No.      |
|-------|-----|-----|----|----|----------------|
| HT 1  | 3,2 | 1.0 | 49 | 1  | T005 44 260 99 |
| HT 2  | 5,2 | 1,2 | 46 | 1  | T005 44 261 99 |
| HT 3  | 7.0 | 1.2 | 46 | 1  | T005 44 262 99 |

| A = Width mm     |
|------------------|
| B = Thickness mm |

- C = Lenght mm

| Model | Α   | В   | С  | PU | Order No.      |
|-------|-----|-----|----|----|----------------|
| нт с  | 3.2 | 1.0 | 54 | 1  | T005 44 267 99 |
|       |     |     |    |    |                |
| HT D  | 4.6 | 1.0 | 54 | 1  | T005 44 268 99 |
|       |     |     |    |    |                |
| HT E  | 5.6 | 1.0 | 54 | 1  | T005 44 269 99 |
|       |     |     |    |    |                |

#### Round



A = Width mm

B = Thickness mm

C = Lenght mm

| Model | Α   | В | С  | PU | Order No.      |
|-------|-----|---|----|----|----------------|
| HT DS | 5.0 |   | 54 | 1  | T005 44 266 99 |
|       |     |   |    |    |                |

## Measuring tip

A = Width mm

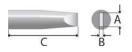
B = Thickness mm

C = Lenght mm

| Model         | Α   | В | С  | PU | Order No.      |
|---------------|-----|---|----|----|----------------|
| Measuring tip | 0.6 |   | 46 | 1  | T005 44 263 99 |
|               |     |   |    |    |                |
|               |     |   |    |    |                |
|               |     |   |    |    |                |
|               |     |   |    |    |                |

# **LHT Soldering Tips**

#### Chisel



| Model   | Α   | В   | С  | PU | Order No.                        |
|---|-----|-----|----|----|----------------------------------|
| 25 12 12 12 12 12 12 12 12 12 12 12 12 12                   | 3.2 | 1.2 | 25 | 1  | T005 44 455 99                   |
| LHT CX  | 3.2 | 1.2 | 38 | 1  | T005 44 513 99                   |
| <b>LHT D</b> 25  15  27  28  28  28  28  28  28  28  28  28 | 4.7 | 1.8 | 25 | 1  | T005 44 452 99<br>T005 44 452 10 |
| LHT DX  | 5.0 | 2,0 | 38 | 1  | T005 44 462 99                   |

A = Width mmB = Thickness mm C = Lenght mm

| Model          | Α   | В   | С  | PU      | Order No.                        |
|----------------|-----|-----|----|---------|----------------------------------|
| 25 10 3 1      | 6.7 | 1.8 | 25 | 1       | T005 44 451 99<br>T005 44 451 10 |
| LHT EX         | 7.0 | 2.0 | 38 | 1       | T005 44 461 99                   |
| 25 1.6 5.6 5.6 | 9.3 | 1.8 | 25 | 1<br>10 | T005 44 450 99<br>T005 44 450 10 |
| LHT FX         | 9,0 | 2.0 | 38 | 1       | T005 44 460 99                   |

### Sloped





| Model     | Α      | В   | С  | PU | Order No.      |
|-----------|--------|-----|----|----|----------------|
| LHT D 45° | Page - | 1.8 | 25 | 1  | T005 44 456 99 |
| 45        |        |     |    |    |                |

A = Width mm

B = Thickness mm

C = Lenght mm

| Model                         | Α  | В | С | PU | Order No.      |
|-------------------------------|----|---|---|----|----------------|
| LHT<br>Einschraubspitze<br>M6 | M6 |   |   | 1  | T005 44 454 99 |



# LT Soldering Tips

#### Chisel



| Model     | Α   | В    | С    | PU             | Order No.  |
|-----------|-----|------|------|----------------|--|
| LT 1SC    | 0.4 | 0.15 | 15   | 1 10           | T005 44 494 99<br>T005 44 494 10                   |
| LT 1SCNW  | 0,3 | 0.1  | 15   | 1              | T005 44 497 99                                     |
| Weller*   | 1.2 | 0.4  | 16.5 | 1<br>10        | T005 44 428 99<br>T005 44 428 10                   |
| LT A      | 1.6 | 0.7  | 13,0 | 1<br>10<br>100 | T005 44 440 99<br>T005 44 440 10<br>T005 44 403 11 |
| LT ALX    | 1.6 | 0.7  | 18,0 | 1<br>10        | T005 44 443 99<br>T005 44 443 10<br>T005 44 443 11 |
| LT ASL    | 1.6 | 0.45 | 13.0 | 1              | T005 44 516 99                                     |
| LT AX     | 1,6 | 0,8  | 14.1 | 1<br>10        | T005 44 427 99<br>T005 44 427 10                   |
| LT B      | 2.4 | 0.8  | 13.0 | 1<br>10<br>100 | T005 44 405 99<br>T005 44 405 10<br>T005 44 405 11 |
| 12.5 0.45 | 2.4 | 0,45 | 13.0 | 1              | T005 44 517 99                                     |
| LT BX     | 2.4 | 0.8  | 18.0 | 1 10           | T005 44 442 99<br>T005 44 442 10                   |

- A = Width mm
- B = Thickness mm C = Lenght mm

| Model  | Α   | В   | С    | PU             | Order No.  |
|--------|-----|-----|------|----------------|--|
| LT C   | 3,2 | 0,8 | 13.0 | 1<br>10<br>100 | T005 44 407 99<br>T005 44 407 10<br>T005 44 407 11 |
| LT D   | 4.6 | 0,8 | 13.0 | 1<br>10<br>100 | T005 44 409 99<br>T005 44 409 10<br>T005 44 409 11 |
| LT DLL | 4.6 | 1.2 | 13.0 | 1<br>10        | T005 44 448 99<br>T005 44 448 10                   |
| LT H   | 8,0 | 0.4 | 13.0 | 1<br>10<br>100 | T005 44 437 99<br>T005 44 437 10<br>T005 44 412 11 |
| LT HX  | 8,0 | 0.4 | 18.0 | 1<br>100       | T005 44 420 99<br>T005 44 420 11<br>T005 44 420 10 |
| LT K   | 1.2 | 0.4 | 20   | 1<br>10<br>100 | T005 44 438 99<br>T005 44 438 10<br>T005 44 413 11 |
| LT L   | 2.0 | 1.0 | 20   | 1<br>10<br>100 | T005 44 414 99<br>T005 44 414 10<br>T005 44 414 11 |
| LT M   | 3,2 | 1,2 | 20   | 1<br>10<br>100 | T005 44 415 99<br>T005 44 415 10<br>T005 44 415 11 |
| LT MX  | 3.2 | 1.2 | 19.0 | 1              | T005 44 469 99                                     |
|        |     |     |      |                |  |



#### Round



| Model       | Α    | В | С    | PU             | Order No.  |
|-------------|------|---|------|----------------|--|
| LT 1        | 0.25 |   | 13.0 | 1<br>10<br>100 | T005 44 435 99<br>T005 44 435 10<br>T005 44 401 11 |
| LT 1A       | 0.5  |   | 13.0 | 1<br>10<br>100 | T005 44 489 99<br>T005 44 489 10<br>T005 44 489 11 |
| LT 1S       | 0.2  |   | 15   | 1<br>1<br>100  | T005 44 436 99<br>T005 44 436 10<br>T005 44 402 11 |
| LT 1SA      | 0.5  |   | 15   | 1              | T005 44 488 99                                     |
| LT 1SLX 30° | 0.4  |   | 22   | 1<br>10        | T005 44 426 99<br>T005 44 426 10                   |

- A = Width mm B = Thickness mm C = Lenght mm

| Model     | Α   | В | С    | PU             | Order No.  |
|-----------|-----|---|------|----------------|--|
| LT 1SNW   | 0.1 | - | 15   | 1              | T005 44 496 99                                     |
| LT 1X 30° | 0.4 |   | 13.0 | 10<br>1        | T005 44 425 10<br>T005 44 425 99                   |
| LT AS     | 1.6 |   | 13.0 | 1<br>10<br>100 | T005 44 404 99<br>T005 44 404 10<br>T005 44 404 11 |
| LT BS     | 2.0 |   | 21   | 1              | T005 44 499 99<br>T005 44 499 10                   |
| LT CS     | 3.2 |   | 13.0 | 1<br>10        | T005 44 411 99<br>T005 44 411 10                   |

## Sloped





| Model               | A B | С    | PU             | Order No.  |
|---------------------|-----|------|----------------|--|
| LT 11CP 55          | 1.2 | 15   | 1              | T005 44 421 71                                     |
| LT 22CP 20 00 02 02 | 2.0 | 20   | 1              | T005 44 408 73                                     |
| LT 33CP             | 3.0 | 20   | 1              | T005 44 408 77                                     |
| LT 4                | 1.2 | 15   | 1<br>10<br>100 | T005 44 439 99<br>T005 44 439 10<br>T005 44 421 11 |
| LT 44CP             | 4   | 20   | 1              | T005 44 408 81                                     |
| LT AA 60°           | 1.6 | 13,0 | 1<br>10        | T005 44 487 99<br>T005 44 487 10                   |

- A = Width mm B = Thickness mm C = Lenght mm

| Model    | Α   | В | С    | PU      | Order No.                        |
|----------|-----|---|------|---------|----------------------------------|
| LT BB 45 | 2.4 |   | 17   | 1       | T005 44 484 99                   |
| Weller   |     |   |      |         |                                  |
| LT BB 60 | 2.4 |   | 17   | 1<br>10 | T005 44 444 99<br>T005 44 444 10 |
|          |     |   |      |         |                                  |
| LT CC 45 | 3.2 |   | 17   | 1       | T005 44 485 89                   |
| Weller   |     |   |      |         |                                  |
| LT CC 60 | 3.2 |   | 17   | 1<br>10 | T005 44 445 99<br>T005 44 445 10 |
|          |     |   |      |         |                                  |
| LT DD 45 | 4   |   | 20   | 1<br>10 | T005 44 478 99<br>T005 44 478 10 |
|          |     |   |      | 10      | 1000 11 110 10                   |
| LT DD 45 | 4.6 |   | 17   | 1<br>10 | T005 44 486 99<br>T005 44 486 10 |
|          |     |   |      |         |                                  |
| LT F     | 1.2 |   | 13.0 | 1<br>10 | T005 44 408 99<br>T005 44 408 10 |
| D LTF    |     |   |      | 100     | T005 44 408 11                   |

#### Conical





| Model   | Α   | В | С  | PU             | Order No.  |
|---------|-----|---|----|----------------|--|
| LT 1L   | 0.2 |   | 26 | 1<br>10<br>100 | T005 44 423 99<br>T005 44 423 10<br>T005 44 423 11 |
| LT 1LNW | 0.1 |   | 26 | 1              | T005 44 498 99                                     |
| LT 1LX  | 0.2 |   | 26 | 1<br>10        | T005 44 424 99<br>T005 44 424 10                   |

| A = Width mm     |
|------------------|
| B = Thickness mm |

C = Lenght mm

| Model | Α   | В | С    | PU             | Order No.  |
|-------|-----|---|------|----------------|--|
| LT 0  | 0.8 |   | 17.0 | 1 10           | T005 44 481 99<br>T005 44 515 10                   |
| LT S  | 0.4 |   | 20   | 1<br>10<br>100 | T005 44 406 99<br>T005 44 406 10<br>T005 44 406 11 |
|       | 0.6 |   | 13.0 | 1<br>10<br>100 | T005 44 482 99<br>T005 44 482 10<br>T005 44 482 11 |

#### **Gull Wing**





| Α   | В | С | PU | 0 |
|-----|---|---|----|---|
| A A |   |   |    |   |

| C = Lenght mm | ı |
|---------------|---|
|               |   |

| Model  | Α   | В   | С  | PU        | Order No.                        |
|--------|-----|-----|----|-----------|----------------------------------|
| LT GW1 | 1.4 | 2.2 | 18 | 1         | T005 44 410 99                   |
|        |     |     |    | 10<br>100 | T005 44 410 10<br>T005 44 410 11 |

| Model   | Α   | В   | С  | PU | Order No.      |
|---------|-----|-----|----|----|----------------|
| LT GW2  | 3.5 | 4.8 | 18 | 1  | T005 44 511 99 |
| Weller' |     |     |    | 10 | T005 44 511 10 |

#### Knife





| Model | Α       | В | С  | PU | Order No.      |
|-------|---------|---|----|----|----------------|
| LT KN | <br>2.0 |   | 17 | 1  | T005 44 479 99 |
|       |         |   |    | 10 | T005 44 479 10 |

| A = | Width | mm |
|-----|-------|----|
|     |       |    |

- B = Thickness mm
- C = Lenght mm

Model

| 99<br>10 |  |  |
|----------|--|--|



|   | Α   | В | С  | PU | Order No.      |
|---|-----|---|----|----|----------------|
| 8 | 2.0 |   | 17 | 1  | T005 44 519 99 |
| ) |     |   |    |    |                |

## Measuring tip

A = Width mm

B = Thickness mm

C = Lenght mm

| Model            | Α   | В | С    | PU | Order No.   |
|------------------|-----|---|------|----|-------------|
| LT Measuring tip | 0.5 |   | 13.0 | 1  | T0054441699 |
|                  |     |   |      |    |             |

#### Einschraubspitze

B = Thickness mm A = Width mm C = Lenght mm

| Model                           | Α  | В | С  | PU | Order No.      |
|---------------------------------|----|---|----|----|----------------|
| XT Einschraubspitze M4 veredelt | M4 |   | 36 | 1  | T005 44 719 99 |
|                                 |    |   |    |    |                |



# LTR Soldering Tips

#### Chisel



| Model | Α   | В   | С  | PU      | Order No.                        |
|-------|-----|-----|----|---------|----------------------------------|
| LTR A | 1.6 | 0.7 | 18 | 1<br>10 | T005 44 441 99<br>T005 44 441 10 |
| LTR B | 2.4 | 8.0 | 18 | 1<br>10 | T005 44 422 99<br>T005 44 422 10 |

A = Width mm B = Thickness mm C = Lenght mm

| Model   | Α   | В   | С  | PU | Order No.      |
|---------|-----|-----|----|----|----------------|
| LTR C   | 3.2 | 0,8 | 18 | 1  | T005 44 433 99 |
| □ □ B < |     |     |    |    |                |

# LT HPB Soldering Tips

#### Chisel



| Model    | Α   | В   | С    | PU      | Order No.                        |
|----------|-----|-----|------|---------|----------------------------------|
| LT A HPB | 1.6 | 0.7 | 13.0 | 1<br>10 | T005 44 431 99<br>T005 44 431 10 |
| LT B HPB | 2.4 | 8.0 | 13.0 | 1<br>10 | T005 44 432 99<br>T005 44 432 10 |

A = Width mm B = Thickness mm C = Lenght mm

| Model    | Α   | В   | С    | PU      | Order No.                        |
|----------|-----|-----|------|---------|----------------------------------|
| LT D HPB | 4.6 | 8,0 | 13.0 | 1       | T005 44 483 99                   |
|          |     |     |      |         |                                  |
| LT H HPB | 8,0 | 0.4 | 13.0 | 1<br>10 | T005 44 430 99<br>T005 44 430 10 |
|          |     |     |      | 10      | 1000 11 400 10                   |



# **NT Soldering Tips**

#### Chisel



| Model  | Α   | В    | С   | PU | Order No. |
|--------|-----|------|-----|----|-----------|
| NT 1SC | 0.4 | 0.15 | 8.5 | 1  | NT1SC     |
| NT 6   | 1.6 | 0.7  | 11  | 1  | NT6       |
| NT A   | 1.6 | 0.4  | 9,5 | 1  | NTA       |
| NT AX  | 1.6 | 0.4  | 8,2 | 1  | NTAX      |
| NT B   | 2,4 | 0,8  | 7,8 | 1  | NTB       |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model | Α   | В   | С   | PU | Order No. |
|-------|-----|-----|-----|----|-----------|
| NT C  | 3.2 | 0.8 | 8.5 | 1  | NTC       |
|       |     |     |     |    |           |
| NT D  | 4   | 8.0 | 8.5 | 1  | NTD       |
|       |     |     |     |    |           |
| NT H  | 8.0 | 0.4 | 8.5 | 1  | NTH       |
|       |     |     |     |    |           |
| NT K  | 1.2 | 0.4 | 8.5 | 1  | NTK       |
| c B   |     |     |     |    |           |

#### Round



| Model | Α    | В | С   | PU | Order No. |
|-------|------|---|-----|----|-----------|
| NT 1  | 0.5  |   | 8,5 | 1  | NT1       |
|       |      |   |     |    |           |
| NT 1S | 0.25 |   | 10  | 1  | NT1S      |
|       |      |   |     |    |           |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model            | Α   | В | С   | PU | Order No. |
|------------------|-----|---|-----|----|-----------|
| NT 1X            | 0.4 |   | 8.6 | 1  | NT1X      |
|                  |     |   |     |    |           |
| NT 4             | 1.2 |   | 9.9 | 1  | NT4       |
| <b>□ □ △ △ △</b> |     |   |     |    |           |

#### **Gullwing tip**



- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$ C = Lenght mm
- Model ΡU Order No. С NT GW 13.4 NTGW



# **PT Soldering Tips**

## Chisel



| С  | В   |     |    |                |                                   |
|--|-----|-----|----|----------------|-----------------------------------|
| Model  | Α   | В   | С  | PU             | Order No.                         |
| PT A6  | 1.6 | 0.7 | 33 | 1              | 4PTA6-1                           |
|  |     |     |    |                |                                   |
| PT A7  | 1.6 | 0.7 | 33 | 1<br>10        | 4PTA7-1<br>4PTA7-10               |
| PT A8  | 1.6 | 0.7 | 33 | 1<br>10        | 4PTA8-1<br>4PTA8-10               |
| PT B6  | 2.4 | 8,0 | 33 | 1              | 4PTB6-1                           |
| PT B7  □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ | 2,4 | 8,0 | 33 | 1<br>100       | 4PTB7-1<br>4PTB7-100              |
| PT B8  □ ■ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ | 2.4 | 8.0 | 33 | 1<br>10<br>100 | 4PTB8-1<br>4PTB8-10<br>4PTB8-100  |
| PT B9  | 2.4 | 8.0 | 33 | 1<br>10        | 4PTB9-1<br>4PTB9-10               |
| PT C7  | 3.2 | 8,0 | 33 | 1<br>10        | 4PTC7-1<br>4PTC7-10               |
| PT C8  | 3.2 | 8.0 | 33 | 1<br>10        | 4PTC8-1<br>4PTC8-10               |
| PT C9  | 3.2 | 8.0 | 33 | 1<br>10<br>100 | 4PTC9-1<br>4PTC9-10<br>4PTC9-10 0 |
| PT D7  | 4.6 | 8.0 | 33 | 1              | 4PTD7-1                           |
| PT D8  | 4.6 | 8,0 | 33 | 1<br>10        | 4PTD8-1<br>4PTD8-10               |
| PT D9  | 4.6 | 8,0 | 33 | 1<br>10<br>100 | 4PTD9-1<br>4PTD9-10<br>4PTD9-100  |
| PT E7<br>SOLDERING TIP<br>56MM               |     |     |    |                | 4PTE7-1                           |
| PT E8  | 5.6 | 1,2 | 33 | 1<br>10        | 4PTE8-1<br>4PTE8-10               |

A = Width mm B = Thickness mm C = Lenght mm

| Model          | Α   | В   | С            | PU             | Order No.                        |
|----------------|-----|-----|--------------|----------------|----------------------------------|
| PT E9          | 5,6 | 1.2 | 33           | 1<br>10        | 4PTE9-1<br>4PTE9-10              |
| PT H6          | 0,8 | 0,4 | 35           | 1              | 4PTH6-1                          |
| PT H7          | 0.8 | 0.4 | 35           | 1<br>10        | 4PTH7-1<br>4PTH7-10              |
|                |     |     |              |                |                                  |
| PT H8          | 8.0 | 0.4 | 35           | 1<br>10<br>100 | 4PTH8-1<br>4PTH8-10<br>4PTH8-100 |
| <b>PT K6</b>   | 1,2 | 0.4 | 42           | 1<br>10        | 4PTK6-1<br>4PTK6-10              |
| PT K7          | 1.2 | 0.4 | 42           | 1<br>10        | 4PTK7-1<br>4PTK7-10              |
| Weller°        | 1.2 | 0.4 | 42           | 1<br>10        | 4PTK8-1<br>4PTK8-10              |
| PT L6          | 2.0 | 1.0 | 44           | 1<br>10        | 4PTL6-1<br>4PTL6-10              |
| PT L7          | 2.0 | 1.0 | 42           | 1<br>10        | 4PTL7-1<br>4PTL7-10              |
| PT L8          | 2.0 | 1.0 | 42           | 1<br>10        | 4PTL8-1<br>4PTL8-10              |
| PT M7          | 3.2 | 1.2 |              | 1<br>10        | 4PTM7-1<br>4PTM7-10              |
| PT M8          | 3.2 | 1.2 |              | 1<br>10        | 4PTM8-1<br>4PTM8-10              |
| PT M9          | 3.2 | 1.2 |              | 1<br>10        | 4PTM9-1<br>4PTM9-10              |
| PT MX7 Weller* | 3,2 | 1.2 | gebo-<br>gen | 1              | T005 41 307 99                   |
| PT R7          | 1.6 | 0.7 | 33           | 1<br>10        | 4PTR7-1<br>4PTR7-10              |
| PT R8          | 1.6 | 0.7 | 33           | 1              | 4PTR8-1                          |
|                |     |     |              |                |                                  |

#### Round



| Model                           | Α   | В | С    | PU             | Order No.                           |
|---------------------------------|-----|---|------|----------------|-------------------------------------|
| PT AA7                          | 1.6 |   | 33   | 1<br>10        | 4PTAA7-1<br>4PTAA7-10               |
| PT AA8                          | 1.6 |   | 33   | 1<br>10<br>100 | 4PTAA8-1<br>4PTAA8-10<br>4PTAA8-100 |
| PT AA9                          | 1.6 |   | 33   | 1              | 4PTAA9-1                            |
| PT BB7                          | 2.4 |   | 34.5 | 1<br>10        | 4PTBB7-1<br>4PTBB7-10               |
| PT BB8                          | 2.4 |   | 34,5 | 1<br>10        | 4PTBB8-1<br>4PTBB8-10               |
| PT BB9                          | 2.4 |   | 34.5 | 1<br>10        | 4PTBB9-1<br>4PTBB9-10               |
| PT BS7<br>SOLDERING TIP<br>24MM | 2.4 |   | 34.5 | 1              | 4PTBS7-1                            |
| PT CC7                          | 3.2 |   | 33   | 1              | 4PTCC7-1                            |
| PT CC8                          | 3.2 |   | 33   | 1<br>10        | 4PTCC8-1<br>4PTCC8-10               |
| PT CC9                          | 3.2 |   | 33   | 1<br>10        | 4PTCC9-1<br>4PTCC9-10               |
| PT CS7  ■   ■                   | 3.2 |   | 33   | 1              | 4PTCS7-1                            |
| PT DD7                          | 5.0 |   | 33   | 1              | 4PTDD7-1                            |
|                                 |     |   |      |                |                                     |

- A = Width mm B = Thickness mm C = Lenght mm

| Model                          | Α   | В | С  | PU      | Order No.           |
|--------------------------------|-----|---|----|---------|---------------------|
| PT DD8                         | 5.0 |   | 33 | 1       | 4PTDD8-1            |
| PT DD9                         | 5.0 |   | 33 | 1       | 4PTDD9-1            |
| PT F7                          | 1.2 |   | 33 | 1<br>10 | 4PTF7-1<br>4PTF7-10 |
| PT F8                          | 1.2 |   | 33 | 1<br>10 | 4PTF8-1<br>4PTF8-10 |
| PT 06  □ ■ □                   | 8.0 |   | 44 | 1       | 4PTO6-1             |
| PT 07 ■ ●                      | 8.0 |   | 44 | 1<br>10 | 4PTO7-1<br>4PTO7-10 |
| PT 08  ■ ●                     | 8.0 |   | 44 | 1<br>10 | 4PTO8-1<br>4PTO8-10 |
| PT 09<br>SOLDERING TIP<br>08MM |     |   |    |         | 4PTO9-1             |
| PT \$7                         | 0.4 |   | 44 | 1<br>10 | 4PTS7-1<br>4PTS7-10 |
| PT S8                          | 0.4 |   | 44 | 1<br>10 | 4PTS8-1<br>4PTS8-10 |
| PT P7<br>SOLDERING TIP<br>08MM | 0.4 |   | 44 | 1       | 4PTP7-1             |
| PT P7<br>SOLDERING TIP<br>08MM | 0.4 |   | 44 | 1       | 4PTP8-10            |
|                                |     |   |    |         |                     |

## Adapter

- A = Width mm B = Thickness mm
- C = Lenght mm

| Model                | Α | В | С | PU | Order No.      |
|----------------------|---|---|---|----|----------------|
| PT5-LT  Magnated 5 9 |   | - | ā | -  | T005 87 207 85 |
| PT6-LT  Magnated 5 4 |   |   |   |    | T005 87 207 86 |
| PT7-LT               |   |   |   |    | T005 87 207 87 |

| Α | В | С   | PU    | Order No.       |
|---|---|-----|-------|-----------------|
|   |   |     |       | T005 87 207 88N |
|   |   |     |       |                 |
|   |   |     |       | T005 87 207 89N |
|   | A | А В | A B C | A B C PU        |

# RT / RTW Soldering Tips

#### Chisel



| Model   | Α   | В   | С  | PU | Order No.       |
|---|-----|-----|----|----|-----------------|
| RT 11   | 3.6 | 0.9 | 19 | 1  | T005 44 611 99  |
| RT 1SC  | 0.4 | 0.2 | 20 | 1  | T005 44 612 99N |
| RT 1SCO3<br>SOLDERING<br>TIP CHISEL<br>03X015MM | 3,6 | 0,9 | 19 | 1  | T005 44 612 70N |
| RT 1SCNW  | 0.3 | 0.1 | 20 | 1  | T005 44 626 99  |

A = Width mm B = Thickness mm C = Lenght mm

| Model    | Α   | В   | С  | PU | Order No.      |
|----------|-----|-----|----|----|----------------|
| RT 3     | 1.3 | 0.4 | 20 | 1  | T005 44 603 99 |
| RT 4     | 1,5 | 0.4 | 19 | 1  | T005 44 604 99 |
| RT 5 30° | 0,8 | 0.4 | 24 | 1  | T005 44 605 99 |
| RT 8     | 2.2 | 0.4 | 19 | 1  | T005 44 608 89 |
| RT 9     | 8.0 | 0.4 | 24 | 1  | T005 44 609 99 |

#### **Sloped**

RT 1SC03 SOLDERING TIP CHISEL 03X015MM



3.6

0.9

19

1

T005 44 603 71

A = Width mm

B = Thickness mm

C = Lenght mm

| Model    | Α   | В | С  | PU | Order No.      |
|----------|-----|---|----|----|----------------|
| RT 6 45° | 1.2 |   | 19 | 1  | T005 44 606 99 |
| 2 5      |     |   |    |    |                |

#### Conical



| Model  | Α   | В | С  | PU | Order No.      |
|--------|-----|---|----|----|----------------|
| RT 1   | 0.2 |   | 20 | 1  | T005 44 601 99 |
| RT 1NW | 0.1 |   | 20 | 1  | T005 44 625 99 |

A = Width mm B = Thickness mm

| Model | Α   | В | С  | PU | Order No.      |
|-------|-----|---|----|----|----------------|
| RT 2  | 0.8 |   | 19 | 1  | T005 44 602 99 |
|       |     |   |    |    |                |

#### **Gull Wing**



A = Width mm B = Thickness mm C = Lenght mm

 Model
 A
 B
 C
 PU
 Order No.

 RT 10GW
 2.0
 1.2
 21
 1
 T005 44 610 99

#### Knife



**⊕** 

A = Width mm B = Thickness mm C = Lenght mm

 Model
 A
 B
 C
 PU

 RT 7 45°
 0.9
 2.2
 20
 1



#### Measuring tip

A = Width mm B = Thickness mm C = Lenght mm

| Model           | Α | В | С  | PU | Order No.      |
|-----------------|---|---|----|----|----------------|
| RT Measuring ti | р |   | 26 | 1  | T005 44 613 99 |
|                 | э |   |    |    |                |

Order No.

T005 44 607 99

# **RTW Soldering Tips**

#### Chisel



| Model                                | Α   | В   | С  | PU | Order No.       |
|--------------------------------------|-----|-----|----|----|-----------------|
| RTW SOLDE-<br>RING TIP SET           | 0.7 | 0.4 |    | 1  | T005 44 661 99N |
| RTW 2, 45°                           | 0.7 | 0.4 |    | 1  | T005 44 652 99  |
| RTW 3 45°                            | 1.0 | 3   | 18 | 1  | T005 44 653 99  |
| RTW 4 45°                            | 1.0 | 6   | 20 | 1  | T005 44 654 99  |
| RTW 7NW TIP<br>SET 08X04MM<br>CHROME | 1.0 | 3   | 18 | 1  | T005 44 663 99  |

A = Width mmB = Thickness mm C = Lenght mm

| Model  | Α   | В   | С  | PU | Order No.      |
|--------|-----|-----|----|----|----------------|
| RTW 8  | 1.3 | 0.4 | 19 | 1  | T005 44 664 99 |
| RTW 9  | 1.0 | 3.2 | 19 | 1  | T005 44 666 99 |
| RTW 10 | 1.0 | 10  | 19 | 1  | T005 44 668 99 |
| RTW 11 | 1.0 | 6   | 19 | 1  | T005 44 667 99 |

#### Conical



| Model     | Α   | В | С | PU | Order No.      |
|-----------|-----|---|---|----|----------------|
| RTW 1 45° | 0.4 |   |   | 1  | T005 44 651 99 |
|           |     |   |   |    |                |

A = Width mm

B = Thickness mm

C = Lenght mm

| Model       | Α   | В | С | PU | Order No.      |
|-------------|-----|---|---|----|----------------|
| RTW 6NW 45° | 0.1 |   |   | 1  | T005 44 656 99 |
|             |     |   |   |    |                |

A = Width mm

B = Thickness mm C = Lenght mm

| Model                      | Α | В | С | PU | Order No. |  |
|----------------------------|---|---|---|----|-----------|--|
| RTW MEASU-<br>RING TIP SET |   |   |   |    |           |  |

# **RT MS Soldering Tips**

#### Chisel



| Model      | Α   | В   | С  | PU | Order No.      |
|------------|-----|-----|----|----|----------------|
| RT 11MS    | 3,6 | 0,9 | 19 | 1  | T005 44 631 99 |
| RT 1SCMS   | 0.4 | 0.2 | 20 | 1  | T005 44 615 99 |
| RT 1SCNWMS | 0,3 | 0.1 | 20 | 1  | T005 44 626 71 |
| RT 3MS     | 1.3 | 0.4 | 20 | 1  | T005 44 616 99 |
|            |     |     |    |    |                |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model       | Α   | В   | С  | PU | Order No.      |
|-------------|-----|-----|----|----|----------------|
| RT 3XMS 30° |     |     |    | 1  | T005 44 603 73 |
| RT 4MS      | 1.5 | 0.4 | 19 | 1  | T005 44 618 99 |
| RT 5MS 30°  | 8.0 | 0.4 | 24 | 1  | T005 44 619 99 |
| RT 8MS      | 2.2 | 0.4 | 19 | 1  | T005 44 622 99 |
| RT 9MS      | 8.0 | 0.4 | 24 | 1  | T005 44 623 99 |

## Sloped



- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model  | Α   | В | С  | PU | Order No.      |
|--------|-----|---|----|----|----------------|
| RT 6MS | 1.2 |   | 19 | 1  | T005 44 620 99 |
| 2      |     |   |    |    |                |

#### Conical



| Model       | Α   | В | С    | PU | Order No.      |
|-------------|-----|---|------|----|----------------|
| RT 12MS 25° | 0.5 |   | 25,5 | 1  | T005 44 632 99 |
| RT 13MS 30° | 0.4 |   | 26.5 | 1  | T005 44 633 99 |
| RT 1MS      | 0.2 |   | 20   | 1  | T005 44 614 99 |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model    | Α   | В | С  | PU | Order No.      |
|----------|-----|---|----|----|----------------|
| RT 1NWMS | 0.1 |   | 20 | 1  | T005 44 625 71 |
| RT 2MS   | 8.0 |   | 19 | 1  | T005 44 617 99 |

#### **Gull Wing**



A = Width mm B = Thickness mm

C = Lenght mm

Model С ΡU Order No.



21 T005 44 624 99 1.2 1

#### Knife



A = Width mm

B = Thickness mm

C = Lenght mm

Model С ΡU Order No.

RT 7MS  $45^{\circ}$ 

0.9 2.2 20

T005 44 621 99



## **RTW MS Soldering Tips**

#### Chisel



A = Width mm B = Thickness mm C = Lenght mm

RTW 3MS 45°

1.0

1.0

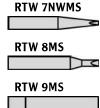
3.2

3

Model

| Model       | Α   | В   | С | PU | Order No.      |
|-------------|-----|-----|---|----|----------------|
| RTW 10MS    | 1.0 | 10  |   | 1  | T005 44 671 99 |
| RTW 11MS    | 1.0 | 6   |   | 1  | T005 44 670 99 |
| RTW 2MS 45° | 0.7 | 0.4 |   | 1  | T005 44 657 99 |

| $\Diamond$  |     |     |   |                |
|-------------|-----|-----|---|----------------|
| RTW 4MS 45° | 1.0 | 6   | 1 | T005 44 659 99 |
|             |     |     |   |                |
| RTW 7NWMS   | 0.8 | 0.4 | 1 | T005 44 663 71 |



T005 44 665 99 1.3 0.4 1

ΡU

Order No.

T005 44 658 99

T005 44 669 99

#### Conical



| Model       | Α   | В | С | PU | Order No.      |
|-------------|-----|---|---|----|----------------|
| RTW 1MS 45° | 0.4 |   |   | 1  | T005 44 655 99 |
|             | 1   |   |   |    |                |

A = Width mm

B = Thickness mm

| Model         | Α   | В | С | PU | Order No.      |
|---------------|-----|---|---|----|----------------|
| RTW 6NWMS 45° | 0.1 |   |   | 1  | T005 44 656 71 |
|               |     |   |   |    |                |

# **SPI 16 Soldering Tips**

#### Chisel



| Model     | Α   | В | С | PU      | Order No.                       |
|-----------|-----|---|---|---------|---------------------------------|
| SPI15 211 | 2.0 |   |   | 1<br>10 | 4SPI152 11 -1<br>4SPI152 11 -10 |

| A = Width mm    |
|-----------------|
| B = Thickness m |
| C = Lenght mm   |
|                 |

| Model     | Α   | В | С | PU      | Order No.                       |
|-----------|-----|---|---|---------|---------------------------------|
| SPI15 212 | 1.2 |   |   | 1<br>10 | 4SPI152 12 -1<br>4SPI152 12 -10 |
| 9 9       |     |   |   |         |                                 |

#### **Needle Tip**

A = Width mmB = Thickness mm

C = Lenght mm

| Model     | Α   | В | С | PU      | Order No.                       |
|-----------|-----|---|---|---------|---------------------------------|
| SPI15 210 | 0.4 |   |   | 1<br>10 | 4SPI152 10 -1<br>4SPI152 10 -10 |

| Model     | Α   | В | С | PU      | Order No.                       |
|-----------|-----|---|---|---------|---------------------------------|
| SPI15 213 | 0,8 |   |   | 1<br>10 | 4SPI152 13 -1<br>4SPI152 13 -10 |

## **SPI 27 Soldering Tips**

#### Chisel



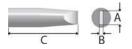
| Model                                  | Α   | В | С | PU | Order No.     |
|--|-----|---|---|----|---------------|
| SPI26 200                              | 2.0 |   |   | 1  | 4SPI262 00 -1 |
| SPI26 201                              | 3.0 |   |   | 1  | 4SPI262 01 -1 |
| SOLDERING TIP<br>F SPI 27 30MM<br>BENT | 3,0 |   |   | 1  | 4SPI262 04 -1 |

A = Width mm B = Thickness mm

| SPI26 206       1.2       1       4SPI262 06 -1         10       4SPI262 06 -10 | Model     | Α   | В | С | PU      | Order No. |
|---|-----------|-----|---|---|---------|-----------|
|   | SPI26 206 | 1.2 |   |   | 1<br>10 |           |

## **SPI 41 Soldering Tips**

#### Chisel



| Model     | Α   | В | С | PU      | Order No.                       |
|-----------|-----|---|---|---------|---------------------------------|
| SPI40 220 | 5.0 |   |   | 1       | 4SPI402 20 -1                   |
| SPI40 224 | 2.0 |   |   | 1<br>10 | 4SPI402 24 -1<br>4SPI402 24 -10 |

| A = | Width mm    |
|-----|-------------|
| B = | Thickness m |
| C = | Lenght mm   |

| Model                                      | Α   | В | С | PU      | Order No.                       |
|--|-----|---|---|---------|---------------------------------|
| SPI40 225                                  | 3.0 |   |   | 1<br>10 | 4SPI402 25 -1<br>4SPI402 25 -10 |
| SOLDERING TIP<br>F SPI 41 50MM<br>BENT     | 5.0 |   |   | 1       | 4SPI402 22 -1                   |
| SOLDERING TIP<br>F SPI 41 63MM<br>STRAIGHT | 5.0 |   |   | 1       | 4SPI402 21 -1                   |

# **SPI 81 Soldering Tips**

#### Chisel



| Model    | Α   | В | С | PU | Order No.    |
|----------|-----|---|---|----|--------------|
| SPI8023  | 9.5 |   | _ | 1  | 4SPI802 3-1  |
| Φ        |     |   |   |    |              |
| SPI80234 | 3.0 |   |   | 1  | 4SPI802 34-1 |
|          |     |   |   |    |              |

| A = Width mm     |
|------------------|
| B = Thickness mr |
| C - Longht mm    |

| Model     | Α   | В | С | PU      | Order No.                       |
|-----------|-----|---|---|---------|---------------------------------|
| SPI80235  | 5.0 |   | - | 1       | 4SPI802 35 -1                   |
|           |     |   |   |         |                                 |
| SPI80 237 | 5.0 |   |   | 1<br>10 | 4SPI802 37 -1<br>4SPI802 37 -10 |

# **THM Soldering Tips**

#### Chisel



| Model  | Α   | В   | С  | PU | Order No.      |
|--|-----|-----|----|----|----------------|
| THM A  | 1.6 | 0.8 | 59 | 1  | T005 44 904 99 |
| <b>◎ ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●</b> |     |     |    |    |                |
| тнм в  | 2.4 | 8.0 | 59 | 1  | T005 44 905 99 |
| <b>♦                                    </b>   |     |     |    |    |                |

- A = Width mm B = Thickness mm
- C = Lenght mm

| Model         | Α   | В   | С  | PU | Order No.      |
|---------------|-----|-----|----|----|----------------|
| тнм с         | 3.2 | 0.8 | 59 | 1  | T005 44 906 99 |
| ≪ <b>⊟</b> Θ; |     |     |    |    |                |
| THM D         | 4   | 8.0 | 59 | 1  | T005 44 907 99 |
| ■ B 0         |     |     |    |    |                |



# **WTA Soldering Tips**

#### Chisel



| Α   | В   | С                         | PU                        | Order No.   |
|-----|-----|---------------------------|---------------------------|---|
| 1.0 | 0.5 |                           | 1                         | T005 44 141 99  |
|     |     |                           |                           |   |
| 1.0 | 0.5 |                           | 1                         | T005 44 152 99  |
|     |     |                           |                           |   |
| 3,0 | 0,5 |                           | 1                         | T005 44 153 99  |
|     |     |                           |                           |   |
| 0.5 | 0.5 |                           | 1                         | T005 44 145 99  |
|     |     |                           |                           |   |
|     | 1.0 | 1.0 0.5  1.0 0.5  3.0 0.5 | 1.0 0.5  1.0 0.5  3.0 0.5 | 1.0     0.5     1       1.0     0.5     1       3,0     0.5     1 |

| ١ | = | Width mm    |  |
|---|---|-------------|--|
| 3 | _ | Thickness m |  |

| _   |        |    |
|-----|--------|----|
| C = | Lenght | mm |

| Model | Α    | В   | С | PU | Order No.      |
|-------|------|-----|---|----|----------------|
| WTA 2 | 3.0  | 0.5 |   | 1  | T005 44 146 99 |
| WTA 3 | 6.0  | 0,5 |   | 1  | T005 44 147 99 |
| WTA 4 | 12.5 | 0,5 |   | 1  | T005 44 143 99 |
| WTA 5 | 18.5 | 0.5 |   | 1  | T005 44 144 99 |

## Measuring tip

A = Width mm

B = Thickness mm

| Model | Α   | В | С | PU | Order No.      |
|-------|-----|---|---|----|----------------|
| WTA   | 0,5 |   |   | 1  | T005 44 149 99 |
|       |     |   |   |    |                |



## **XHT Soldering Tips**

#### Chisel



 Model
 A
 B
 C
 PU
 Order No.

 XHT C
 3.2
 1.2
 48.0
 1
 T005 44 804 99

 XHT D
 5.0
 1.2
 48.0
 1
 T005 44 801 99

A = Width mm B = Thickness mm C = Lenght mm

| Model | Α   | В   | С    | PU | Order No.      |
|-------|-----|-----|------|----|----------------|
| XHT E | 7.6 | 1.5 | 48.0 | 1  | T005 44 802 99 |
|       | ) v |     |      |    |                |
| XHT F | 9.3 | 2.0 | 48.0 | 1  | T005 44 805 99 |
|       | 25  |     |      |    |                |

#### Measuring tip

A = Width mm

B = Thickness mm

| Model         | Α   | В | С    | PU | Order No.      |
|---------------|-----|---|------|----|----------------|
| Measuring tip | 0.5 |   | 55.0 | 1  | T005 44 803 99 |
|               |     |   |      |    |                |



# **XNT Soldering Tips**

#### Chisel



| Model      | Α   | В    | С    | PU      | Order No.                        |
|------------|-----|------|------|---------|----------------------------------|
| XNT 1SC    | 0.4 | 0.15 | 27   | 1 10    | T005 44 862 99<br>T005 44 862 10 |
| XNT 1SCNW  | 0.3 | 0.1  | 27   | 1<br>10 | T005 44 881 99<br>T005 44 881 10 |
| XNT 4X 45° | 1.2 | 0.4  | 34.6 | 1<br>10 | T005 44 874 99<br>T005 44 874 10 |
| XNT 6      | 1.6 | 0.4  | 29.5 | 1<br>10 | T005 44 856 99<br>T005 44 856 10 |
| XNT A      | 1.6 | 0.4  | 28   | 1<br>10 | T005 44 851 99<br>T005 44 851 10 |
| XNT AX     | 1.6 | 0.8  | 28   | 1 10    | T005 44 864 99<br>T005 44 864 10 |
| XNT B      | 2.4 | 0.8  | 27   | 1<br>10 | T005 44 857 99<br>T005 44 857 10 |
| XNT BX     | 2.4 | 8,0  | 36.5 | 1 10    | T005 44 882 99<br>T005 44 882 10 |
|            |     |      |      |         |                                  |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Α   | В                                    | С   | PU      | Order No.   |
|-----|--------------------------------------|---|---------|---|
| 3.2 | 8.0                                  | 27  | 1<br>10 | T005 44 858 99<br>T005 44 858 10  |
| 4   | 8,0                                  | 28  | 1<br>10 | T005 44 853 99<br>T005 44 853 10  |
| 8.0 | 0.4                                  | 28  | 1       | T005 44 859 99  |
| 0.8 | 0.4                                  | 36.5  | 1<br>10 | T005 44 873 99<br>T005 44 873 10  |
| 1,2 | 0.4                                  | 28  | 1<br>10 | T005 44 860 99<br>T005 44 860 10  |
| 3.2 | 8,0                                  | 37.5  | 1<br>10 | T005 44 883 99<br>T005 44 883 10  |
| 3.2 | 8,0                                  | 37.5  | 1<br>1  | T005 44 866 99<br>T005 44 866 10  |
| 3.2 | 8.0                                  | 37 <u>.</u> 5   | 1       | T005 44 867 99<br>T005 44 867 10  |
|     | 3.2<br>4<br>0.8<br>0.8<br>1.2<br>3.2 | 3.2 0.8  4 0.8  0.8 0.4  0.8 0.4  1.2 0.4  3.2 0.8  3.2 0.8 | 3.2     | 3.2 0.8 27 1<br>0.8 28 1<br>0.8 0.4 28 1<br>0.8 0.4 36.5 1<br>10 2 2 3 1<br>0.8 0.4 36.5 1<br>10 3.2 0.8 37.5 1<br>1 3.2 0.8 37.5 1 |

#### Round



| Model        | Α   | В | С    | PU      | Order No.                        |
|--------------|-----|---|------|---------|----------------------------------|
| XNT 1LX      | 0.2 |   | 42.8 | 1<br>10 | T005 44 872 99<br>T005 44 872 10 |
| XNT 1S       | 0.2 |   | 28.5 | 1<br>10 | T005 44 852 99<br>T005 44 852 10 |
| XNT 1SLX 45° | 0.4 |   | 39.5 | 1<br>10 | T005 44 875 99<br>T005 44 875 10 |

- A = Width mm
- B = Thickness mm
- C = Lenght mm

| Model                           | Α   | В   | С    | PU   | Order No.                        |
|---------------------------------|-----|-----|------|------|----------------------------------|
| XNT 1X                          | 0.4 |     | 28   | 1 10 | T005 44 865 99<br>T005 44 865 10 |
| XNT 1HS                         | 0.5 |     | 27.2 | 1 10 | T005 44 888 99<br>T005 44 888 10 |
| XNT CS<br>SOLDERING TIP<br>32MM | 3.2 | 8.0 | 37,5 | 1    | T005 44 870 99                   |

## Sloped





| Model             | Α   | В | С    | PU      | Order No.                        |
|-------------------|-----|---|------|---------|----------------------------------|
| XNT 4             | 1.2 |   | 29.5 | 1<br>10 | T005 44 855 99<br>T005 44 855 10 |
| XNT AA 45°  28  ⊚ | 1.6 |   | 28   | 1<br>10 | T005 44 884 99<br>T005 44 884 10 |
| XNT BB 45°        | 2.4 |   | 28   | 1<br>10 | T005 44 885 99<br>T005 44 885 10 |

A = Width mm

B = Thickness mm C = Lenght mm

| Model      | Α   | В | С  | PU   | Order No.                        |
|------------|-----|---|----|------|----------------------------------|
| XNT CC 45° | 3.2 |   | 28 | 1 10 | T005 44 886 99<br>T005 44 886 10 |
| XNT F 45°  | 1.2 |   | 28 | 1 10 | T005 44 887 99<br>T005 44 887 10 |

## Conical





| Model | Α   | В | С  | PU      | Order No.                        |
|-------|-----|---|----|---------|----------------------------------|
| XNT 1 | 0.5 |   | 27 | 1<br>10 | T005 44 850 99<br>T005 44 850 10 |

A = Width mm

B = Thickness mm

C = Lenght mm

| Model                           | Α   | В | С    | PU      | Order No.                                  |
|---------------------------------|-----|---|------|---------|--|
| XNT S                           | 0.4 |   | 37.5 | 1<br>10 | T005 44 868 99<br>T005 44 868 10           |
| XNT 1L<br>SOLDERING TIP<br>02MM |     |   |      |         | T005 44 871 10<br>USOLD_<br>T005 44 871 99 |

#### **Gull Wing**





| Model   | Α | В | С  | PU   | Order No.                        |
|---------|---|---|----|------|----------------------------------|
| XNT GW1 |   |   | 33 | 1 10 | T005 44 854 99<br>T005 44 854 10 |

A = Width mm B = Thickness mm

C = Lenght mm

| Model        | Α | В | С    | PU      | Order No.                        |
|--------------|---|---|------|---------|----------------------------------|
| XNT GW2 KURZ |   |   | 27.5 | 1<br>10 | T005 44 880 99<br>T005 44 880 10 |

#### Knife





A = Width mm B = Thickness mm C = Lenght mm

| Model  | Α   | В | С  | PU      | Order No.                        |
|--------|-----|---|----|---------|----------------------------------|
| XNT KN | 2.0 | 4 | 33 | 1<br>10 | T005 44 863 99<br>T005 44 863 10 |

SMT

| А | = | Width mm  |    |
|---|---|-----------|----|
| В | = | Thickness | mm |
|   |   |           |    |

C = Lenght mm

| Model      | Α    | В   | С   | PU | Order No.      | Model      | Α    | В   | С   | PU | Order No.      |
|------------|------|-----|-----|----|----------------|------------|------|-----|-----|----|----------------|
| XNT SMT 01 | 10,4 | 0,6 | 7.1 | 1  | T005 44 876 99 | XNT SMT 03 | 20.8 | 0.6 | 7.1 | 1  | T005 44 878 99 |
| XNT SMT 02 | 16.8 | 0,6 | 7.1 | 1  | T005 44 877 99 |            |      |     |     |    |                |

### Measuring tip

A = Width mm

B = Thickness mm C = Lenght mm

| Model                | Α | В | С    | PU | Order No.      |
|----------------------|---|---|------|----|----------------|
| XNT Measuring<br>tip |   |   | 31.3 | 1  | T005 44 861 99 |

## Einschraubspitze

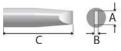
A = Width mm B = Thickness mm

| Model                         | Α  | В | С  | PU | Order No.      |
|-------------------------------|----|---|----|----|----------------|
| XNT<br>Einschraubspitze<br>M4 | M4 |   | 26 | 1  | T005 44 879 99 |



# **XT Soldering Tips**

## Chisel



| Model     | Α   | В    | С    | PU      | Order No.                        |
|-----------|-----|------|------|---------|----------------------------------|
| XT A      | 1.6 | 0.7  | 37   | 1<br>10 | T005 44 703 99<br>T005 44 703 10 |
| XT AL     | 1.6 | 1.0  | 40   | 1<br>10 | T005 44 701 99<br>T005 44 701 10 |
| XT ASL    | 1.6 | 0.45 | 37   | 1 10    | T005 44 740 99<br>T005 44 740 10 |
| XT AX 30° | 1.6 | 0.7  |      | 1<br>10 | T005 44 743 99<br>T005 44 743 10 |
| XT B      | 2.4 | 8,0  | 36   | 1<br>10 | T005 44 704 99<br>T005 44 704 10 |
| XT BSC    | 2.5 | 0.8  | 36.3 | 1<br>10 | T005 44 738 99<br>T005 44 738 10 |
| XT BSL    | 2.4 | 0.45 | 36   | 1<br>10 | T005 44 741 99<br>T005 44 741 10 |
| XT BX 30° | 2.4 | 8.0  |      | 1       | T005 44 744 99                   |
| XT C      | 3.2 | 0.8  | 36   | 1 10    | T005 44 705 99<br>T005 44 705 10 |

A = Width mm B = Thickness mm C = Lenght mm

| Model  |            | Α   | В    | С  | PU      | Order No.                        |
|--------|------------|-----|------|----|---------|----------------------------------|
| XT CSL | Q.45       | 3.2 | 0.45 | 36 | 1 10    | T005 44 742 99<br>T005 44 742 10 |
| XT D   | <b>Q</b> ‡ | 4.6 | 8,0  | 35 | 1<br>10 | T005 44 706 99<br>T005 44 706 10 |
| XT DL  | Φ          | 4.6 | 0.8  | 40 | 1       | T005 44 736 99                   |
| XT D45 |            |     |      | 37 | 1<br>10 | T005 44 721 99<br>T005 44 721 10 |
| XT E   | Φ          | 5,9 | 1,2  | 35 | 1 10    | T005 44 707 99<br>T005 44 707 10 |
| XT H   | 91         | 8.0 | 0.4  | 37 | 1 10    | T005 44 713 99<br>T005 44 713 10 |
| XT HX  |            | 8.0 | 0.4  |    | 1       | T005 44 737 99                   |
| XT M   |            | 3.2 | 1.2  | 40 | 1 10    | T005 44 702 99<br>T005 44 702 10 |
| XT MX  |            | 3.2 | 8,0  |    | 1<br>10 | T005 44 745 99<br>T005 44 745 10 |

#### Round



| Model | Α   | В | С  | PU      | Order No.                        |
|-------|-----|---|----|---------|----------------------------------|
| XT BS | 2.4 |   | 37 | 1       | T005 44 715 99<br>T005 44 715 10 |
| XT CS | 3,2 |   | 37 | 1<br>10 | T005 44 716 99<br>T005 44 716 10 |

A = Width mm

 $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$ 

| Model | Α   | В | С  | PU   | Order No.                        |
|-------|-----|---|----|------|----------------------------------|
| XT DS | 5.0 |   | 35 | 1 10 | T005 44 717 99<br>T005 44 717 10 |



#### Sloped



| Model | Α   | В | С  | PU      | Order No.                        |
|-------|-----|---|----|---------|----------------------------------|
| XT AA | 1.6 |   | 37 | 1 10    | T005 44 708 99<br>T005 44 708 10 |
| XT BB | 2.4 |   | 37 | 1<br>10 | T005 44 709 99<br>T005 44 709 10 |

A = Width mm

B = Thickness mm

C = Lenght mm

| Model    | Α   | В | С    | PU      | Order No.                        |
|----------|-----|---|------|---------|----------------------------------|
| XT CC    | 3.2 |   | 37   | 1<br>10 | T005 44 710 99<br>T005 44 710 10 |
| XT DDH45 | 4   |   | 40.5 | 1<br>10 | T005 44 730 99<br>T005 44 730 10 |
| XT F     | 1.2 |   | 37   | 1<br>10 | T005 44 718 99<br>T005 44 718 10 |

#### Conical





A = Width mm

B = Thickness mm

C = Lenght mm

| Model | Α   | В | С  | PU      | Order No.                        |
|-------|-----|---|----|---------|----------------------------------|
| XT 0  | 1.0 |   | 37 | 1<br>10 | T005 44 714 99<br>T005 44 714 10 |

#### **Gull Wing**



| Model  | Α | В | С  | PU   | Order No.                        |
|--------|---|---|----|------|----------------------------------|
| XT GW1 |   |   | 37 | 1 10 | T005 44 712 99<br>T005 44 712 10 |

- A = Width mmB = Thickness mm
- C = Lenght mm

| Model  |     | Α | В | С  | PU      | Order No.                        |
|--------|-----|---|---|----|---------|----------------------------------|
| XT GW2 |     |   |   | 37 | 1       | T005 44 735 99                   |
|        | B   |   |   |    |         |                                  |
| XT GW3 | • - |   |   | 42 | 1<br>10 | T005 44 739 99<br>T005 44 739 10 |

#### Knife





- A = Width mmB = Thickness mm
- C = Lenght mm

| Model | Α   | В | С  | PU      | Order No.                        |
|-------|-----|---|----|---------|----------------------------------|
| XT KN | 2.0 |   | 45 | 1<br>10 | T005 44 711 99<br>T005 44 711 10 |
|       |     |   |    | 10      | 1005 44 711 10                   |



## Measuring tip

- A = Width mm B = Thickness mm C = Lenght mm

| Model         | Α  | В | С  | PU | Order No.      |
|---------------|----|---|----|----|----------------|
| Measuring tip | -0 |   | 40 | 1  | T005 44 722 99 |
|               |    |   |    |    |                |

### Sloped



| Model                              | Α | В | С  | PU | Order No.      |
|------------------------------------|---|---|----|----|----------------|
| Measuring tip                      | 9 |   |    | 1  | T005 44 731 99 |
| XT Soldering head 10 x 4 mm, spare | ] |   |    | 1  | T005 44 731 90 |
| Measuring tip                      | 4 |   | 20 | 1  | T005 44 732 99 |

A = Width mm

B = Thickness mm C = Lenght mm

| Model         | Α | В | С  | PU | Order No.      |
|---------------|---|---|----|----|----------------|
| Measuring tip |   |   | 20 | 1  | T005 44 732 90 |
| Measuring tip | 4 |   | 33 | 1  | T005 44 733 99 |
| Measuring tip | 4 |   | 33 | 1  | T005 44 733 90 |
| Measuring tip |   |   | 40 | 1  | T005 44 734 99 |

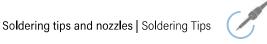
## Einschraubspitze

| Model                                 | Α  | В | С  | PU | Order No.      |
|---------------------------------------|----|---|----|----|----------------|
| XT<br>Einschraubspitze<br>M4 veredelt | M4 |   | 36 | 1  | T005 44 719 99 |
|                                       |    |   |    |    |                |

A = Width mm

B = Thickness mm

| Model                                 | Α  | В | С  | PU | Order No.      |
|---------------------------------------|----|---|----|----|----------------|
| XT<br>Einschraubspitze<br>M5 veredelt | M5 |   | 36 | 1  | T005 44 720 99 |



# XTR Lötspitzen

#### Chisel



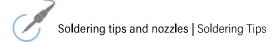
A = Width mm B = Thickness mm C = Lenght mm

| Model   | Α   | В   | С    | PU      | Order No.                        |
|---------|-----|-----|------|---------|----------------------------------|
| XTR A   | 1.6 | 0.7 | 36.5 | 1       | T005 44 723 99                   |
| XTR B   | 2.4 | 8,0 | 36   | 1<br>10 | T005 44 724 99<br>T005 44 724 10 |
| XTR C ⊕ | 3.2 | 0,8 | 36   | 1<br>10 | T005 44 725 99<br>T005 44 725 10 |

| Model   | Α   | В   | С    | PU      | Order No.                        |
|---------|-----|-----|------|---------|----------------------------------|
| XTR D ⊕ | 4.6 | 0.8 | 34.5 | 1<br>10 | T005 44 726 99<br>T005 44 726 10 |
| XTR E ⊕ | 5,9 | 1,2 | 34.5 | 1<br>10 | T005 44 727 99<br>T005 44 727 10 |
| XTR M   | 3.2 | 1.2 | 39.5 | 1<br>10 | T005 44 728 99<br>T005 44 728 10 |

# Soldering Tips for WP 60

| Model    | Description    | Width in mm | Diameter | PU | Order No.      |
|----------|----------------|-------------|----------|----|----------------|
| 60-01-05 | Needle Tip     |             | 0,5 mm   | 1  | T005 16 134 99 |
| 60-01-01 | Needle Tip     |             | 1.0 mm   | 1  | T005 16 443 99 |
| 60-01-02 | Chisel         | 2.4         |          | 1  | T005 16 444 99 |
| 60-01-04 | Chisel         | 5.0         |          | 1  | T005 16 446 99 |
| 60-01-52 | Hot air nozzle |             | 4,7 mm   | 1  | T005 16 447 99 |
| 60-07U   | Ejector Unit   |             |          | 1  | T005 16 448 99 |
| 60-02    | Protective Cap |             |          | 1  | T005 16 450 99 |
| 60-01-03 | Round          | 2.0         |          | 1  | T005 16 445 99 |



# Soldering Tips for Pyropen Jr.

| Model    | Description    | Width in mm | Diameter | PU | Order No.      |
|----------|----------------|-------------|----------|----|----------------|
| 71-01-01 | Needle Tip     | 1.0         |          | 1  | T005 16 165 99 |
| 71-01-02 | Chisel         | 2.0         |          | 1  | T005 16 166 99 |
| 71-01-04 | Chisel         | 5.0         |          | 1  | T005 16 161 99 |
| 71-01-03 | Round          | 2.0         |          | 1  | T005 16 167 99 |
| 71-01-50 | Hot air nozzle | 1.5         |          | 1  | T005 16 168 99 |
| 71-01-52 | Hot air nozzle | 4.7         |          | 1  | T005 16 169 99 |

# Soldering Tips for Pyropen and Pyropen Piezo

|          |                       | <del>7</del> 1 | <i>y</i> 1 |    |                |
|----------|-----------------------|----------------|------------|----|----------------|
| Model    | Description           | Width in mm    | Diameter   | PU | Order No.      |
| 70-01-01 | Needle Tip            | 1.0            |            | 1  | T005 16 120 99 |
| 70-01-05 | Needle tip extra slim | 0.5            |            | 1  | T005 16 124 99 |
| 70-01-10 | Needle tip bent 30°   | 1.0            |            | 1  | T005 16 129 99 |
| 70-01-02 | Chisel                | 3.0            |            | 1  | T005 16 121 99 |
| 70-01-13 | Chisel                | 5.0            |            | 1  | T005 16 132 99 |
| 70-01-11 | Chisel                | 7.0            |            | 1  | T005 16 130 99 |
| 70-01-03 | Round                 | 2.0            |            | 1  | T005 16 122 99 |
| 70-01-04 | Round                 | 3,0            |            | 1  | T005 16 123 99 |

| Model                             | Description                  | Width in mm | Diameter | PU | Order No.      |
|-----------------------------------|------------------------------|-------------|----------|----|----------------|
| 70-01-06                          | Round                        | 2,0         |          | 1  | T005 16 125 99 |
| 70-01-08                          | Round                        | 2.0         |          | 1  | T005 16 127 99 |
| 70-01-50                          | Hot air nozzle               | 1.7         |          | 1  | T005 16 140 99 |
| 70-01-51                          | Hot air nozzle               | 3.3         |          | 1  | T005 16 141 99 |
| 70-01-52                          | Hot air nozzle               |             | 4.9      | 1  | T005 16 142 99 |
| 70-01-53                          | Hot air nozzle               | 7.0         |          | 1  | T005 16 143 99 |
| 70-07TU                           | Ejector unit                 |             |          | 1  | T005 16 151 99 |
| 70-07SU                           | Solder ejector               |             |          | 1  | T005 16 150 99 |
| 70-01-55                          | Reflector for heat shrinking | 18,0        | 6.0      | 1  | T005 16 159 99 |
| 70-01-54                          | Reflector for heat shrinking | 22.0        | 8.0      | 1  | T005 16 158 99 |
| 70 03 14 PP-<br>Barrel and<br>Nut |                              |             |          |    | T005 16 153 99 |



# Desoldering Nozzle series

# DX Desoldering nozzles with threadless fixture system for DSX 80 and DXV 80

| /lodel                           | Description      | Outer-Ø | Inner-Ø | Nozzle length | PU              | Order No.                                       |
|----------------------------------|------------------|---------|---------|---------------|-----------------|---|
| X 110                            | Nozzle           | 1.9     | 0.7     | 25            | 1<br>10         | T005 13 140 9<br>T005 13 140 1                  |
| X 111                            | Nozzle           | 2.5     | 0.7     | 25            | 1<br>10         | T005 13 141 9<br>T005 13 141 1                  |
| X 112                            | Nozzle           | 2.3     | 1.0     | 25            | 1<br>10<br>100  | T005 13 142 9<br>T005 13 142 1<br>T005 13 142 1 |
| X 113                            | Nozzle           | 2,5     | 1.2     | 25            | 1<br>10<br>100  | T005 13 143 9<br>T005 13 143 1<br>T005 13 143 1 |
| X 113HM                          | Nozzle           | 2.5     | 1.2     | 25            | 10<br>10<br>100 | T005 13 150 1<br>T005 13 150 9<br>T005 13 150 1 |
| X 114                            | Nozzle           | 3.3     | 1.8     | 25            | 1<br>10<br>100  | T005 13 144 9<br>T005 13 144 1<br>T005 13 144 1 |
| X 115                            | Nozzle           | 1.9     | 0.7     | 29            | 1<br>10         | T005 13 145 9<br>T005 13 145 1                  |
| X 116                            | Nozzle           | 2.7     | 1.2     | 29            | 1<br>10<br>100  | T005 13 146 9<br>T005 13 146 1<br>T005 13 146 1 |
| X 117                            | Nozzle           | 2.9     | 1.5     | 25            | 1<br>10         | T005 13 147 9<br>T005 13 147 1                  |
| X 118                            | Nozzle           | 1.5     | 0.7     | 23            | 1<br>10         | T005 13 148 9<br>T005 13 148 1                  |
| X 119                            | Nozzle           | 1.1     | 0.7     | 33            | 1<br>10         | T005 13 151 9<br>T005 13 151 1                  |
| X 120                            | Nozzle           | 2.5     | 1.1     | 22            | 1<br>10         | T005 13 152 9<br>T005 13 152 1                  |
| leasuring<br>0721e               | Measuring nozzle | 3.3     | 0.55    | 21.5          | 1               | T005 13 153 9                                   |
| onus cleaner<br>or DSX 80 (SX 80 |                  |         |         |               | 1               | T005 87 067 9                                   |
| augdüsen-Sel<br>X 110 - DX 11    | t _              |         |         |               |                 | T005 13 790 9                                   |



# DS Desoldering nozzles with thread for DS 22, DS 80 and DSV 80 $\,$

| Model    | Description                | Outer-Ø | Inner-Ø | Nozzle length | PU | Order No.      |
|----------|----------------------------|---------|---------|---------------|----|----------------|
| DS 110   | Desoldering nozzle         | 1.9     | 0.7     | 18            | 1  | T005 13 510 99 |
| DS 110HM | Desoldering nozzle         | 1.9     | 0.7     | 18            | 1  | T005 13 532 99 |
| DS 111   | Desoldering nozzle         | 2,5     | 0.7     | 18            | 1  | T005 13 511 99 |
| DS 112   | Desoldering nozzle         | 2.3     | 1.0     | 18            | 1  | T005 13 512 99 |
| DS 112HM | Desoldering nozzle         | 1.9     | 0.9     | 18            | 1  | T005 13 533 99 |
| DS 113   | Desoldering nozzle         | 2.5     | 1,2     | 18            | 1  | T005 13 513 99 |
| DS 113HM | Desoldering nozzle         | 2.5     | 1.2     | 18            | 1  | T005 13 530 99 |
| DS 114   | Desoldering nozzle         | 3.3     | 1.8     | 18            | 1  | T005 13 514 99 |
| DS 115   | Desoldering nozzle         | 1.9     | 0.7     | 24.5          | 1  | T005 13 515 99 |
| DS 116   | Desoldering nozzle         | 2.7     | 1.2     | 24.5          | 1  | T005 13 516 99 |
| DS 117   | Desoldering nozzle         | 2.9     | 1.5     | 18            | 1  | T005 13 550 99 |
| DS 118   | Desoldering nozzle         | 1.5     | 0,7     | 18            | 1  | T005 13 551 99 |
| DS 119   | Needle tiplet              | 1.9     | 0.7     | 26            | 1  | T005 13 527 99 |
| DS 120   | Nozzle without inside tube | 2.5     | 1.1     | 15.5          | 1  | T005 13 552 99 |
|          |                            |         |         |               |    |                |





# XDS Desoldering nozzles for DSX 120, WXDP 120, WXDV 120

| Model  | Description         | Outer-Ø | Inner-Ø | Nozzle length | PU      | Order No.                        |
|--------|---------------------|---------|---------|---------------|---------|----------------------------------|
| XDS 1  | Desoldering Nozzles | 2.5     | 1.4     | 10.5          | 1<br>10 | T005 13 250 99<br>T005 13 250 10 |
| XDS 2  | Desoldering nozzle  | 5.3     | 3.0     | 10.5          | 1<br>10 | T005 13 251 99<br>T005 13 251 10 |
| XDS 3  | Desoldering nozzle  | 2.3     | 1,0     | 10.5          | 1<br>10 | T005 13 252 99<br>T005 13 252 10 |
| XDS 4  | Desoldering nozzle  | 2.5     | 1.2     | 10.5          | 1<br>10 | T005 13 253 99<br>T005 13 253 10 |
| XDS 5  | Desoldering nozzle  | 3,3     | 1.8     | 10.5          | 1<br>10 | T005 13 254 99<br>T005 13 254 10 |
| XDS 6  | Saugdüse            | 1.9     | 0.7     | 16.5          | 1<br>10 | T005 13 255 99<br>T005 13 255 10 |
| XDS 7  | Desoldering nozzle  | 2.7     | 1.2     | 16.5          | 1<br>10 | T005 13 256 99<br>T005 13 256 10 |
| XDS 8  | Desoldering nozzle  | 2.9     | 1.5     | 10.5          | 1<br>10 | T005 13 257 99<br>T005 13 257 10 |
| XDS 9  | Measuring tip       | 1.5     | 0.55    | 10.5          | 1       | T005 13 258 99                   |
| XDSL 1 | Desoldering nozzle  | 2.5     | 1.4     | 10.5          | 1<br>10 | T005 13 259 99<br>T005 13 259 10 |
| XDSL 2 | Desoldering nozzle  | 5.3     | 3.0     | 10.5          | 1<br>10 | T005 13 260 99<br>T005 13 260 10 |
| XDSL 3 | Desoldering nozzle  | 2.3     | 1.0     | 10.5          | 1<br>10 | T005 13 261 99<br>T005 13 261 10 |
| XDSL 4 | Desoldering nozzle  | 2.5     | 1.2     | 10.5          | 1<br>10 | T005 13 262 99<br>T005 13 262 10 |
| XDSL 5 | Desoldering nozzle  | 3,3     | 1.8     | 10.5          | 1<br>10 | T005 13 263 99<br>T005 13 263 10 |
| XDSL 6 | Desoldering nozzle  | 1.9     | 0.7     | 16.5          | 1<br>10 | T005 13 264 99<br>T005 13 264 10 |
| XDSL 7 | Desoldering nozzle  | 2.7     | 1,2     | 16.5          | 1<br>10 | T005 13 265 99<br>T005 13 265 10 |
| XDSL 8 | Desoldering nozzle  | 2,9     | 1.5     | 10.5          | 1<br>10 | T005 13 266 99<br>T005 13 266 10 |
|        |                     |         |         |               |         |                                  |

| Model                                     | Order No.      |
|---|----------------|
| Maintenance set for WXDP/DSX 120          | T005 87 657 73 |
|   |                |
| Conus cleaner for WXDP/WXDV 120 & DSX 120 | T005 87 657 72 |
|   |                |

# Hot air nozzles

## Hot air nozzles for HAP 1, HAP 200 and WXHAP 200

#### Flat nozzle

| Model        | Description            |          |                |              | PU | Order No.      |
|--------------|------------------------|----------|----------------|--------------|----|----------------|
| Adapter M6   |                        |          |                |              | 1  | T005 87 617 28 |
| F02          | Flat nozzle            |          | 8              | 1.5          | 1  | T005 87 277 74 |
| F04          | Flat nozzle            |          | 10.5           | 1.5          | 1  | T005 87 277 73 |
| F06          | Flat nozzle            |          | 12.0           | 1.5          | 1  | T005 87 277 72 |
| Model        | Description            | Diameter | Distance<br>mm | Length<br>mm | PU | Order no.      |
| R02          | Round nozzle           | 0,8 mm   |                |              | 1  | T005 87 278 23 |
| R04          | Round nozzle           | 1,2 mm   |                |              | 1  | T005 87 278 21 |
| R06          | Round nozzle           | 3,0 mm   |                |              | 1  | T005 87 278 22 |
| R10          | Round Nozzle Long      | 2,0 mm   |                | 50           | 1  | T005 87 277 87 |
| R08          | Round nozzle long bent | 2,0 mm   |                | 50           | 1  | T005 87 277 86 |
| FD2          | Dual nozzle            | 1,5 mm   | 8 mm           |              | 1  | T005 87 277 76 |
| FD4 $\oplus$ | Dual nozzle            | 1,5 mm   | 10 mm          |              | 1  | T005 87 277 75 |



## 2 sides heated (Type D, Length X =heated side)

| Model | Description  | Length | Width | PU | Order No.      |
|-------|--|--------|-------|----|----------------|
| D04   | Two Sides Heated, with pre-heating plate                 | 10.5   | 10.5  | 1  | T005 87 277 79 |
| D06   | Hot Air Nozzle, Two Sides Heated, with pre-heating plate | 13.0   | 10.0  | 1  | T005 87 277 82 |
| D08   | Hot Air Nozzle, Two Sides Heated, with pre-heating plate | 15     | 10.0  | 1  | T005 87 277 81 |
| D10   | Hot Air Nozzle, Two Sides Heated, with pre-heating plate | 18     | 10.0  | 1  | T005 87 277 84 |

## 4 sides heated (Type Q)

| Model |          |     | Description  | Length | Width | PU | Order No.      |
|-------|----------|-----|--|--------|-------|----|----------------|
| Q02   | Ф        | Q02 | Hot air nozzle, 4 sides heated                         | 6.0    | 6.5   | 1  | T005 87 277 77 |
| Q04   | •        | Q04 | Hot air nozzle, 4 sides heated                         | 6.0    | 9.0   | 1  | T005 87 277 78 |
| Q06   |          | 00€ | Hot air nozzle, 4 sides heated, with pre-heating plate | 15     | 10.0  | 1  | T005 87 277 80 |
| Q08   |          | 800 | Hot air nozzle, 4 sides heated, with pre-heating plate | 12.5   | 15    | 1  | T005 87 277 83 |
| Q10   |          | Q1C | Hot air nozzle, 4 sides heated, with pre-heating plate | 18     | 18.0  | 1  | T005 87 277 85 |
| R01   | <b>(</b> | R01 | Measuring Nozzle                                       |        |       | 1  | T005 87 278 08 |





# Hot air nozzles for HAP 3000 (WHA 3000P / V), HAP 2 (WHA 2000) and HAP 3 (WHA 700, WHA 300)

#### Round nozzle

| Model | Description                                     | Diameter        | PU | Order No.      |
|-------|---|-----------------|----|----------------|
| NR04  | Round nozzle, without vaccum                    | 2,5 mm          | 1  | T005 87 368 81 |
| NR05  | Round nozzle, without vacuum                    | 4,0 mm          | 1  | T005 87 368 67 |
| NR10  | Round nozzle, without vacuum                    | 7,0 mm          | 1  | T005 87 368 70 |
| NRV07 | Hot air nozzle with vacuum for small components | 7,0 mm          | 1  | T005 87 507 70 |
| NRV10 | Hot air nozzle with vaccum for small components | 10,0 mm         | 1  | T005 87 507 72 |
| NRV12 | Hot air nozzle with vacuum for small components | 12,0 mm         | 1  | T005 87 507 74 |
| NR02  | Round nozzle, without vacuum                    | 1,7 mm x<br>45° | 1  | T005 87 368 82 |
| NR06  | Round nozzle, without vacuum                    | 6,0 mm x<br>45° | 1  | T005 87 507 65 |
| DR05  | Dual nozzle round, without vacuum               | 2 x 2,5         | 1  | T005 87 368 83 |



## 2 sides heated (type ND, Width X = heated side)

| Model | Description                    | Length | Width | PU | Order No.      |
|-------|--------------------------------|--------|-------|----|----------------|
| ND05  | Hot air nozzle, 2 sides heated | 10.7   | 10.7  | 1  | T005 87 368 43 |
| ND10  | Hot air nozzle, 2 sides heated | 14     | 10.0  | 1  | T005 87 368 42 |
| ND15  | Hot air nozzle, 2 sides heated | 19     | 12.0  | 1  | T005 87 368 41 |
| ND20  | Hot air nozzle, 2 sides heated | 21.5   | 14.8  | 1  | T005 87 368 40 |

## Four sides heated (Type NQ)

| Model | Description                    | Length | Width | PU | Order No.       |
|-------|--------------------------------|--------|-------|----|-----------------|
| NQ05  | Hot air nozzle, 4 sides heated | 10.7   | 10.7  | 1  | T005 87 368 39  |
| NQ15  | Hot air nozzle, 4 sides heated | 14.5   | 10.0  | 1  | T005 87 368 38  |
| NQ10  | Hot air nozzle, 4 sides heated | 14.8   | 14.8  | 1  | T005 87 368 18  |
| NQ20  | Hot air nozzle, 4 sides heated | 15.5   | 13.0  | 1  | T005 87 368 37  |
| NQ25  | Hot air nozzle, 4 sides heated | 18     | 18.0  | 1  | T005 87 368 14N |
| NQ30  | Hot air nozzle, 4 sides heated | 17.5   | 23.5  | 1  | T005 87 507 21  |
| NQ35  | Hot air nozzle, 4 sides heated | 20.5   | 20.5  | 1  | T005 87 368 07  |
| NQ    | Hot air nozzle, 4 sides heated | 24     | 12.0  | 1  | T005 87 368 80  |
| NQ40  | Hot air nozzle, 4 sides heated | 26     | 26.0  | 1  | T005 87 368 04  |
| NQ45  | Hot air nozzle, 4 sides heated | 31.3   | 31.3  | 1  | T005 87 368 33  |
| NQ50  | Hot air nozzle, 4 sides heated | 36     | 36,0  | 1  | T005 87 368 91  |





| Model      | Description   | Length | Width | PU | Order No.       |
|------------|---|--------|-------|----|-----------------|
| NQ55       | Hot air nozzle, 4 sides heated                          | 43,0   | 43.0  | 1  | T005 87 368 90N |
| NQT10      | Hot air nozzle, 4 sides heated, without protruding edge | 14.8   | 14.8  | 1  | T005 87 507 41  |
| NQT25      | Hot air nozzle, 4 sides heated, without protruding edge | 18     | 18.0  | 1  | T005 87 507 42  |
| NQT NOT    | Hot air nozzle, 4 sides heated, without protruding edge | 22     | 22.0  | 1  | T005 87 507 39  |
| NA 20 NA20 | Measuring nozzle  |        |       | 1  | T005 87 368 75  |

## Pre heating nozzle for HAP 3



Order No. Description

T005 87 578 92 Pre heating nozzle for HAP 3

## Multi rest



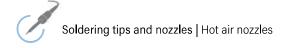
Order No. Description

T005 15 048 99 Depositing rack for NR, ND, NQ Hot Air Nozzles for WHA 3000V and WHA 3000P (max. 6 nozzles)

# Vacuum insert for CSF heads (spare)



| Order No.      | Description            |
|----------------|------------------------|
| T005 87 137 99 | Vacuum insert Ø 4,5 mm |
| T005 87 137 98 | Vacuum insert Ø 10 mm  |



| Model                           |                |                | PU | Order No.     |
|---------------------------------|----------------|----------------|----|---------------|
| Heißluftdüse 7,6 X 7,99 mm      | 7,6 x 7,99 mm  | 8,6 x 8,9 mm   | -  | T005 87 479 4 |
| Hot air nozzle 6,5 x 6,5 mm     | 6,5 x 6,5 mm   | 7,5 x 7,5 mm   | 1  | T005 87 479 4 |
| Hot air nozzle 8,5 x 8,5 mm     | 8,5 x 8,5 mm   | 9,5 x 9,5 mm   | 1  | T005 87 479 4 |
| Hot air nozzle 8,5 x 10,6 mm    | 8,5 x 10,6 mm  | 9,5 x 11,6 mm  | 1  | T005 87 479 6 |
| Hot air nozzle 10,0 x 10,0 mm   | 10,0 x 10,0 mm | 11,0 x 11,0 mm | 1  | T005 87 549 6 |
| Hot air nozzle 12,0 x 12,0 mm   | 12,0 x 12,0 mm | 13,0 x 13,0 mm | 1  | T005 87 478 4 |
| Hot air nozzle 13,5 x 13,5 mm   | 13,5 x 13,5 mm | 14,3 x 14,3 mm | 1  | T005 87 479 0 |
| łot air nozzle 15,5 x 15,5 mm   | 15,5 x 15,5 mm | 16,5 x 16,5 mm | 1  | T005 87 479 3 |
| łot air nozzle 15,0 x 11,0 mm   | 15,0 x 11,0 mm | 16,0 x 12,0 mm | 1  | T005 87 478 9 |
| lot air nozzle 18,5 x 10,0 mm   | 18,5 x 10,0 mm | 19,5 x 11,0 mm | 1  | T005 87 548   |
| łot air nozzle 15,5 x 23,5 mm   | 15,5 x 23,5 mm | 16,5 x 24,5 mm | 1  | T005 87 479   |
| lot air nozzle 18,0 x 18,0 mm   | 18,0 x 18,0 mm | 20,0 x 20,0 mm | 1  | T005 87 478   |
| lot air nozzle 21,0 x 21,0 mm   | 21,0 x 21,0 mm | 23,0 x 23,0 mm | 1  | T005 87 547   |
| lot air nozzle 22,0 x 22,0 mm   | 22,0 x 22,0 mm | 24,0 x 24,0 mm | 1  | T005 87 548   |
| lot air nozzle 25, 0 x 25, 0 mm | 25,0 x 25,0 mm | 27,0 x 27,0 mm | 1  | T005 87 477   |
| lot air nozzle 27,0 x 23,0 mm   | 27,0 x 23,0 mm | 29,0 x 25,0 mm | 1  | T005 87 479   |
| lot air nozzle 27,0 x 27,0 mm   | 27,0 x 27,0 mm | 29,0 x 29,0 mm | 1  | T005 87 478   |
| lot air nozzle 29,0 x 29,0 mm   | 29,0 x 29,0 mm | 31,0 x 31,0 mm | 1  | T005 87 479   |
| lot air nozzle 28, 0 x 32, 0 mm | 28,0 x 32,0 mm | 30,0 x 34,0 mm | 1  | T005 87 479   |
| lot air nozzle 33, 0 x 33, 0 mm | 33,0 x 33,0 mm | 35,0 x 35,0 mm | 1  | T005 87 479   |
| lot air nozzle 35,0 x 35,0 mm   | 35,0 x 35,0 mm | 37,0 x 37,0 mm | 1  | T005 87 548   |
| lot air nozzle 37,0 x 37,0 mm   | 37,0 x 37,0 mm | 39,0 x 39,0 mm | 1  | T005 87 477   |
| lot air nozzle 39,5 x 39,5 mm   | 39,5 x 39,5 mm | 41,5 x 41,5 mm | 1  | T005 87 478   |
| łot air nozzle 42,0 x 42,0 mm   | 42,0 x 42,0 mm | 44,0 x 44,0 mm | 1  | T005 87 478   |
| łot air nozzle 45,0 x 11,0 mm   | 45,0 x 11,0 mm | 47,0 x 13,0 mm | 1  | T005 87 549   |
| lot air nozzle 46,0 x 46,0 mm   | 46,0 x 46,0 mm | 48,0 x 48,0 mm | 1  | T005 87 477   |
| lot air nozzle 47, 0 x 47, 0 mm | 47,0 x 47,0 mm | 49,0 x 49,0 mm | 1  | T005 87 479   |
| łot air nozzle 49,0 x 49,0 mm   | 49,0 x 49,0 mm | 51,0 x 51,0 mm | 1  | T005 87 479   |
| Hot air nozzle 57,0 x 18,5 mm   | 57,0 x 18,5 mm | 59,0 x 20,0 mm | 1  | T005 87 479 8 |



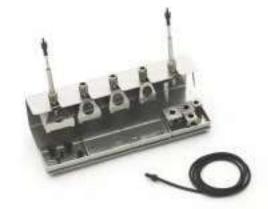
# **WRK Reflowset**

## **WRK Reflowset**

Reflow system for SMD components with external hot air - works with desoldering station WR 3M -

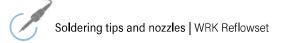
Order No. T005 15 155 99

- Accessory for 200 W Hot air station
- Reflow system with vacuum pick-up
- For desoldering of SMD components 30 x 30 mm



| Scope of supply | Order No.      | Model            | Description                   |
|-----------------|----------------|------------------|-------------------------------|
|                 | T005 87 617 03 | Dreibein Pick-up | Tripod Pick-up                |
|                 | T005 87 617 08 | Pick-up 4,5 mm   | Vacuum Pick-up 4,5 mm         |
|                 | T005 87 617 09 | Pick-up 10 mm    | Vacuum Pick-up 10 mm          |
|                 | T005 87 617 10 | Reflowgehäuse    | Reflow housing 33 x 33 mm     |
|                 | T005 87 617 11 | Reflowgehäuse    | Reflow housing 27 x 27 mm     |
|                 | T005 87 617 12 | Reflowgehäuse    | Reflow housing 24 x 24 mm     |
|                 | T005 87 617 13 | Reflowgehäuse    | Reflow housing 20 x 20 mm     |
|                 | T005 87 617 14 | Reflowgehäuse    | Reflow housing 18 x 18 mm     |
|                 | T005 87 617 15 | Reflowgehäuse    | Reflow housing 15,5 x 15,5 mm |
|                 | T005 87 617 16 | Reflowgehäuse    | Reflow housing 12,5 x 12,5 mm |
|                 | T005 87 617 17 | Reflowgehäuse    | Reflow housing 10 x 10 mm     |
|                 | T005 87 617 25 | Düsenablage      | Depositing rack for nozzles   |
|                 |                |                  |                               |

| Accessories | Order No.      | Model                      | Description  |
|-------------|----------------|----------------------------|--|
|             | T005 15 154 99 | WRK Ablage für<br>Düsen    | WRK Depositing Rack for Nozzles  |
|             | T005 87 137 98 | Vacuum insert Ø 10<br>mm   | Vacuum insert Ø 10 mm  |
|             | T005 87 137 99 | Vacuum insert Ø 4,<br>5 mm | Vacuum insert Ø 4,5 mm   |
|             | T005 87 617 30 | WRK Set                    | Reflow Set 33 x 33 mm, 24 x 24 mm  |
|             | T005 87 617 31 | WRK Set                    | Reflow housing Set 20 x 20 mm, 27 x 27 mm  |
|             | T005 87 617 32 | WRK Set                    | Reflow housing Set 10 x 10 mm, 12,5 x 12,5 mm, 15,5 x 15,5 mm, $18 \times 18$ mm |



## **WRK Set**

## Reflow Set 33 x 33 mm, 24 x 24 mm

Order No. T005 87 617 30



| Scope of supply | Order No.      | Model                    | Description               |
|-----------------|----------------|--------------------------|---------------------------|
|                 | 508826         | SPRING COMPR,1/<br>PK    |                           |
|                 | T005 87 137 98 | Vacuum insert Ø 10<br>mm | Vacuum insert Ø 10 mm     |
|                 | T005 87 617 09 | Pick-up 10 mm            | Vacuum Pick-up 10 mm      |
|                 | T005 87 617 11 | Reflowgehäuse            | Reflow housing 27 x 27 mm |
|                 | T005 87 617 12 | Reflowgehäuse            | Reflow housing 24 x 24 mm |
|                 | T005 87 617 24 | VAC-Schlauch<br>WVP-WRK  | VAC-hose, WVP-WRK         |

## **WRK Set**

## Reflow housing Set 20 x 20 mm, 27 x 27 mm

Order No. T005 87 617 31



| Scope of supply | Order No.      | Model                    | Description               |
|-----------------|----------------|--------------------------|---------------------------|
|                 | 508826         | SPRING COMPR,1/<br>PK    |                           |
|                 | T005 87 137 98 | Vacuum insert Ø 10<br>mm | Vacuum insert Ø 10 mm     |
|                 | T005 87 617 09 | Pick-up 10 mm            | Vacuum Pick-up 10 mm      |
|                 | T005 87 617 11 | Reflowgehäuse            | Reflow housing 27 x 27 mm |
|                 | T005 87 617 13 | Reflowgehäuse            | Reflow housing 20 x 20 mm |
|                 | T005 87 617 24 | VAC-Schlauch<br>WVP-WRK  | VAC-hose, WVP-WRK         |



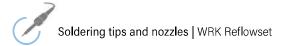
# **WRK Set**

### Reflow housing Set 10 x 10 mm, 12,5 x 12,5 mm, 15,5 x 15,5 mm, 18 x 18 mm

Order No. T005 87 617 32



| Scope of supply | Order No.      | Model                      | Description                   |
|-----------------|----------------|----------------------------|-------------------------------|
|                 | T005 87 137 99 | Vacuum insert Ø 4,<br>5 mm | Vacuum insert Ø 4,5 mm        |
|                 | T005 87 617 03 | Dreibein Pick-up           | Tripod Pick-up                |
|                 | T005 87 617 08 | Pick-up 4,5 mm             | Vacuum Pick-up 4,5 mm         |
|                 | T005 87 617 14 | Reflowgehäuse              | Reflow housing 18 x 18 mm     |
|                 | T005 87 617 15 | Reflowgehäuse              | Reflow housing 15,5 x 15,5 mm |
|                 | T005 87 617 16 | Reflowgehäuse              | Reflow housing 12,5 x 12,5 mm |
|                 | T005 87 617 17 | Reflowgehäuse              | Reflow housing 10 x 10 mm     |







# Preheating plates

Preheating plates are used to preheat circuit boards under repair to reduce the possibility of thermal damage and to reduce the heat requirement of the soldering tool for speeding up the repair process.



# WHP 80 Preheating plate

### Preheating plate 80 W, 24 V, 80 x 50 mm







Order No. T005 27 028 99

- 80 W, 24 V
- Heating surface 80 x 50 mm
- Temperature range 50°C 200°C
- For all Weller stations with min, 80 W
- Size housing 150 x 120 x 65 mm



| Accessories | Order No.      | Model   | Description                      |  |
|-------------|----------------|---------|----------------------------------|--|
|             | T005 32 626 99 | PUD 81  | Power Unit 80 W                  |  |
|             | T005 32 786 99 | PUD 151 | Power Unit 150 W                 |  |
|             | T005 34 006 99 | WD 1    | Power Unit 80 W / 230 V          |  |
|             | T005 34 156 99 | WD 1M   | Power Unit 150 W                 |  |
|             | T005 34 346 99 | WT 1    | Power unit with 1 channel, 90 W  |  |
|             | T005 34 356 99 | WT 1H   | Power unit with 1 channel, 150 W |  |



## WXHP 120 Preheating plate

### Preheating plate 120 W









Order No. T005 27 029 99

- 120 W, 24 V
- Preheating Size 80 x 50 mm
- Temperature range 50°C 200°C
- Platinum sensor
- Internal parameter storage (Zero Tolerance)
- Connectable to: WX 1, WX 2, WXD 2, WXA 2, WXR 3
- Size housing 150 x 120 x 65 mm (L x B x H)



# WHP 200 Infrared preheating plate

# Preheating plate 200 W, 230 V, 120 x 60 mm with easy fix board holder





Order No. T005 33 716 99

- 200 W, 230 V
- Heating surface 120 x 60 mm
- Temperature range 50°C 400°C
- Digital display for set and read temperature
- · Electronic temperature control
- Infrared high temperautre ceramic elements for fast and efficient heat up
- 2 Easy Fix board holder





# WHP 1000 Preheating plate

#### Preheating plate 1000 W









Order No. T005 33 648 99

- 1000 W, 230 V
- Heating surface 220 x 150 mm
- Temperature range 50°C 300°C
- RS 232 Interface e.g. for connection to Weller hot air stations WHA 3000
- Digital display for set and read temperature
- Element Type K (accessory) connectable



## WHP 3000 Infrared preheating plate

# Infrared preheating plate 600 W with Easy Fix board holder











Order No. T005 33 386 99

- 600 W, 230 V
- Board sizw upto 120 x 190 mm
- Temperature range 50°C 400°C
- Digital display for set and actual temperature
- Digitally controlled
- 2 heated zones can be selected
- External sensor (accessory) connectable
- RS 232-Interface cable e.g. for connection to WHA 3000 hot air station
- Easy Fix board holder
- K-type thermo couple socket for monitoring



| Accessories | Order No.       | Model                              | Description  |
|-------------|-----------------|------------------------------------|--|
|             | T005 31 190 99  | Thermoelement type<br>K, Ø 0, 5 mm | Thermoelement type K, Ø 0,5 mm   |
|             | T005 31 191 99  | RS 232 Interface cable             | Interface cable RS 232, 2 m (78.74 in) for remote control or<br>monitoring by PC (type 1:1) T005 87 359 09 |
|             | T005 33 164 99  | WBH PCB board holder without stand | PCB board holder without stand   |
|             | T005 33 165 99  | WBHS PCB board holder with stand   | PCB board holder with stand for WHA 3000P + WHA 3000V  |
|             | T005 87 578 75N | Leiterplattenhalter<br>easy fix    | Easy fix board holder  |



# WHP 3000 Infrared preheating plate

Infrared preheating plate 1200 W, 230 V with Easy Fix board holder









Order No. T005 33 646 99

- 1200 W, 230 V
- Board size upto 190 x 245 mm
- Temperature range 50°C 400°C
- Digital display for set and actual temperature
- · Digitally controlled
- 6 Infrared high temperature ceramic elements for fast and efficient heat up
- 2 Easy Fix board holder



| Accessories | Order No.       | Model                              | Description   |
|-------------|-----------------|------------------------------------|---|
|             | T005 31 190 99  | Thermoelement type<br>K, Ø 0, 5 mm | Thermoelement type K, Ø 0,5 mm  |
|             | T005 31 191 99  | RS 232 Interface cable             | Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09 |
|             | T005 33 164 99  | WBH PCB board holder without stand | PCB board holder without stand  |
|             | T005 33 165 99  | WBHS PCB board holder with stand   | PCB board holder with stand for WHA 3000P + WHA 3000V   |
|             | T005 87 578 75N | Leiterplattenhalter<br>easy fix    | Easy fix board holder   |

# Pre heating nozzle for HAP 3

### Pre heating nozzle for HAP 3

Order No. T005 87 578 92



| Accessories | Order No.       | Model         | Description                   |
|-------------|-----------------|---------------|-------------------------------|
|             | T005 33 346 99  | WHA 3000P Set | Hot air station 700 W / 230 V |
|             | T005 33 366 99N | WHA 3000V Set | Hot-air station 700 W, 230 V  |



# Soldering bathes

Rework preparation tool e.g. for tin coating of wire ends and cleaning of leads and wires from excess and dirt. All soldering baths are suitable for lead free solder.



# W101 H Soldering Bath

### Miniature soldering bath 100 W, 230 V





Order No. T005 61 093 99N

- 100 W, 230 V
- Inside Ø 17,4 mm, depth 22 mm
- Different temperatures available
- Magnastat temperature control
- Horizontal stand
- For lead free solder



| Scope of supply | Order No.       | Model                    | Description                           |
|-----------------|-----------------|--------------------------|---------------------------------------|
|                 | T005 61 093 99N | W101 H Soldering<br>Bath | Miniature soldering bath 100 W, 230 V |
|                 |                 |                          |                                       |
| _               |                 |                          |                                       |

| Accessories | Order No.       | Model                  | Description                             |
|-------------|-----------------|------------------------|---|
|             | T005 11 706 99N | Insert for temperature | Insert for temperature 285°C for W 101H |
|             | T005 11 707 99N | Insert                 | Insert for temperature 330°C for W 101H |
|             | T005 11 708 99N | Insert                 | Insert for temperature 380°C for W 101H |
|             | T005 11 709 99N | Insert                 | Insert for temperature 450°C for W 101H |



### WSB 80 Soldering bath

### Soldering bath 80 W, 24 V







Order No. T005 27 040 99

- 80 W, 24 V
- Inside Ø 20 mm, depth 25 mm
- Temperature range 50°C 450°C
- · Connectable to all Weller 80 W digital stations
- V2A tray to guard against dripping solder residue
- Size housing: 150 x 120 x 65 mm
- Heat-up time ~ 7 min (50°C 350°C)
- For lead free solder



## WSB 150 Soldering bath

### Soldering bath 150 W, 24 V







Order No. T005 27 042 99

- 150 W, 24 V
- Soldering bath size: 58 x 33 x 19 mm (L x W x H)
- Temperature range 50°C 550°C
- Connectable to all Weller 150 W digital stations
- V2A tray to guard against dripping solder residue
- Size housing: 150 x 120 x 65 mm (L x W x H)
- Heat-up time ~ 10 min ( 50°C 350°C)
- For lead free solder



# WXSB 200 Soldering Bath

#### Soldering bath 200 W, 24 V









Order No. T005 27 043 99

- 200 W, 24 V
- Soldering bath size: 58 x 33 x 19 mm (L x W x H)
- Temperature range 100°C 500°C
- Connectable to all WX tools
- Size housing: 150 x 120 x 65 mm (L x W x H)
- Heat-up time ~ 10 min (50°C 350°C)



Circuit board holder

WBHS circuit board holder with a pivoting stand for the hot air pencil. Circuit boards up to 310 x 320 mm can be accommodated. The circuit board holder ensures that the hotair pencil is vertical to the printed circuit board under repair and the pivoting stand allows the hot-air pencil to be raised and lowered precisely onto the component being reworked.



### WBHS PCB board holder with stand

# PCB board holder with stand for WHA 3000P + WHA 3000V



Order No. T005 33 165 99

- Max. size 310 x 320 mm
- Board positioning in X and Y directions
- For single and double-sided boards
- Stand to mount HAP 3000 hot-air pencil
- WHP 3000 preheating plate could be fitted under the board holder



### WBH PCB board holder without stand

#### PCB board holder without stand



Order No. T005 33 164 99

- For retaining and securing the circuit boards under repair.
- Same as WBHS but without stand





## ESF 120ESD PCB board holder

### **PCB** board holder



Order No. T0051502699

- Max. size 160 x 235 mm
- Rotates through 360° in increments of 15°
- Spring clamp
- Cushioned arm for component fixing



## WBH 2 PCB board holder

#### Board holder without stand

Order No. T005 33 167 99

Max. size 310 x 320 mm



# Accessories for Board Holder WBHS, WBH

| Order No.      | Description   |
|----------------|---|
| T005 87 548 73 | Adjustable circuit board stop for WQB 3000 and WQB 4000   |
| T005 87 557 45 | Support for large circuit boards for WQB 4000SOPS with iron angle                                       |
| T005 87 557 41 | Spring-loaded downholder with magnet stand for WQB 3000, WQB 3000SOPS, WBH, WBHS                        |
| T005 87 549 24 | Clamping Set for Irregular Shaped Circuit Boards (e.g. Mobilephones, Video/Digital Camera Boards, etc.) |





# WTSF FlowinSmart

## SINGLE-HANDED SOLDERING

- > Efficient one-handed soldering.
- Precise solder-feeding system for highest productivity



### **WTSF 80**

### Solder Feeder System 80 W











Order No. T005 13 906 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Usable only with Weller soldering stations!!



| Scope of supply | Order No.      | Model   | Description   |
|-----------------|----------------|---------|---|
|                 | T005 13 906 99 | WTSF 80 | Solder Feeder System 80 W                           |
|                 | T005 15 027 99 | KH 27   | Safety rest with cleaning sponge for HAP 1, WSP 150 |
|                 |                |         |   |
| Accessories     | Order No.      | Model   | Description   |
|                 | T005 15 027 99 | KH 27   | Safety rest with cleaning sponge for HAP 1, WSP 150 |



## **WTSF 120**

### Solder Feeder System 120 W







Order No. T005 13 907 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Usable only with Weller soldering stations!!



| Scope of supply | Order No.      | Model    | Description   |
|-----------------|----------------|----------|---|
|                 | T005 13 907 99 | WTSF 120 | Solder Feeder System 120 W                          |
|                 | T005 15 027 99 | KH 27    | Safety rest with cleaning sponge for HAP 1, WSP 150 |
|                 |                |          |   |
| _               |                |          |   |
| Accessories     | Order No.      | Model    | Description   |
|                 | T005 15 027 99 | KH 27    | Safety rest with cleaning sponge for HAP 1, WSP 150 |

## **WXSF 120**

### Solder Feeder System 120 W













Order No. T005 13 911 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Usable only with Weller soldering stations!!



| Scope of supply | Order No.      | Model   | Description   |
|-----------------|----------------|---|---|
|                 | T005 13 911 99 | WXSF 120  | Solder Feeder System 120 W                          |
|                 | T005 13 914 99 | WTSF 80, WTSF 120,<br>WXSF 120 Network<br>adapter | Power supply for WTSF 80, WTSF 120, WXSF 120        |
|                 | T005 15 027 99 | KH 27   | Safety rest with cleaning sponge for HAP 1, WSP 150 |



# Hot air heating gun

# 6966 EK Hot air heat gun



Hot air heat gun 250 W / 230 V





Order No. 6966EK

- For heat shrinking, drying or to detect faulty components on circuit boards
- Cooling is possible because the air flow is independent of the heater



| Scope of supply | Order No. | Model                         | Description      |
|-----------------|-----------|-------------------------------|------------------|
|                 |           | Hot air heat gun unit         | Hot air heat gun |
|                 | 6957      | Reflektor                     | Reflector 1,5"   |
|                 | 6958      | Schrumpfdüse                  | Buse large       |
|                 | 6964      | Reflektor                     | Reflector 0,2"   |
|                 |           |                               |                  |
| Accessories     | Order No. | Model                         | Description      |
|                 | 6965A     | Ablage für<br>Heißluftpistole | Rest for gun     |



# **Temperature Measuring**

The WTT 1 digital temperature measuring system has been specially designed for measuring the temperature of soldering iron tips. The probe has a double sensor system and its own internal heat source. The measured temperature is fed to a control system that records the flow of heat in the probe and stabilizes it with the aid of the internal heat source. This design ensures that no heat is drawn by the probe from the object to be measured. Erroneous measurements due to the large thermal load of the probe are thus prevented. The measured temperature is indicated on a three-digit LED display to a resolution of 1°C. A red dot on the display is used to indicate the measured value and makes it easy to read the measured temperature. An adjustable pre-heat temperature ensures a rapid response even at high temperatures. Different methods of potential equalization and the ESD-appropriate design of the control unit and probe supplement the quality of this measuring unit.

### WCB 2

#### Measuring and Calibration Box for WSD series

Order No. T005 31180 99

- OFFSET: Correction value for soldering tip temperature
- SETBACK: Reduction in set temperature after a specified period of time
- LOCK: Locking the set temperature
- °C/°F: Switching temperature display between °C/°F
- WINDOW: Setting a set value window. If the actual temperature is within the set value window a floating contact is activated
- Temperature measuring tips are available for each soldering iron



| Accessories | Order No.      | Model                              | Description   |
|-------------|----------------|------------------------------------|---|
|             | T005 13 832 99 | Temperature<br>Measuring System    | For connection to unit WCB 2 or all other temperature measure instruments with a type K sensor port.    |
|             | T005 31 184 99 | WCB 2 Network<br>adapter           | Power supply for WCB 2  |
|             | T005 31 190 99 | Thermoelement<br>type K, Ø 0, 5 mm | Thermoelement type K, Ø 0,5 mm  |
|             | T005 31 191 99 | RS 232 Interface cable             | Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09 |



# WTT 1 Temperature measuring system

### Temperature measuring system

Order No. T005 31 246 99

- Temperature range 50°C 500°C
- Tolerance ± 5°C
- Dimensions 166 x 115 x 101 mm (L x W x H)



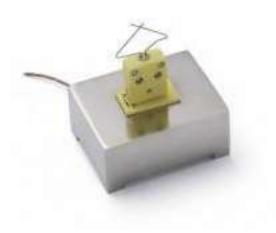
| Scope of supply | Order No.      | Model           | Description     |
|-----------------|----------------|-----------------|-----------------|
|                 | T005 29 109 99 | Probe for WTT 1 | Probe for WTT 1 |

# **Temperature Measuring System**

For connection to unit WCB 2 or all other temperature measure instruments with a type K sensor port.

Order No. T005 13 832 99

- Connection to WCB 2 calibration unit
- For measuring soldering tip temperature





# WST Wire Stripper

## THERMAL STRIPPPING TOOL

Temperature controlled thermal stripping tool is suitable for all 80 W Weller stations.



# Thermal stripping tool WST 82 KIT1

### Thermal stripping tool 80 W, 24 V





Order No. T005 25 032 99

- Suitable for all 80 W Weller stations
- For ribbon cable and round wire



| Scope of supply | Order No.                                | Model             | Description                    |
|-----------------|--|-------------------|--------------------------------|
|                 |  | WST 82 Handle     | Thermal stripping tool         |
|                 | T005 15 032 98 Sicherheitsablage für WST |                   | Safety Rest for WST 82         |
|                 | T005 87 250 34                           | Brush             | Brush, copper                  |
|                 | T005 87 257 42                           | Cutting knife set | Cutting knife set, width 23 mm |

Weller<sup>\*</sup>



# Thermal stripping tool WST 82 KIT2

Thermal stripping tool 80 W, 24 V with flexcord for wider operation range





- Suitable for all 80 W Weller stations
- Flex cord for 1,5 3,5 m working distance
- For ribbon cable and round wire



| Scope of supply | Order No.      | Model                        | Description            |
|-----------------|----------------|------------------------------|------------------------|
|                 |                | WST 82 Handle                | Thermal stripping tool |
|                 | T005 15 032 98 | Sicherheitsablage für<br>WST | Safety Rest for WST 82 |
|                 | T005 87 250 34 | Brush                        | Brush, copper          |

### **Accessories WST 82**

|             | Order No.      | Description  |             | Order No.      | Description  |
|-------------|----------------|--|-------------|----------------|--|
|             | T005 87 257 22 | Universal knife set 9<br>mm x 2 mm                                     | 14 18 22 26 | T005 87 257 32 | Knife set AWG 14, 18,<br>22, 26 (1,6, 1,02, 0,64,<br>0,4 mm) |
|             | T007 07 07 00  | W. W   | 71 81 22 92 |                |  |
| 16 12 24    | T005 87 257 26 | Knife set AWG AWG<br>12, 16, 24 (2,0, 1,3,<br>0,51 mm)                 |             | T005 87 257 36 | V Knife set 4,25 mm<br>x 2 mm                                |
| 91 21 72    | T005 07 257 20 | Write act ANIC 10 14   |             |                |  |
| 26 24 14 12 | T005 87 257 29 | Knife set AWG 12, 14,<br>24, 26 (2,0, 1,6, 0,51,<br>0,4 mm) for WST 82 |             | T005 87 257 42 | Cutting knife set,<br>width 23 mm                            |
| 92 72 71 21 |                |  |             |                |  |

# **USB Microscope**



- Microscope with digital camera and USB interface
- Adjustable work stand
- Application software
- Magnification: 20X 90X
- Sensor 1/3" Color CMOS
- Video frame rate: up to 30 Fps
- Illumination: 8 build-in Hightech LEDs
- LED on/off controlled by software
- Save file format: BMP, JPG, AVI
- Cable length: approx, 1,8 m



| Order No.       | Description  |
|-----------------|--|
| T005 13 835 99  | USB Microscope with digital camera and adjustable work stand                           |
| T005 13 839 99N | USB Microscope with digital camera and adjustable work stand, with polarisation filter |
| T005 13 834 99  | USB Microscope, stand without arm  |

### WLSK 200 Vakuum-Pen

### Vacuum-Pen including Tip 3,2 mm x 9,5 mm

Order No. WLSK 200



| Scope of supply | Order No.    | Model    | Description                         |
|-----------------|--------------|----------|-------------------------------------|
|                 | TWLSK200 T18 | WLSKT 18 | Replacement with tip, rubber 3,2 mm |
|                 | TWLSK200 T38 | WLSKT 38 | Replacement with tip, rubber 9,5 mm |
|                 |              |          |                                     |
|                 |              |          |                                     |

| Accessories | Order No. | Model   | Description                            |
|-------------|-----------|---------|--|
|             | KDS260 L  | KDS260L | Suction Cup Large Ø 9,5 mm for KDS301  |
|             | KDS260 M  | KDS260M | Suction Cup Medium Ø 6,3 mm for KDS301 |
|             | KDS260 S  | KDS260S | Suction Cup Small Ø 3,2 mm for KDS301  |

### SA21A

### Manual desoldering pump

Order No. SA21A

- Length 200 mm
- Metal housing
- Antistatic



## **PS 100A**

### Manual desoldering pump

Order No. PS100A

- Length 150 mm
- Strong vacuum, minimal rebound
- Metal housing
- Antistatic (with tip PS 1001A)

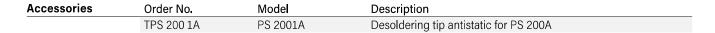
| Accessories | Order No. Model |          | Description                            |  |  |  |  |
|-------------|-----------------|----------|--|--|--|--|--|
|             | TPS100 1A       | PS 1001A | Desoldering tip antistatic for PS 100A |  |  |  |  |

### **PS 200A**

### Manual desoldering pump

Order No. PS 200A

- Length 200 mm
- Strong vacuum, minimal rebound
- Metal housing
- Antistatic (with tip PS 2001A)





West or .





# Solder wire

### **WSW Solder Wire**

- Soldering wire with integrated flux core
- Superior wetting properties
- Cost reduction due to reduction in tip change frequency
- Not flux soaked no process pollution
- Reduction of service costs for removing of oxidised layers
- No-clean flux
- Flux content 3,5 %



#### WSW SAC M1

Alloy: Sn3.0Ag0.5Cu

Temperature range: 217-221°C

Flux J-STD 004 - M1 Flux content: 3.5%

| Order no.      | Weight     |       |     | Order no.      | Weight |     |       |     |
|----------------|------------|-------|-----|----------------|--------|-----|-------|-----|
|                | oz g       | Inch  | mm  |                | OZ     | g   | Inch  | mm  |
| T005 13 865 99 | 17.637 500 | 0.012 | 0.3 | T005 13 860 99 | 17.637 | 500 | 0.062 | 1.6 |
| T005 13 864 99 | 17.637 500 | 0.019 | 0.5 | T005 13 885 99 | 8.818  | 250 | 0.031 | 0.8 |
| T005 13 863 99 | 17.637 500 | 0.031 | 8.0 | T005 13 886 99 | 8,818  | 250 | 0.039 | 1.0 |
| T005 13 862 99 | 17,637 500 | 0.039 | 1.0 | T005 13 881 99 | 3,527  | 100 | 0.012 | 0.3 |
| T005 13 861 99 | 17,637 500 | 0.047 | 1.2 | T005 13 882 99 | 3,527  | 100 | 0.019 | 0.5 |

#### WSW SAC LO

Alloy: Sn3.0Ag0.5Cu

Temperature range: 217-221°C Flux J-STD 004 - L0

Flux content: 3.5%

| Order no.      | Weight     |       |     | Order no.      | Weight | t   |       |     |
|----------------|------------|-------|-----|----------------|--------|-----|-------|-----|
|                | oz g       | Inch  | mm  |                | OZ     | g   | Inch  | mm  |
| T005 13 872 99 | 17.637 500 | 0.012 | 0.3 | T005 13 887 99 | 8,818  | 250 | 0.031 | 0.8 |
| T005 13 870 99 | 17,637 500 | 0.019 | 0.5 | T005 13 888 99 | 8,818  | 250 | 0.039 | 1.0 |
| T005 13 869 99 | 17,637 500 | 0.031 | 8.0 | T005 13 883 99 | 3,527  | 100 | 0.012 | 0.3 |
| T005 13 868 99 | 17,637 500 | 0.039 | 1.0 | T005 13 884 99 | 3,527  | 100 | 0.019 | 0.5 |
| T005 13 867 99 | 17,637 500 | 0.047 | 1.2 |                |        |     |       |     |
| T005 13 866 99 | 17,637 500 | 0.063 | 1.6 |                |        |     |       |     |



#### **WSW SC L0**

Alloy: Sn0.7Cu

Temperature range: 227°C Flux J-STD 004 - L0 Flux content: 3.5%

| Order no.      | Weight |     |       |     | Order no.      | Weight | Weight |       |     |
|----------------|--------|-----|-------|-----|----------------|--------|--------|-------|-----|
|                | oz     | g   | Inch  | mm  |                | oz     | g      | Inch  | mm  |
| T005 13 880 99 | 17.637 | 500 | 0.019 | 0.5 | T005 13 878 99 | 17.637 | 500    | 0.039 | 1.0 |
| T005 13 879 99 | 17.637 | 500 | 0.031 | 8.0 | T005 13 877 99 | 17.637 | 500    | 0.047 | 1.2 |

#### WSW SC M1

Alloy: Sn0.7Cu

Temperature range: 227°C Flux J-STD 004 - M1 Flux content: 3,5%

| Order no.      | Weight     |       |     | Order no.      | Weight |     |       |     |
|----------------|------------|-------|-----|----------------|--------|-----|-------|-----|
|                | oz g       | Inch  | mm  |                | oz     | g   | Inch  | mm  |
| T005 13 876 99 | 17.637 500 | 0.019 | 0.5 | T005 13 874 99 | 17,637 | 500 | 0.039 | 1.0 |
| T005 13 875 99 | 17,637 500 | 0.031 | 0,8 | T005 13 873 99 | 17,637 | 500 | 0.047 | 1.2 |

## SD 1000 Solder dispenser

### Solder dispenser

Order No. T005 13 017 99

- For use of coils up to 1000 g
- Length 95 mm, core Ø > 15 mm
- Length 70 mm, core Ø > 12 mm
- Length 84 mm, core Ø < 12 mm



## **ABW 2 Extension for additional reel**

# ABW 2 Extension for additional reel SD 1000 Solder dispenser

Order No. T005 13 013 99

- For use of coils up to 1000 g
- Length 95 mm, core Ø > 15 mm
- Length 70 mm, core Ø > 12 mm
- Length 84 mm, core Ø < 12 mm





# **Accessories Cleaning**

# **WDC Dry Cleaner**

Dry cleaner for soldering tips with brass cleaning wool

Order No. T005 15 124 99

- Minimisation of the erosion
- Double soldering tip lifetime



# **WDC 2 Dry Cleaner**

Dry Cleaner for WDH safety rests with brass cleaning wool

Order No. T005 15 125 99





# **WDC Dry Cleaner Set**

### Dry cleaner set

Order No. T005 15 126 99



| Scope of supply | Order No.      | Model                 | Description  |
|-----------------|----------------|-----------------------|--|
|                 | T005 13 031 99 | Tip-Activator         | For regeneration of oxidized tips  |
|                 | T005 13 827 99 | Stainless steel brush | Stainless Steel Brush (3 pieces)   |
|                 | T005 15 124 99 | WDC Dry Cleaner       | Dry cleaner for soldering tips with brass cleaning wool                  |
|                 | WPB1           | WPB 1 Polishing Bar   | Polishing Bar for removal of compacted oxidised films on soldering tips, |

# WDC 2 Dry Cleaner Set

### Dry cleaner

Order No. T005 15 127 99



| Scope of supply | Order No.      | Model                 | Description  |
|-----------------|----------------|-----------------------|--|
|                 | T005 13 031 99 | Tip-Activator         | For regeneration of oxidized tips  |
|                 | T005 13 827 99 | Stainless steel brush | Stainless Steel Brush (3 pieces)   |
|                 | T005 15 124 99 | WDC Dry Cleaner       | Dry cleaner for soldering tips with brass cleaning wool                  |
|                 | WPB1           | WPB 1 Polishing Bar   | Polishing Bar for removal of compacted oxidised films on soldering tips. |



# Reinigungswolle (Stahl)

Metal Wool for WDC Dry Cleaner (T005 15 124 99), Replacement (2 Pieces)

Order No. T005 13 824 99



# Messing Reinigungswolle

Brass cleaning wool for WDC 2 Dry Cleaner for WDH safety rests (T005 15 125 99) Replacement (2 pcs.)

Order No. T005 13 841 99



# Reinigungswolle (Stahl)

Metal Wool for WDC 2 Dry Cleaner (T005 15 125 99), Replacement (2 Pieces)

Order No. T005 13 825 99



# Cleaning sponge

Cleaning sponge single-layer, 70 x 55 x 16 mm

Order No. T005 22 419 99





# Cleaning sponge

#### Cleaning sponges double-layer 70 x 55 x 16 mm

Order No. T005 22 420 99



### Stainless steel brush

#### Stainless Steel Brush (3 pieces)

Order No. T005 13 827 99



## WPB 1 Polishing Bar

Polishing Bar for removal of compacted oxidised films on soldering tips.

Order No. WPB1

Cleaning only possible in cold state of the soldering tip



# **Tip-Activator**

### For regeneration of oxidized tips

Order No. T005 13 031 99

· Cleaning only possible in hot state of the soldering tip





# **Desoldering** wire

 The desoldering wires consists of a copper net with flux. The special surface treatment allows efficient solder removal.



| Order No.      | Description                                |
|----------------|--|
| T005 13 010 99 | Desoldering wire 1,6 m coil, width 1,5 mm. |
| T005 13 011 99 | Desoldering wire 1,6 m coil, width 2 mm    |
| T005 13 012 99 | Desoldering wire 1,6 m coil, width 2,5 mm  |
| T005 13 028 99 | Desoldering wire 15 m coil, width 2,5 mm   |
| T005 13 026 99 | Desoldering wire 30 m coil, width 1,5 mm   |
| T005 13 027 99 | Desoldering wire 30 m coil, width 2 mm     |

# Liquid flux

Liquid flux (100 ml) for simple soldering applications with high temperature and long soldering times (for example wire and dip)

Order No. T005 13 831 99

- Without brush
- Typ 1.1.3. AF-SW32, EN29 454
- · Remaining flux is not corrosive
- DIN EN 61190 ROL0
- Flux on base of resin



# Liquid flux

Liquid flux RMA (15 ml) especially for BGA and SMT rework. Very reliable, avoids short cuts

Order No. T005 13 837 99

- With brush
- Solvent content 73 %
- Solvent content 73 %
- ROL1 related to IPC J-STD-004





# **Spot-Mask**

### Suitable for lead free applications, 250 ml

Order No. SM15748BK

- Storable 12 months
- Suitable for lead free applications
- The Spot-Mask is a material to protect connectors of PCBs from tinning during the reflow process. For manual rework the Spot-Mask is easily applied and removed. Mechanic fixture after 6 min, hardened after 2-3 hours by 20°C, 1 hour by 95°C.



# **Extension cord**



| Order No.      | Description  |
|----------------|--|
| T005 32 099 99 | Extension cord 2-wire, 4 m for TCPS  |
| T005 25 098 99 | Extension cord 5-wire, 4 m, up to 50 W, for soldering iron LR 21, MLR 21, WTA 50 |
| T005 26 098 99 | Extension cord 7-wire, 3 m, up to 80 W, for WMP, WSP 80                          |